

REAR AXLE GROUP

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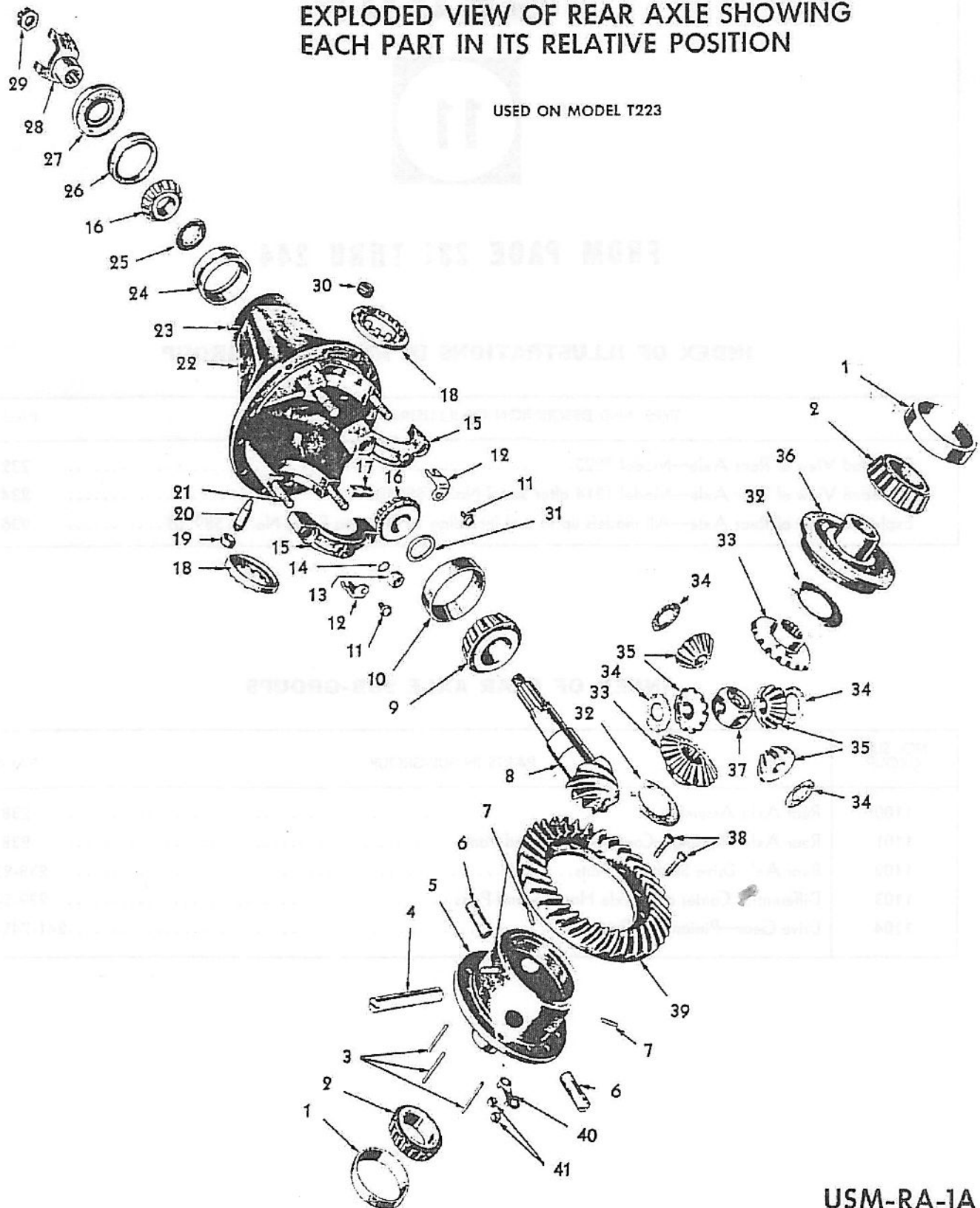
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REAR AXLE—GROUP 11

EXPLODED VIEW OF REAR AXLE SHOWING
EACH PART IN ITS RELATIVE POSITION

USED ON MODEL T223



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REAR AXLE—GROUP 11

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INDEX OF PARTS IN EXPLODED VIEW MODEL T223

