

COOLING GROUP

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05

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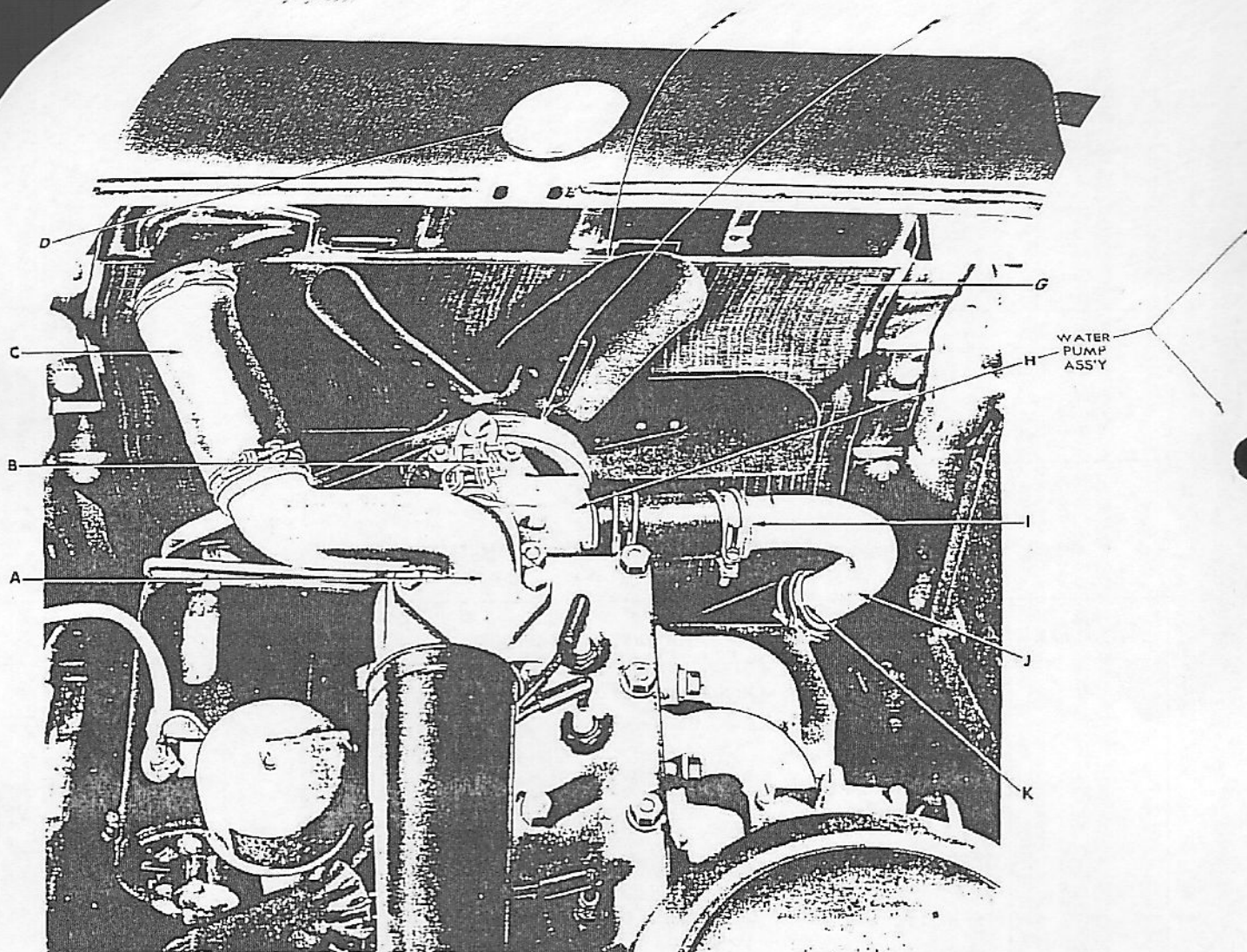
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COOLING-GROUP 2

VIEW OF COOLING SYSTEM



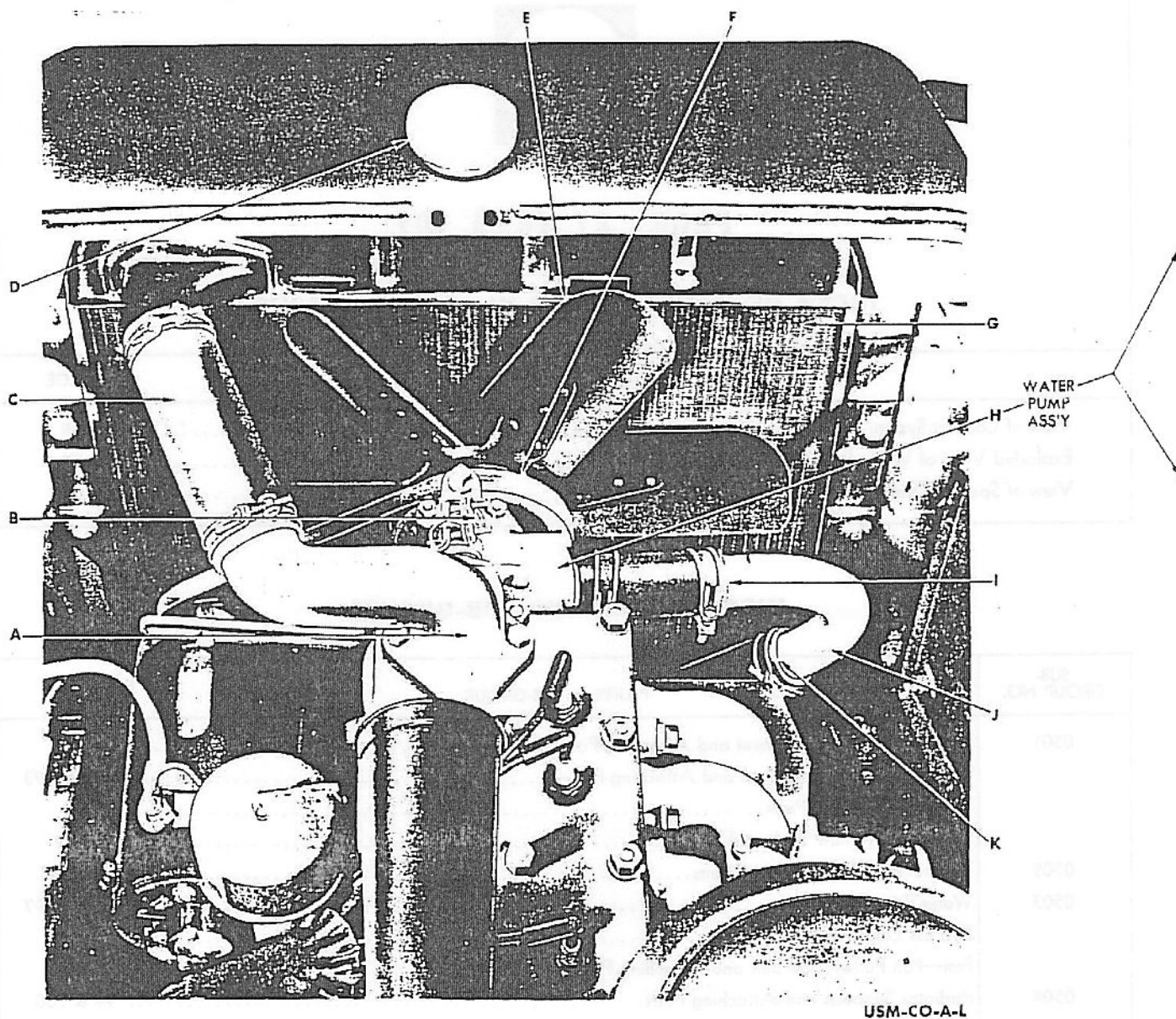
USM-CO-A-L

INDEX OF UNITS IN COOLING SYSTEM

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E	FAN.....	98	K	Radiator Outlet HOSE (Lower).....	101
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COOLING—GROUP 05