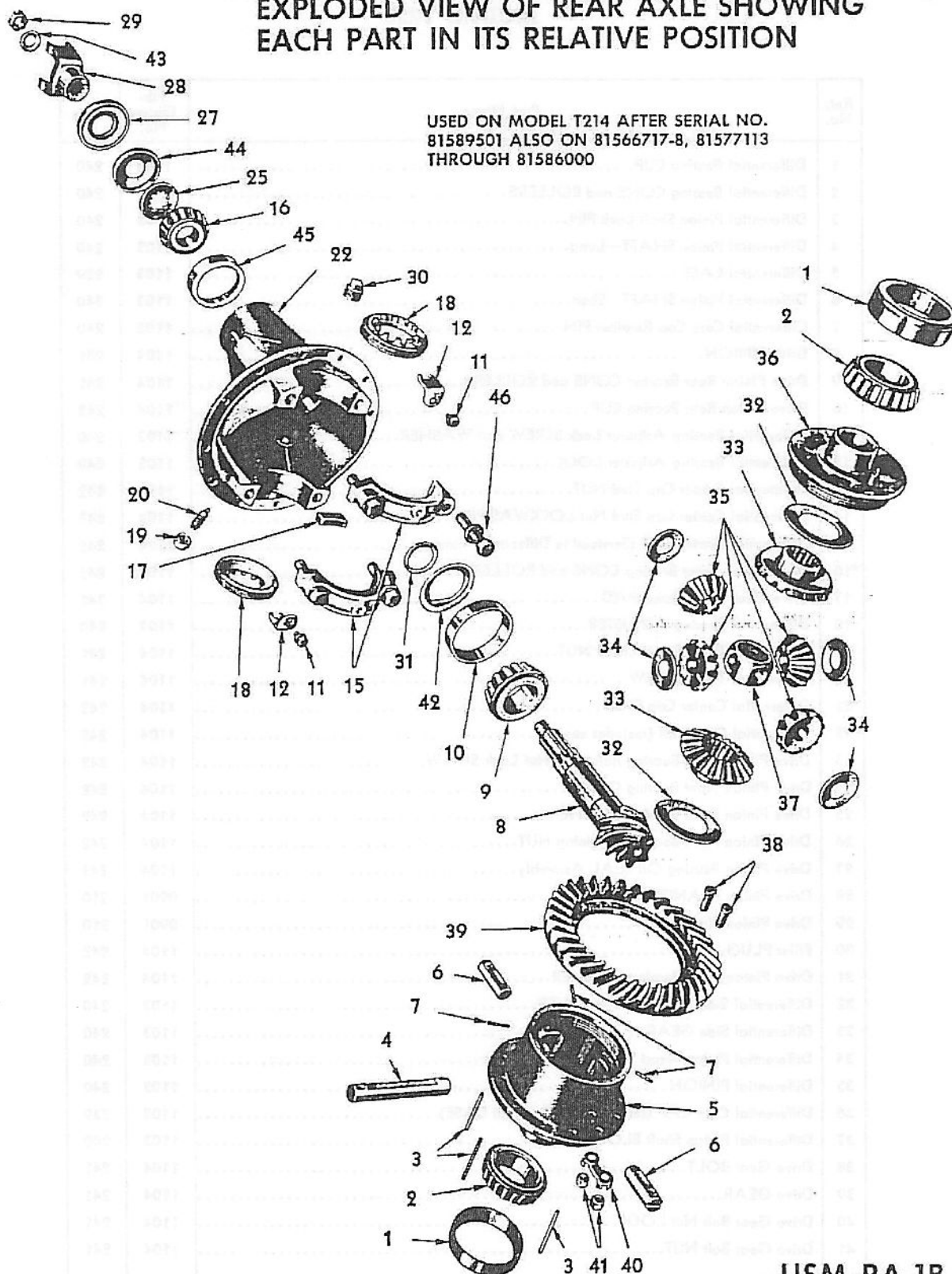
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30	Filler PLUG.....	1104	242
31	Drive Pinion Front Bearing WASHER.....	1104	242
32	Differential Side Gear Thrust WASHER.....	1103	240
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38	Drive Gear BOLT.....	1104	241
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40	Drive Gear Bolt Nut LOCK.....	1104	241
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*Serviced in Drive Pinion Front Bearing Only (Not Serviced Separately.)