VIEW OF COOLING SYSTEM



USM-CO-A-L

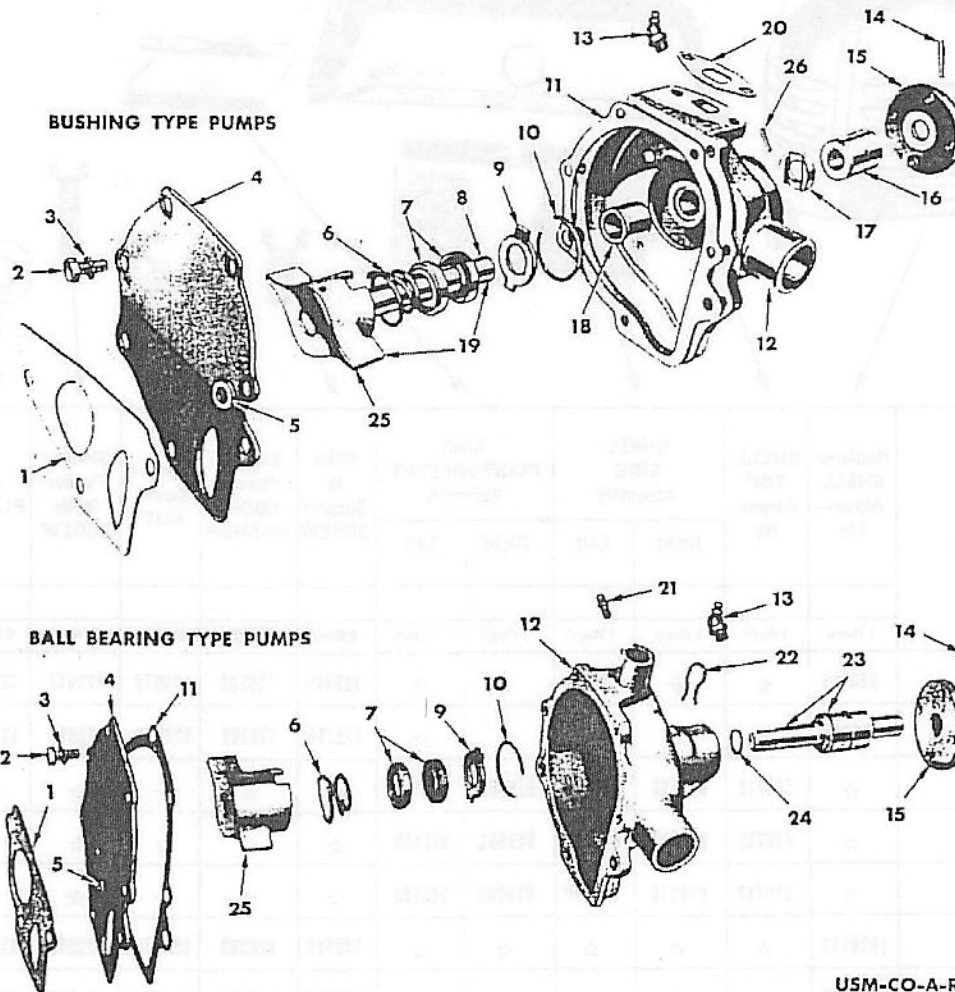
INDEX OF UNITS IN COOLING SYSTEM

Ref. Letter	NAME	Page No.	Ref. Letter	NAME	Page No.
A	Water Outlet ELBOW.....	—	G	Radiator CORE.....	94
B	Water By-Pass ELBOW AND HOSE.....	97	H	Water PUMP.....	96
C	Water Inlet HOSE.....	101	I	Radiator Outlet HOSE (Upper).....	101
D	Radiator CAP.....	94	J	Radiator Outlet TUBE.....	101
E	FAN.....	98	K	Radiator Outlet HOSE (Lower).....	101
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COOLING—GROUP 05

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EXPLODED VIEWS OF WATER PUMPS SHOWING DIFFERENT CONSTRUCTIONS



USM-CO-A-R

INDEX OF WATER PUMP PARTS

Ref. No.	Name of Part	Page No.	Ref. No.	Name of Part	Page No.
1	Cover Plate to Cyliner Block GASKET.....	95	14	Fan Pulley Hub PIN.....	98
2	Body Cover Plate SCREW.....	96	15	Fan Pulley HUB.....	98
3	Body Cover Plate Screw LOCKWASHER.....	96	16	Shaft Front BUSHING (Oilite).....	97
4	Body Cover PLATE.....	96	17	Shaft Thrust WASHER.....	97
5	Body Cover Plate Screw GASKET.....	96	18	Shaft Rear BUSHING (Oilite).....	97
6	Seal Thrust SPRING.....	97	19	SHAFT AND IMPELLER ASSEMBLY.....	96
7	Seal RETAINER (Serviced in Assembly).....	97	20	By-Pass Elbow GASKET.....	97
8	SEAL (Serviced in Assembly).....	97	21	LUBRICANT NIPPLE (Straight).....	95
9	Seal Retainer WASHER.....	97	22	Shaft Bearing LOCK Spring.....	96
10	Seal Retainer Washer LOCK RING.....	97	23	SHAFT AND BEARING ASSEMBLY.....	96
11	Body Cover Plate GASKET.....	96	24	Shaft Water THROWER.....	96
12	Pump BODY.....	96	25	IMPELLER.....	96
13	LUBRICANT NIPPLE (45° Angle).....	95	26	Shaft Front Bushing PIN.....	97

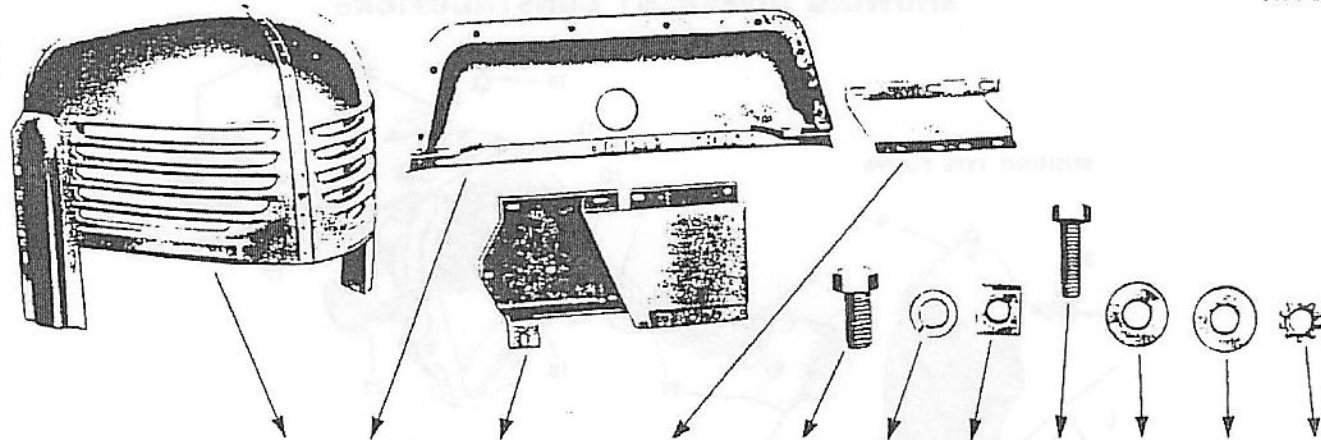
To order any of the above illustrated parts, part name should be preceded by the words "Water Pump."

SNL G-657

COOLING—GROUP 05

RADIATOR SHELL—COMPONENT PARTS AND ATTACHING PARTS—SUB-GROUP 0501

USM-CO-1



YEAR AND ENGINEERING SYMBOL	Radiator SHELL Assembly	SHELL TOP Assembly	SHELL SIDE Assembly		Shell REINFORCEM'T Assembly		Shell to Support SCREW	Support Screw LOCK- WASHER	Support Screw NUT	Shell to Fender Grille SCREW	Grille Screw PLAIN WASHER		Grille Screw LOCK- WASHER
			Right	Left	Right	Left							
	1 Req'd	1 Req'd	1 Req'd	1 Req'd	1 Req'd	1 Req'd	5 Req'd	5 Req'd	6 Req'd	8 Req'd	6 Req'd	2 Req'd	8 Req'd
1940—T202	598815	☆	☆	☆	☆	☆	122119	120382	134572	122017	427868	482139	138485
1940—T203	598622	☆	☆	☆	☆	☆	122119	120382	134572	122017	427868	482139	138485
1941—T207	☆	915712	915118	915119	915502	915503	☆	☆	☆	☆	☆	☆	☆
1941—T211	☆	915712	915118	915119	915502	915503	☆	☆	☆	☆	☆	☆	☆
1941—T215	☆	915712	915118	915119	915502	915503	☆	☆	☆	☆	☆	☆	☆
1941—T112	:920110	☆	☆	☆	☆	☆	122119	120382	134572	122017	427868	482139	138485
1941—T118	:920110	☆	☆	☆	☆	☆	122119	120382	134572	122017	427868	482139	138485
1942—T214	☆	920776	921466	921467	Serviced in Radiator Top Ass'y		☆	☆	☆	☆	☆	☆	☆
1942—T214 (With Winch)	☆	920776	921602	921603	Serviced in Radiator Top Ass'y		☆	☆	☆	☆	☆	☆	☆
1942—T223 (With Winch)	☆	920776	921602	921603	Serviced in Radiator Top Ass'y		☆	☆	☆	☆	☆	☆	☆
1943—T223	☆	920776	921466	921467	Serviced in Radiator Top Ass'y		☆	☆	☆	☆	☆	☆	☆

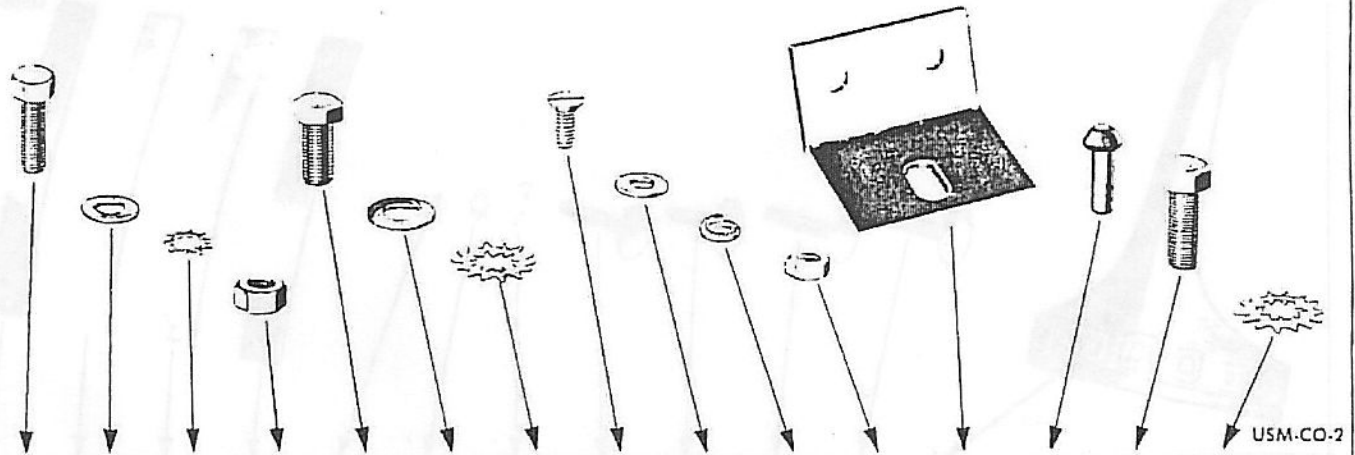
☆ Not Used

: CURRENT NUMBER—FOR PREVIOUS NUMBER, SEE PARTS SUPERSEDECE LIST.

COOLING—GROUP 05

PAGE 91

RADIATOR SHELL—COMPONENT PARTS AND ATTACHING PARTS—SUB-GROUP 0501



Shell to Fender Grille BOLT	Grille Bolt Plain WASHER	Grille Bolt LOCK-WASHER	Grille Bolt NUT	Side to Top Panel SCREW	Panel Screw Plain WASHER	Panel Screw LOCK-WASHER	Shell Side to Reinf. SCREW	Side to Reinf. Screw Plain WASHER	Side to Reinf. Screw LOCK-WASHER	Side to Reinf. Screw NUT	Support to Fender Shield Bracket	Support to Fender Shield Bracket Rivet	Upper Shell to Guard Bolt	Guard Bolt LOCK-WASHER	
2 Req'd	2 Req'd	2 Req'd	2 Req'd	2 Req'd	2 Req'd	2 Req'd	4 Req'd	4 Req'd	4 Req'd	4 Req'd	2 Req'd	4 Req'd	4 Req'd	4 Req'd	
121661	120387	138485	120368	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	
121661	120387	138485	120368	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	
☆	☆	☆	☆	731871	120394	120382	120585	120392	120380	134551	☆	☆	☆	☆	
☆	☆	☆	☆	731871	120394	120382	120585	120392	120380	134551	☆	☆	☆	☆	
☆	☆	☆	☆	731871	120394	120382	120585	120392	120380	134551	☆	☆	☆	☆	
121661	120387	138485	120368	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	
121661	120387	138485	120368	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	
☆	☆	☆	☆	4 Req'd 123520	☆	4 Req'd 178551	☆	☆	☆	☆	921367	103487	120647	178551	
☆	☆	☆	☆	4 Req'd 123520	☆	4 Req'd 178551	☆	☆	☆	☆	921367	103487	120647	178551	
☆	☆	☆	☆	4 Req'd 123520	☆	4 Req'd 178551	☆	☆	☆	☆	921367	103487	120647	178551	
☆	☆	☆	☆	4 Req'd 123520	☆	4 Req'd 178551	☆	☆	☆	☆	921367	103487	120647	178551	

Radiator Guard Support Attaching Parts—Models T214, T223

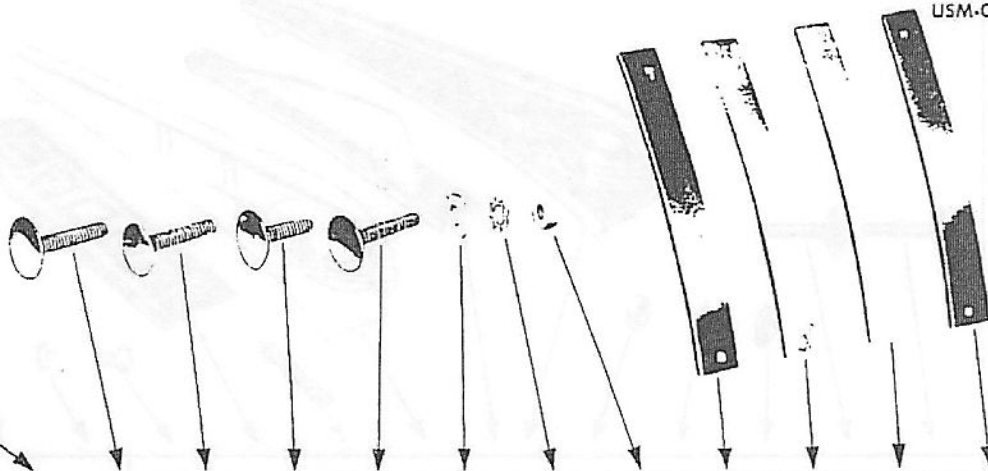
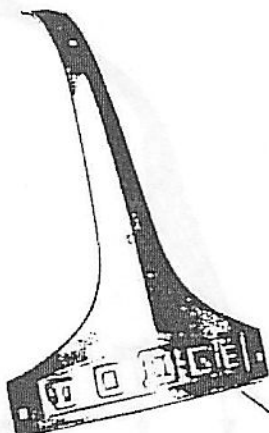
- 4—657417 Clinch NUT —Radiator Guard Support to Core Support
- 4—123572 Bolt —Radiator Guard Support To Core Support
- 4—178571 LOCKWASHER—Radiator Guard Support To Core Support
- 2—657412 Clinch NUT —Radiator Guard Support To Shell and Hood Lock Catch