REAR AXLE—GROUP 11

EXPLODED VIEW OF REAR AXLE SHOWING
EACH PART IN ITS RELATIVE POSITION

USED ON MODEL T214 AFTER SERIAL NO.
81589501 ALSO ON 81566717-8, 81577113
THROUGH 81586000



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REAR AXLE—GROUP 11

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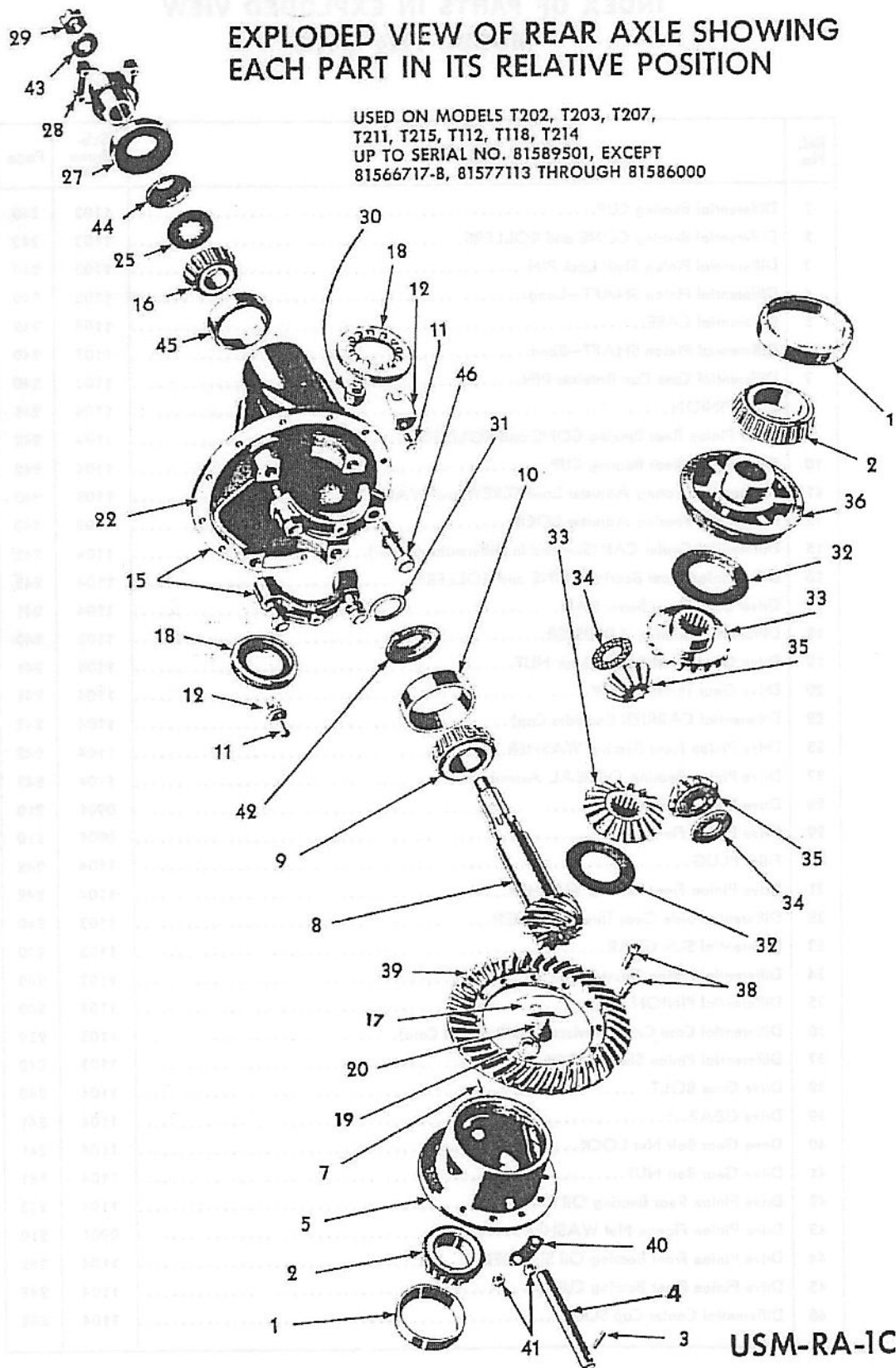
MODEL T214 LATE