☆ Not Used

COOLING—GROUP 05

RADIATOR SHELL MOULDINGS AND ATTACHING PARTS—SUB-GROUP 0501

USM-CO-3



YEAR AND ENGINEERING SYMBOL	Radiator Shell Center MOULD'G (Incl. Name Plate)		Radiator Shell Center Moulding BOLT				Center Mould- ing Bolt Plain WASH'R	Center Mould- ing Bolt LOCK- WASH'R	Center Mould- ing Bolt NUT	Radiator Shell Side MOULDING			
	See Note 1	See Note 2	See Note 1		See Note 2					See Note 1		See Note 2	
										Right	Left	Right	Left
	1 Req'd	1 Req'd	2 Req'd	4 Req'd	2 Req'd	4 Req'd	As Req'd	As Req'd	As Req'd	1 Req'd	1 Req'd	1 Req'd	1 Req'd
1940—T202	596344	598342	596177	☆	598436	☆	2 Req'd 120391	2 Req'd 138479	2 Req'd 120361	596178	596179	598344	598345
1940—T203	596344	598342	596177	☆	598436	☆	2 Req'd 120391	2 Req'd 138479	2 Req'd 120361	596178	596179	598344	598345
1941—T207	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆
1941—T211	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆
1941—T215	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆
1941—T112	915716	915716	913816	596180	922959	128336	6 Req'd 120391	6 Req'd 138479	6 Req'd 120361	913814	913815	915720	915721
1941—T118	915716	915716	913816	596180	922959	128336	6 Req'd 120391	6 Req'd 138479	6 Req'd 120361	913814	913815	915720	915721
1942—T214	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆
1943—T223	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆

☆ Not Used

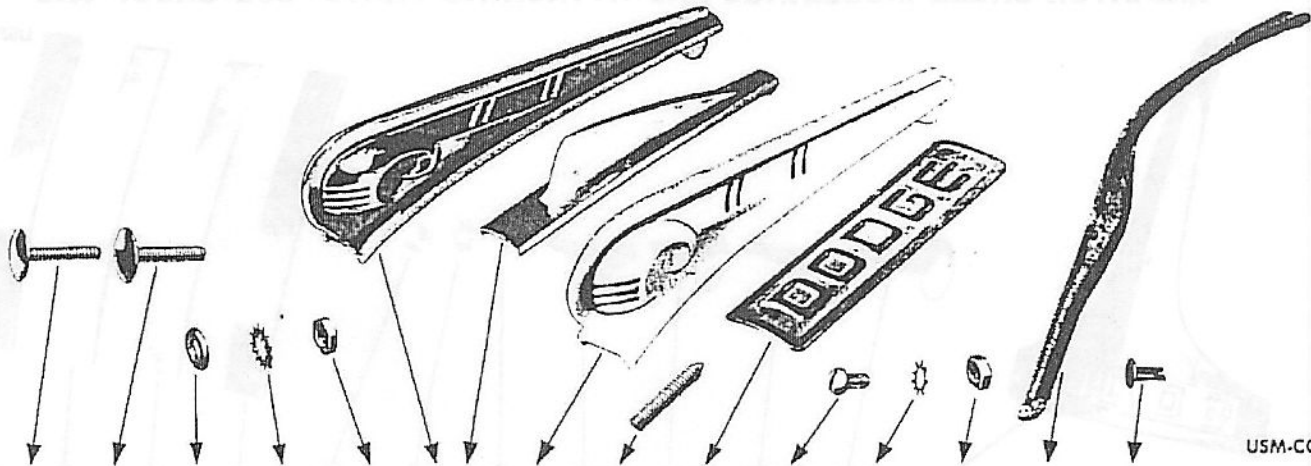
Parts in columns marked Note 1 were used up to the following Serial Nos.
 Parts in columns marked Note 2 were used after the following Serial Nos.

T202—Serial No. 8643462
 T203—Serial No. 8831038
 T112—Serial No. 81113001
 T118—Serial No. 81334245

COOLING—GROUP 05

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RADIATOR SHELL MOULDINGS—ORNAMENTS AND ATTACHING PARTS—SUB-GROUP 0501



USM-CO-4

Side Moulding BOLT		Side Moulding Bolt Plain WASH'R	Side Moulding Bolt LOCK-WASH'R	Side Mould'g Bolt NUT	Radiator Shell Upper ORNAMENT		Upper Ornament SCREW	Upper Shell NAME PLATE	Upper Shell Name Plate BOLT	Name Plate Bolt LOCK-WASH'R	Name Plate Bolt NUT	Shell LACING	Shell Lacing RIVET	
See Note 1	See Note 2				See Note 1	See Note 1								
As Req'd	As Req'd	As Req'd	As Req'd	As Req'd	1 Req'd	1 Req'd	1 Req'd	1 Req'd	2 Req'd	2 Req'd	2 Req'd	Specify 4 Fl.	As Req'd	
4 Req'd 596180	4 Req'd 596180	4 Req'd 120391	4 Req'd 138479	4 Req'd 120361	598282	598377	595954	☆	☆	☆	☆	747877	:113194V	
4 Req'd 596180	4 Req'd 596180	4 Req'd 120391	4 Req'd 138479	4 Req'd 120361	598282	598377	595954	☆	☆	☆	☆	747877	:113194	
☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	747877	:113194	
☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	747877	:113194	
☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	747877	:113194	
2 Req'd 913821	2 Req'd 128336	2 Req'd 120391	2 Req'd 138479	2 Req'd 120361	924280	924280	595954	☆	☆	☆	☆	747877	:113194	
2 Req'd 913821	2 Req'd 128336	2 Req'd 120391	2 Req'd 138479	2 Req'd 120361	921737	922952	595954	☆	☆	☆	☆	747877	:113194	
☆	☆	☆	☆	☆	☆	☆	☆	See Note 3 991214	See Note 3 121832	See Note 3 178364	See Note 3 120622	747877	:113194	
☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	747877	113194	

NOTE 3

Used up to 81542677; also from 81550001 thru 81553006.

See Notes 1 and 2 on Page 92

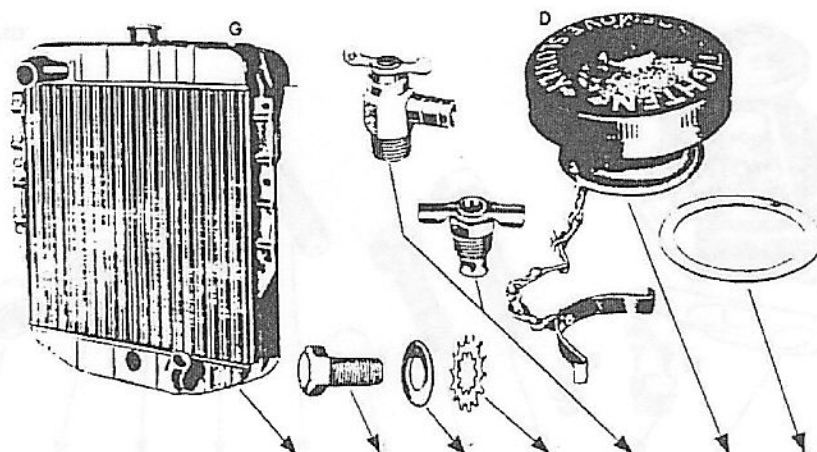
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: CURRENT NUMBER—FOR PREVIOUS NUMBER, SEE PARTS SUPERSEDECE LIST.

SNL G-657

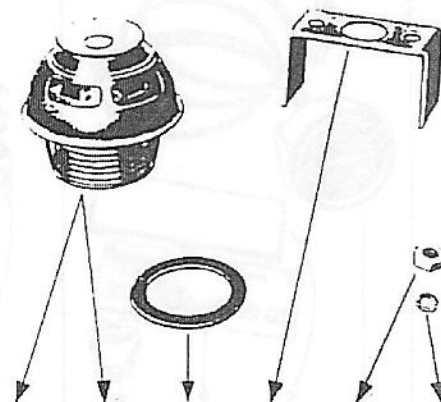
COOLING—GROUP 05

RADIATOR CORE AND PARTS—SUB-GROUP 0501



THERMOSTAT RADIMETER AND PARTS—SUB-GROUP 0502

USM-CO-5



YEAR AND ENGINEERING SYMBOL	RADI- ATOR CORE Assem- bly	Core to Support SCREW	Core to Support Screw Plain WASH'R	Core to Support Screw LOCK- WASH'R	DRAIN COCK	FILLER CAP	Filler Cap GASKET	THERMOSTAT		Thermo- stat GASKET	Radi- meter Mounting BRACKET	Radi- meter Mounting Bracket NUT	Radim'r Moun Brack Nut LOCK- WASI
								Regular	Special See Note				
								1 Req'd	1 Req'd				
1940—T202	591259	123520	120394	120382	907782	776379	SEE NOTE 3	870681	870661	863220	☆	☆	☆
1940—T203	920159	123520	120394	120382	907782	776379	SEE NOTE 3	645494	690242	☆	☆	☆	☆
1941—T207 Up to Eng. No. 9858	915262	123520	120394	120382	103647	776379	SEE NOTE 3	870681	870661	863220	☆	☆	☆
1941—T207 After Eng. No. 9858	915262	123520	120394	120382	103647	776379	SEE NOTE 3	867040	868432	863220	☆	☆	☆
1941—T211	915262	123520	120394	120382	103647	923190	920746	867040	868432	863220	☆	☆	☆
1941—T215	915262	123520	120394	120382	103647	923190	920746	867040	868432	863220	919892	120614	120217
1941—T112	920118	123520	120394	120382	103647	776379	SEE NOTE 3	867040	868432	863220	☆	☆	☆
1941—T118	920159	123520	120394	120382	907782	776379	SEE NOTE 3	645494	690242	☆	☆	☆	☆
1942—T214	SEE NOTE 1	123520	☆	178551	103647	SEE NOTE 1	SEE NOTE 1	867040	868432	863220	919892	120614	☆
1943—T223	927353	123520	☆	178551	103647	SEE NOTE 2	☆	867040	868432	863220	919892	120614	☆