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42	Drive Pinion Rear Bearing Oil BAFFLE.....	1104	243
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44	Drive Pinion Front Bearing Oil SLINGER.....	1104	242
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46	Differential Carrier Cap SCREW.....	1104	242

REAR AXLE—GROUP 11

EXPLODED VIEW OF REAR AXLE SHOWING EACH PART IN ITS RELATIVE POSITION

USED ON MODELS T202, T203, T207,
T211, T215, T112, T118, T214
UP TO SERIAL NO. 81589501, EXCEPT
81566717-8, 81577113 THROUGH 81586000



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REAR AXLE—GROUP 11

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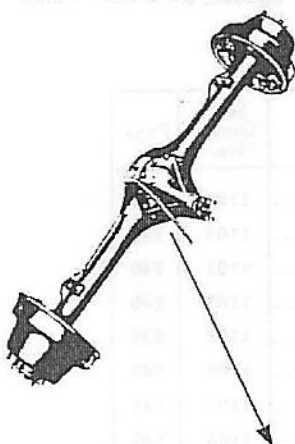
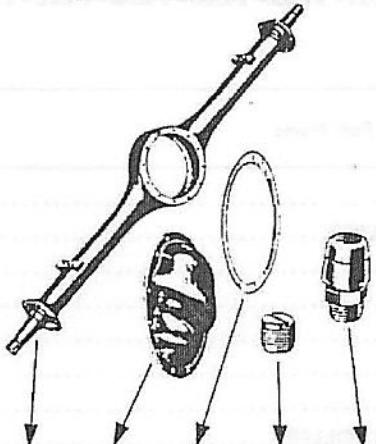
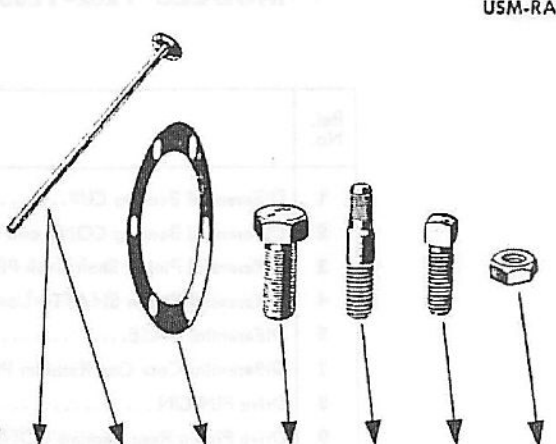
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42	Drive Pinion Rear Bearing Oil BAFFLE.....	1104	243
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44	Drive Pinion Front Bearing Oil SLINGER.....	1104	242
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46	Differential Carrier Cap SCREW.....	1104	242

REAR AXLE—GROUP 11

USM-RA-2

REAR AXLE ASY. SUB-GROUP 1100		HOUSING ASSEMBLY SUB-GROUP 1101					REAR AXLE DRIVE SHAFTS SUB-GROUP 1102						
													
YEAR AND ENGINEERING SYMBOL	Rear AXLE ASSEM- BLY	Rear AXLE HOUS- ING Assem'y	Rear Axle Housing COVER	Housing Cover GASKET	Housing Drain PLUG	Housing VENT Assem'y	Drive SHAFT Right	Drive SHAFT Left	Drive Shaft GASKET	Drive Shaft SCREW	Drive Shaft STUD	Drive Shaft Puller SCREW	Drive Shaft Puller Screw NUT
			A	A		B	C	C		D	D		
	1 Req'd	1 Req'd	1 Req'd	1 Req'd	1 Req'd	1 Req'd	1 Req'd	1 Req'd	As Req'd	16 Req'd	12 Req'd	4 Req'd	4 Req'd
1940—T202	598888	598772	☆	☆	103875	855694	598770	598770	☆	☆	☆	☆	☆
1940—T203	Order By Description	NOTE 1	☆	☆	☆	697322	NOTE 4 598424	NOTE 4 598425	2 Req'd 570541	557423	☆	134581	134566
1941—T207	918340	915362	915134	915098	103865	915564	915249	915249	4 Req'd 915565	☆	916414	134581	134566
1941—T211	918973	915362	915134	915098	103865	915564	915249	915249	4 Req'd 915565	☆	916414	134581	134566
1941—T215	918973	915362	915134	915098	103865	915564	915249	915249	4 Req'd 915565	☆	916414	134581	134566
1941—T112	Order By Description	915800	☆	☆	666853	855694	663609	663609	☆	☆	☆	☆	☆
1941—T118	594692	592876	588952	563617	666853	697322	589563	589563	2 Req'd 570541	☆	16 Req'd 912435	☆	☆
1942—T214	922857	921658	SEE NOTE 2	915098	103865	925525	921659	921659	4 Req'd 915565	☆	916414	134581	134566
1943—T223 FRONT-REAR-AXLE	928927	See Note 3 925953	☆	☆	103865	925525	925960	925961	4 Req'd 915565	☆	916414	134581	134566
1943—T223 REAR-REAR-AXLE	928928	See Note 3 925955	☆	☆	103865	925525	921659	921659	4 Req'd 915565	☆	916414	134581	134566

A

B

D

NOTE 3

REAR AXLE HOUSING COVER ATTACHING PARTS 12—916374 Stud 12—120369 Nut 12—120382 Lockwasher Model T207 12—622462 Stud 12—120369 Nut 12—120382 Lockwasher Models T211-T215-T214 12—122253 Screw 12—120383 Lockwasher Model T118
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NOTE 1

T203—SEE DIFFERENTIAL
CARRIER AND AXLE
HOUSING TUBE
ASSEMBLY—PAGE 203

☆ Not Used

⌘ FOR CONTENTS OF SERVICE PACKAGES, SEE BILL OF MATERIAL SECTION.

: CURRENT NUMBER—FOR PREVIOUS NUMBER, SEE PARTS SUPERSEDEANCE LIST.

1—557056 Vent Cap
1—103373 Cotter Pin
For Model T203 Only

C

**REAR AXLE DRIVE SHAFT
PARTS**
 Used only on Models
T202 and T112
 Specify: 2—41110 Key
 2—53553 Nut
 2—50652 Washer
 2—103399 Cotter Pin

NOTE 2

Part No. 915134 used on Model T214 up to Serial
No. 81624930 except 81609102 through 81619000
 Part No. 926271 used on Model T214 after Serial
No. 81624930 also on 81609102 through 81619000

REAR AXLE DRIVE SHAFT SCREW
 16—120383 Lockwasher Model T203

12—125913 Nut
 12—120382 Lockwasher
 Models T207-T211-T215-T214-T223
 16—660377 Nut
 16—120383 Lockwasher
 Model T118

NOTE 4

Specify: For Ambulance Only
 1—913272 Axle Drive Shaft (Right)
 1—913273 Axle Drive Shaft (Left)