NOTE 1

FOR RADIATOR OVERFLOW TANK AND PARTS SEE PAGE 102

NOTE 2

	Radiator Core ASSY.	Radiator Filler CAP	Radiator Filler Cap GASKET	Radiator Fan SHROUD ASSY.
T214 Up to Serial No. 81627178 except 81611552 Thru 81613818 and 81613833 Thru 81619000 and 81625411	924186	923006	920746	☆
T214 After Serial No. 81627178 also used on 81611552 Thru 81613818 and 81613833 Thru 81619000 and 81625411	927353	927692	☆	927350

NOTE 3

Serviced In Filler Cap Assembly
PART NO. 776379

A

NOTE: Do not use anti-freeze having boiling point under 200 degrees Fahrenheit with this thermostat.

RADIATOR FILLER CAP ASSEMBLY

1—927692 CAP
For Use Without Overflow Tank
1—928406 CAP
For Use With Overflow Tank
MODEL T223

RADIATOR FAN SHROUD ASSY.

1—927350 Shroud Assembly
MODEL T223

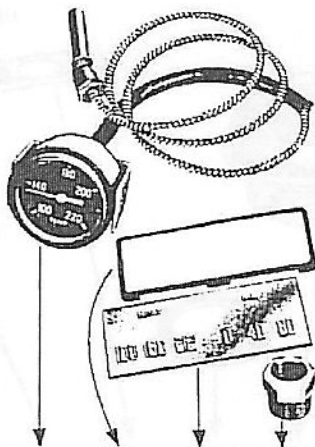
☆ Not Used

; CURRENT NUMBER—FOR PREVIOUS NUMBER SEE PARTS SUPERSEDECE LIST

COOLING—GROUP 05

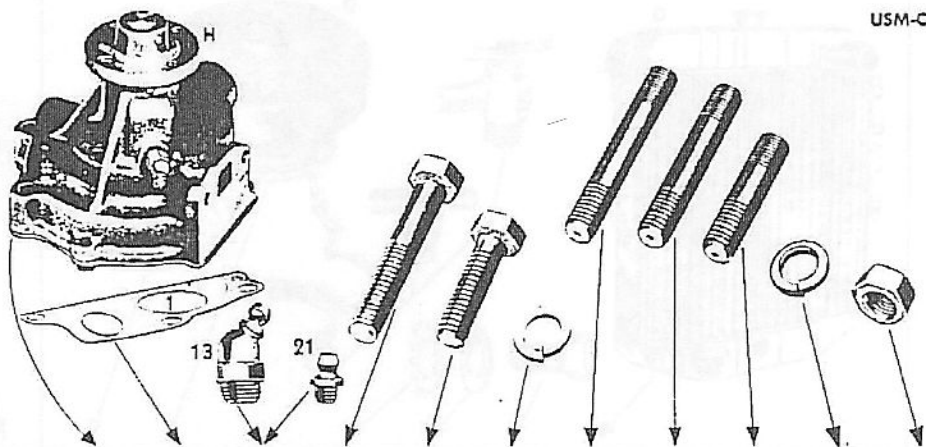
PAGE

RADIMETER AND PARTS— SUB-GROUP 0502

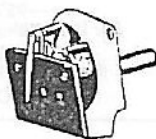


WATER PUMP AND PARTS—SUB-GROUP 0503

USM-CO-6



RADI- METER Assembly	Glass Dial GASKET	Glass DIAL	Gland NUT	WATER PUMP PACK- AGE ♦♦	Pump to Cylinder Block GASKET	✓ LUBRI- CANT FITTING	Pump to Cylinder Block SCREW		Screw LOCK- WASH'R	Pump to Cylinder Block STUD			Pump Stud Nut LOCK- WASH'R	Pump Stud NUT	
							Long	Short		Long	Medium	Short			
1 Req'd	1 Req'd	1 Req'd	1 Req'd	1 Req'd	1 Req'd	1 Req'd	2 Req'd	1 Req'd	3 Req'd	1 Req'd	1 Req'd	1 Req'd	3 Req'd	3 Req'd	
591988	592490	591985	50291	:947544	637440	145434	122181	122145	120382	☆	☆	☆	☆	☆	
591988	592490	591985	50291	:947540	637440	110347	☆	☆	☆	111674	103199	114987	120382	120369	
591988	592490	591985	50291	:947544	637440	145434	☆	☆	☆	103200	103199	114987	120382	120369	
591988	592490	591985	50291	:947544	637440	145434	☆	☆	☆	103200	103199	114987	120382	120369	
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591988	592490	591985	50291	:947544	637440	145434	122181	122145	120382	☆	☆	☆	☆	☆	
591988	592490	591985	50291	:947540	637440	110347	122181	122145	120382	☆	☆	☆	☆	☆	
925417	☆	☆	50291	:947544	637440	145434	☆	☆	☆	103200	103199	114987	SEE NOTE 1	120369	
925417	☆	☆	50291	947544	637440	145434	☆	☆	☆	103200	103199	114987	SEE NOTE 1	120369	



USM-EL-38A

NOTE 1

WATER PUMP STUD NUT LOCKWASHER
Specify: 2—120382 Lockwasher
1—178551 Lockwasher
Models T214-T223

☆ Not Used

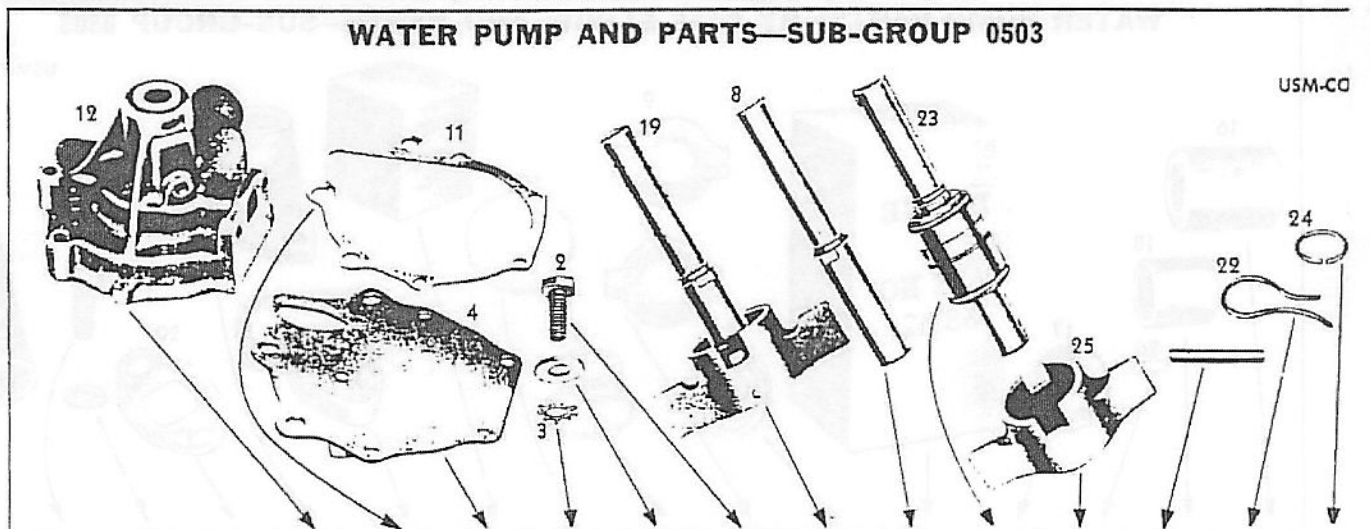
: CURRENT NUMBER—FOR PREVIOUS NUMBER, SEE PARTS SUPERSEDEANCE LIST.

♦♦ FOR CONTENTS OF SERVICE PACKAGES, SEE BILL OF MATERIAL SECTION.

COOLING—GROUP 05

WATER PUMP AND PARTS—SUB-GROUP 0503

USM-CO



YEAR AND ENGINEERING SYMBOL	Water Pump BODY Assem- bly	Body Cover Plate GASKET	Body Cover PLATE	Body Cover Plate Screw LOCK- WASH'R	Body Cover Plate Screw WASH'R	Body Cover Plate SCREW	SHAFT AND IM- PELLER Assem- bly	Pump SHAFT	SHAFT AND BEAR- ING PACK- AGE **	Shaft IM- PELLER	Shaft Impeller PIN	Shaft and Bearing Lock SPRING	Shaft or Bearing WATER THROW E
	1 Req'd	1 Req'd	1 Req'd	3 Req'd	1 Req'd	4 Req'd	1 Req'd	1 Req'd	1 Req'd	1 Req'd	1 Req'd	1 Req'd	1 Req'd
1940—T202	865491	637439	637438	121753	51019	120854	603062	600801	☆	600805	112019	☆	☆
1940—T203	869035	637439	637438	121753	51019	120854	☆	☆	951335	676234	☆	678630	675564
1941—T207	865491	637439	637438	121753	51019	120854	603062	600801	☆	600805	112019	☆	☆
1941—T211	865491	637439	637438	121753	51019	120854	603062	600801	☆	600805	112019	☆	☆
1941—T215	865491	637439	637438	121753	51019	120854	603062	600801	☆	600805	112019	☆	☆
1941—T112	865491	637439	637438	121753	51019	120854	603062	600801	☆	600805	112019	☆	☆
1941—T118	869035	637439	637438	121753	51019	120854	☆	☆	951335	676234	☆	678630	675564
1942—T214	865491	637439	637438	121753	51019	120854	603062	600801	☆	600805	112019	☆	☆
1943—T223	865491	637439	637438	☆	51019	SEE NOTE 1	603062	600801	☆	600805	112019	☆	☆

☆ Not Used

NOTE 1

Water Pump Body Cover Plate SCREW
Specify: 1—120854 Screw
3—856050 Screw and Lockwasher

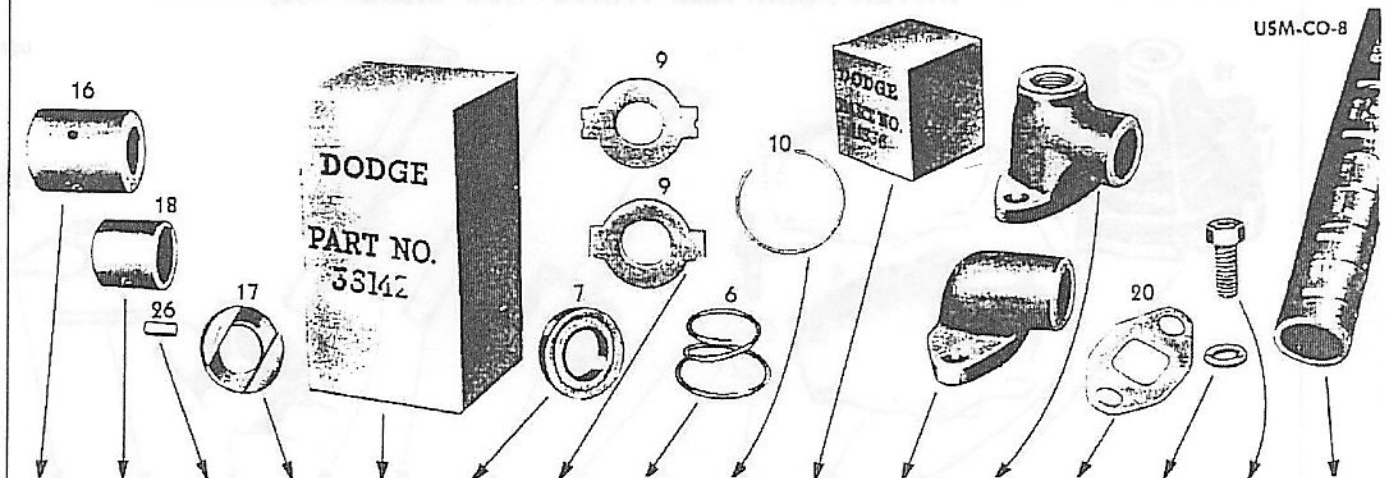
** FOR CONTENTS OF SERVICE PACKAGES, SEE BILL OF MATERIAL SECTION.

COOLING—GROUP 05

PAGE 97

WATER PUMP PARTS—BY-PASS ELBOW AND PARTS—SUB-GROUP 0503

USM-CO-8



Shaft BUSHING		Front Bushing PIN	Thrust WASHER	Water Pump REPAIR KIT ⚙⚙	Pump SEAL ASSEMBLY	Pump Seal Retainer WASH'R	Pump Seal Thrust SPRING	Pump Seal Lock RING	PUMP SEAL PACKAGE ⚙⚙	BY-PASS ELBOW		By-Pass Elbow GASKET	By-Pass Elbow Screw LOCK-WASH'R	By-Pass Elbow SCREW	By-Pass HOSE
Front	Rear									All Except Ambulance	Ambulance				
															A
1 Req'd	1 Req'd	1 Req'd	1 Req'd	1 Req'd	1 Req'd	1 Req'd	1 Req'd	1 Req'd	1 Req'd	1 Req'd	1 Req'd	1 Req'd	2 Req'd	2 Req'd	1 Req'd
600802	600803	110417	600804	996408	697164	600810	695315	600811	939794	681990	☆	622772	120214	122007	SEE NOTE 2
☆	☆	☆	☆	947533	699180	867409	695315	600811	939795	☆	☆	☆	☆	☆	See Note 3 918494
865492	600803	110417	600804	996408	697164	600810	695315	600811	939794	681990	855452	622772	120214	122007	SEE NOTE 2
865492	600803	110417	600804	996408	697164	600810	695315	600811	939794	681990	855452	622772	120214	122007	SEE NOTE 2
865492	600803	110417	600804	996408	697164	600810	695315	600811	939794	681990	855452	622772	120214	122007	869419
865492	600803	110417	600804	996408	697164	600810	695315	600811	939794	681990	☆	622772	120214	122007	SEE NOTE 2
☆	☆	☆	☆	947533	699180	867409	695315	600811	939795	☆	☆	☆	☆	☆	See Note 3 918494
865492	600803	110417	600804	996408	697164	600810	695315	600811	939794	See Note 1 855452	See Note 1 855452	622772	120214	122007	869419
865492	600803	110417	600804	996408	697164	600810	695315	600811	939794	See Note 1 855452	☆	622772	120214	122007	869419

☆ Not Used

NOTE 1

Water Pump By-Pass Elbow PLUG

PART NO. 103867



1 Used on Model T214 & T223 Only

NOTE 2

Specify 1 3/4" of
PART NO. 6630427 HOSE

A

Water Pump By-Pass Hose Clamp



PART NO. 870469
2 Used—All Models

NOTE 3

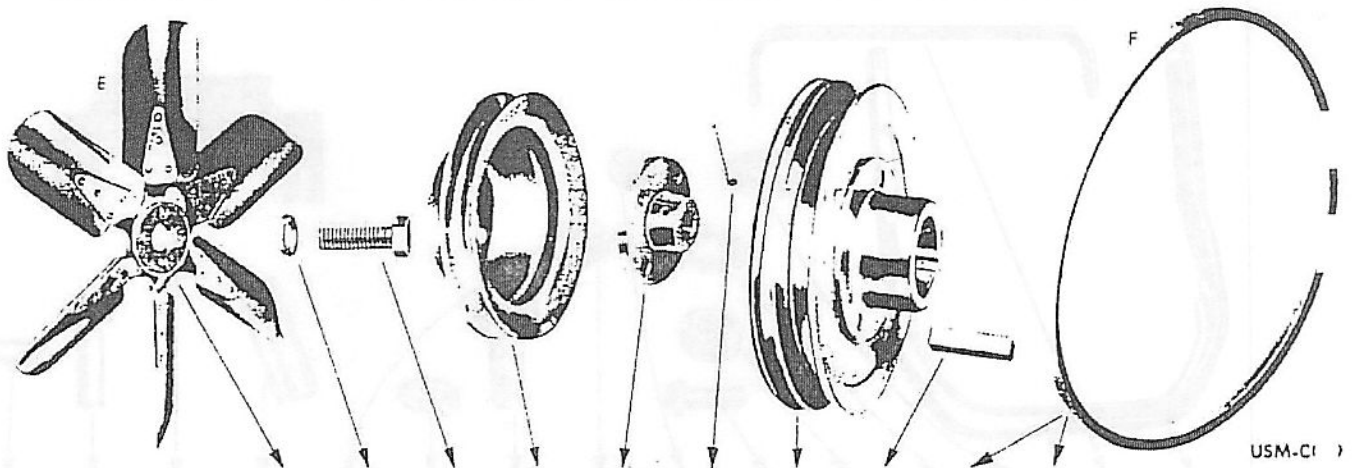
Part No. 918494 is a formed hose.

⚙ : CURRENT NUMBER—FOR PREVIOUS NUMBER SEE PARTS SUPERSEDEANCE LIST
⚙⚙ FOR CONTENTS OF SERVICE PACKAGES SEE BILL OF MATERIAL SECTION

SNL G-657

COOLING—GROUP 05

FAN—FAN PULLEY—FAN BELT AND ATTACHING PARTS—SUB-GROUP 0503



YEAR AND ENGINEERING SYMBOL	FAN ASSEM- BLY	Fan Blade Mounting LOCK- WASH'R	Fan Blade Mounting SCREW	Fan PULLEY (Upper)	Fan Pulley HUB (Upper)	Fan Pulley Hub PIN	Fan PULLEY (Lower)	Fan PULLEY KEY	Fan and Generator BELT		
									6 Volt	12 Volt	
	1 Req'd	4 Req'd	4 Req'd	1 Req'd	1 Req'd	1 Req'd	1 Req'd	1 Req'd	1 Req'd	1 Req'd	
1940—T202	595295	120214	120228	641700	633733	136301	633735	52570	600793	617171	
1940—T203	595295	120214	120228	670500	676240	136301	690842	52570	600766	☆	
1941—T207	916678	120214	122017	641700	633733	136301	633735	52570	614966	617171	
1941—T211	916678	120214	122017	641700	633733	136301	633735	52570	614966	617171	
1941—T215	916678	120214	122017	641700	633733	136301	633735	52570	614966	617171	
1941—T112	606133	120214	120228	641700	633733	136301	633735	52570	507275	☆	
1941—T118	920113	120214	120228	670500	676240	136301	954116	52570	600766	☆	
1942—T214	916678	120214	122017	641700	633733	136301	633735	52570	614966	617171	
1943—T223	916678	120214	122017	641700	633733	136301	633735	52570	928408	☆	

☆ Not Used

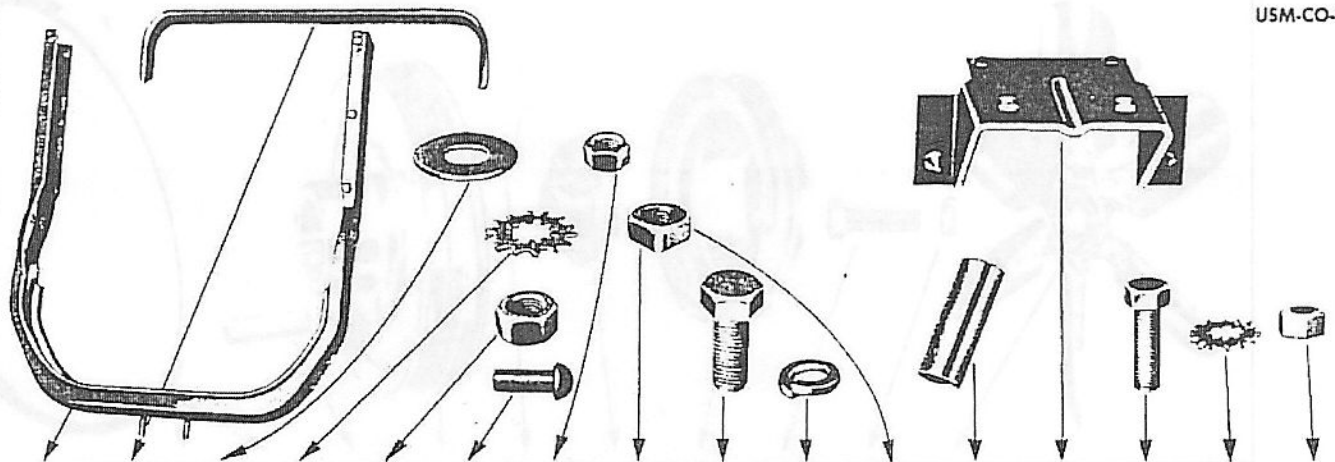
: CURRENT NUMBER—FOR PREVIOUS NUMBER, SEE PARTS SUPERSEDECE LIST.

COOLING—GROUP 05

PAGE 5

RADIATOR—SUPPORTS AND ATTACHING PARTS—SUB-GROUP 0504

USM-CO-10



Radiator SUP- PORT Assembly	Radiator Support CROSS BRACE	Support Bolt Plain WASH'R	Support Bolt LOCK- WASH'R	Support Bolt NUT	Support RIVET	Support to Core Cinch NUT	Support to Fender Support Cinch NUT	Support to Fender Brace SCREW	Brace Screw LOCK- WASH'R	Brace Cinch NUT	Support SPACER (For Models with Winch)	Support BRACK'T (to Frame)	Support Bracket BOLT	Support Bracket Bolt LOCK- WASH'R	Support Bracket Bolt NUT
1 Req'd	1 Req'd	SEE NOTE 1 As Req'd	2 Req'd	2 Req'd	16 Req'd	6 Req'd	4 Req'd	4 Req'd	4 Req'd	4 Req'd	2 Req'd	1 Req'd	2 Req'd	4 Req'd	2 Req'd
591554	591555	120390	135629	120371	☆	657443	657417	123567	120383	657417	494153	591441	☆	☆	☆
591554	591555	120390	120384	120371	☆	657443	657417	123567	120383	657417	☆	590095	☆	☆	☆
916058	☆	120390	135629	120371	104113	657443	657417	☆	☆	☆	494153	591441	☆	☆	☆
916058	☆	120390	135629	120371	104113	657443	657417	☆	☆	☆	☆	591441	☆	☆	☆
916058	☆	120390	135629	120371	104113	657443	657417	☆	☆	☆	494153	591441	☆	☆	☆
591553	591555	120390	120384	120371	☆	657443	657417	123567	120383	657417	☆	590375	☆	☆	☆
591554	591555	120390	120384	120371	☆	657443	657417	123567	120383	657417	☆	590095	☆	☆	☆
924175	☆	120390	4 Req'd 178591	120371	☆	120369	657417	☆	☆	☆	☆	See Note 2 923056	121615	178551	120369
924175	☆	120390	4 Req'd 178591	120371	☆	120369	657417	☆	☆	☆	☆	See Note 2 923056	121615	178551	120369

☆ Not Used

NOTE 1

Also Used As Shims

NOTE 2

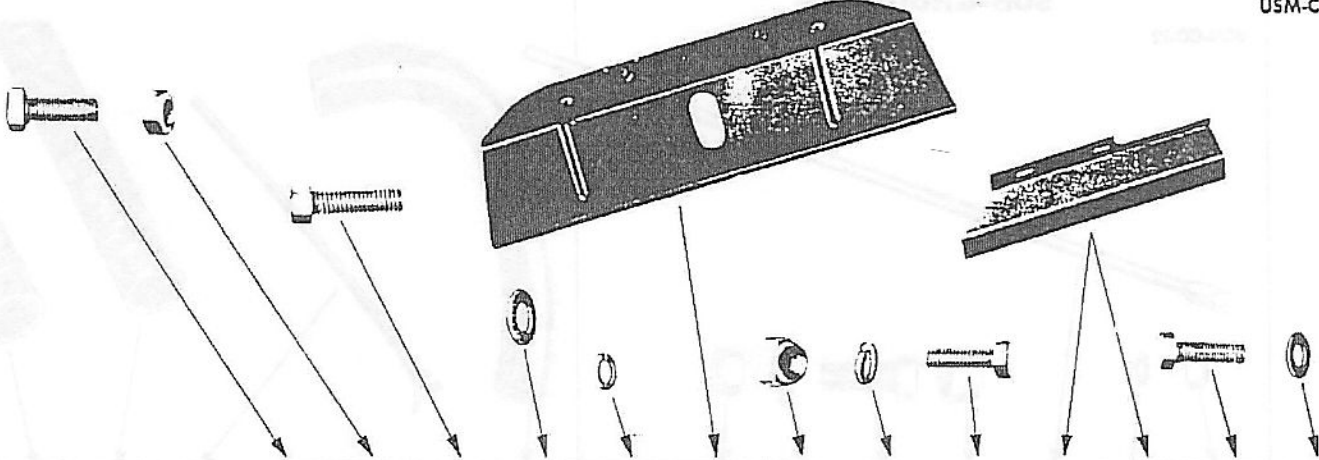
Radiator Support Bracket To Frame SCREW 120424	Radiator Support Bracket To Frame Screw LOCKWASHER 178591
---	---

2 Used on T214-T223

COOLING—GROUP 05

RADIATOR—SUPPORT ATTACHING PARTS—SUB GROUP—0504

USM-CO.



YEAR AND ENGINEERING SYMBOL	Support to Guard BOLT	Support to Guard Bolt NUT	Support to Guard SCREW	Guard Bolt and Screw Plain WASH'R	Guard Bolt and Screw LOCK- WASH'R	Radiator Support Air DEFLEC- TOR Assembly	Radiator Support Air Deflector NUT	Air Deflector Screw LOCK- WASH'R	Air Deflector SCREW	Side Air DEFLECTOR		Side Air Deflector to Support BOLT	Deflector to Supp Bolt Plain WASH'R
										Right	Left		
	4 Req'd	4 Req'd	2 Req'd	6 Req'd	6 Req'd	1 Req'd	4 Req'd	4 Req'd	4 Req'd	1 Req'd	1 Req'd	4 Req'd	4 Req'd
1940—T202	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆
1940—T203	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆
1941—T207	120647	120369	916557	120394	120382	915886	177995	120214	122017	916210	916211	:123461	1201
1941—T211	120647	120369	916557	120394	120382	915886	177995	120214	122017	916210	916211	:123461	120392
1941—T215	120647	120369	916557	120394	120382	915886	177995	120214	122017	916210	916211	:123461	1201
1941—T112	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆
1941—T118	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆
1942—T214	See Note 1 120647	See Note 1 120369	☆	☆	See Note 2 178551	☆	☆	☆	☆	☆	☆	☆	☆
1943—T223	See Note 1 120647	See Note 1 120369	☆	☆	See Note 2 178551	☆	☆	☆	☆	☆	☆	☆	☆

NOTE 1

2 Used On T214-T223 Models with Winch

NOTE 2

8 Used On T214-T223 Models without Winch
4 Used On T214-T223 Models with Winch

☆ Not Used

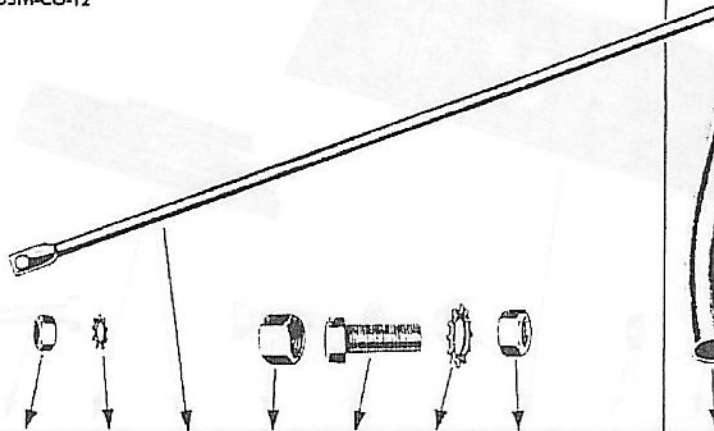
: CURRENT NUMBER—FOR PREVIOUS NUMBER, SEE PARTS SUPERSEDEANCE LIST.

COOLING—GROUP 05

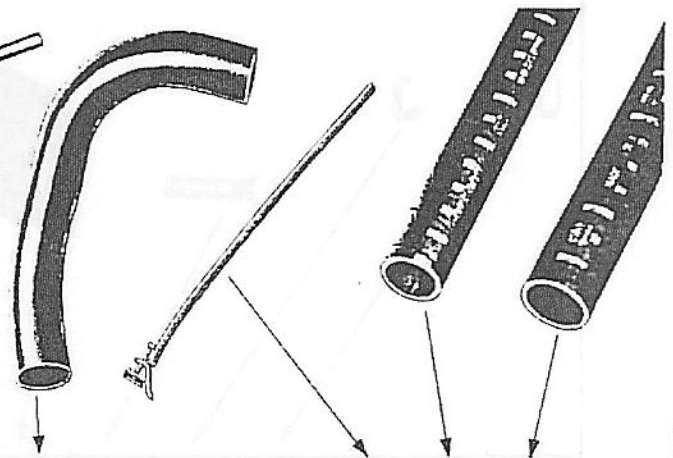
PAGE 14

RADIATOR—SUPPORT ATTACHING PARTS— SUB-GROUP 0504

USM-CO-12



RADIATOR—HOSE—SUB-GROUP 0505



Deflector to Support Bolt NUT	Deflector to Support Bolt LOCK-WASH'R	TIE ROD	Tie Rod to Dash Bracket NUT	Tie Rod to Shell Bolt	Tie Rod to Shell Bolt LOCK-WASH'R	Tie Rod to Shell Bolt NUT		Outlet TUBE (Metal)	Outlet HOSE		Inlet HOSE	Inlet and Outlet HOSE CLAMP	HOSE 3 Foot Length		
			A						Upper	Lower			Outlet	Inlet	
4 Req'd	4 Req'd	2 Req'd	4 Req'd	2 Req'd	2 Req'd	2 Req'd		1 Req'd	SEE NOTE 2			6 Req'd			
☆	☆	591111	120370	133837	120214	120376		694244	A	D	F	870469	396328	630887	
☆	☆	591111	120370	133837	120214	120376		579127	B	A	G	870469	396328	396326	
120367	121753	915920	124634	120647	120382	120369		694244	A	D	H	870469	396328	630887	
120367	121753	915920	124634	120647	120382	120369		694244	A	D	H	870469	396328	630887	
120367	121753	915920	124634	120647	120382	120369		694244	A	D	H	870469	396328	630887	
☆	☆	591111	120370	133837	120214	120376		694244	A	D	F	870469	396328	630887	
☆	☆	591111	120370	133837	120214	177995		579127	B	A	G	870469	396328	396326	
☆	☆	See Note 1 921159	124634	120647	4 Req'd 178551	120369		924177	954141	375398	954269	870469	396328	638518	
☆	☆	See Note 1 921159	124634	120647	4 Req'd 178551	120369		924177	954141	375398	954269	870469	396328	638518	

NOTE 1

RADIATOR TIE ROD BRACKET

Use on Models T214 and T223

Specify:

2—921167 Brackets

2—104113 Rivets

☆ Not Used

A

TIE ROD TO DASH BRACKET NUT LOCKWASHERS

Specify:

2—120383 Lockwashers

Models T202-T203

2—138498 Lockwashers

Models T211-T215

2—178612 Lockwashers

Models T214-T223

NOTE 2

Radiator Outlet Hose

Radiator Inlet Hose

A Specify 3 3/4" of 6396328

F Specify 9 3/4" of 6630887

B Specify 3 1/4" of 6396328

G Specify 9 1/4" of 6396326

C Specify 4" of 6396328

H Specify 5 1/2" of 6630887

D Specify 6 3/4" of 6396328

I Specify 7" of 6638518

E Specify 7 3/4" of 6396328

COOLING—GROUP 05

CLOSE-UP VIEW RADIATOR OVERFLOW TANK AND CONNECTIONS MODEL-T223

USM—CO—13