**REAR AXLE
HOUSING
INCLUDES STUDS**

REAR AXLE GASKET SET

PKG. NO. 1056086

MODELS T207-T211
T215-T214

PKG. NO. 1057777

MODEL T223

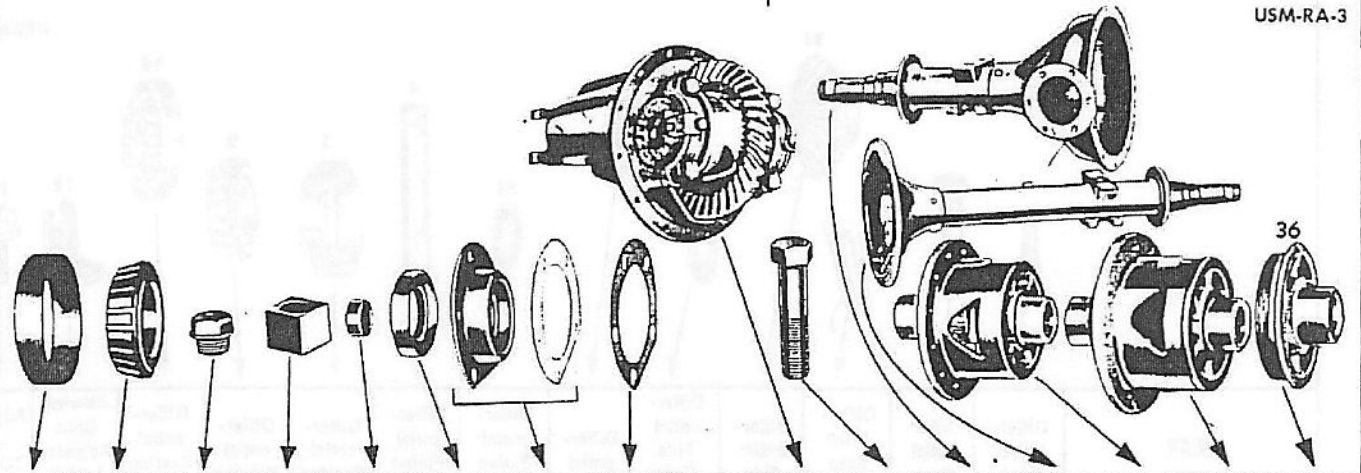
REAR AXLE—GROUP 11

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REAR AXLE DRIVE SHAFT—SUB-GROUP 1102

CASE AND CARRIER PARTS—SUB-GROUP 1103

USM-RA-3



Drive Shaft Bearing CUP	Drive Shaft Bearing CONE	Drive Shaft Bearing Oil Hole PLUG	Drive Shaft Bearing Thrust BLOCK	Drive Shaft Bearing Thrust BLOCK SPACER	Drive Shaft Inside Bearing OIL SEAL ASSEMBLY	DRIVE SHAFT OIL SEAL PACK-AGE Outside	Drive Shaft Oil Seal Retainer GASKET		Rear Axle DIFFERENTIAL AND CARRIER ASSEMBLY	Differential and Carrier Cap SCREW	Rear Axle Differential Carrier and Axle HOUSING TUBE Assembly	DIFFERENTIAL Assem'y Partial	Differential CASE Assy.	Differential Case CAP
A	A								B		C	C		
2 Req'd	2 Req'd	2 Req'd	1 Req'd	2 Req'd	2 Req'd	2 Req'd	2 Req'd		1 Req'd	4 Req'd	1 Req'd	1 Req'd	1 Req'd	1 Req'd
698399	698400	697323	855102	855103	651678	891437	651719		598890	:124265	☆	☆	855093	856853
SEE WHEEL BEARING GROUP 1301		☆	☆	☆	SEE WHEEL BEARING GROUP 1301				☆	☆	NOTE 3 598420	NOTE 3 598421	594172	568376
		☆	☆	☆					918382	:124265	☆	☆	598886	856853
		☆	☆	☆					918382	:124265	☆	☆	598886	856853
		☆	☆	☆					918382	:124265	☆	☆	598886	856853
698399	698400	697323	651402	663607	651678	891437	952557		916927	314948	☆	☆	Serviced in Assy.	663476
SEE WHEEL BEARING GROUP 1301		☆	☆	☆	SEE WHEEL BEARING GROUP 1301				NOTE 1 594698	587528	☆	☆	594701	594688
		☆	☆	☆					:927833	:124265	☆	☆	927835	:927836
		☆	☆	☆					928297	SEE NOTE 2	☆	☆	928299	928300
		☆	☆	☆					928297	SEE NOTE 2	☆	☆	928299	928300

A

B

C

NOTE 4

REAR AXLE DRIVE SHAFT BEARING SHIMS

Used only on Models T202 and T112
Specify:

No. Req. 681319—.010" Shim
No. Req. 681320—.0125" Shim
No. Req. 681321—.015" Shim
No. Req. 681322—.030" Shim

REAR AXLE DIFFERENTIAL AND CARRIER CAP SCREW

Specify: 4—138502 Lockwasher
Models T202-T207-T211
T215-T214

4—118975 Lockwasher
Model T112

4—138561 Lockwasher
Model T118

REAR AXLE DIFFERENTIAL AND CARRIER HOUSING TUBE

Specify:

1—568372 Gasket
11—568525 Bolt
11—120370 Nut
11—120383 Lockwasher
2—666853 Plug
For Model T203 Only

Serviced in case assembly

NOTE 1

NOTE 2

NOTE 3

2—563656 Dowels are used on T118 for the Rear Axle Differential and Carrier

FOR MODEL T223 SPECIFY THE FOLLOWING:

928288 STUD
121358 NUT—Stud
138502 LOCKWASHER—Stud Nut
4 Each Req'd for Front—Rear Axle
4 Each Req'd for Rear—Rear Axle

Specify: For Ambulance Only
1—913266 Axle Housing Tube Assy. (Right)
1—913267 Axle Housing Tube Assy. (Left)

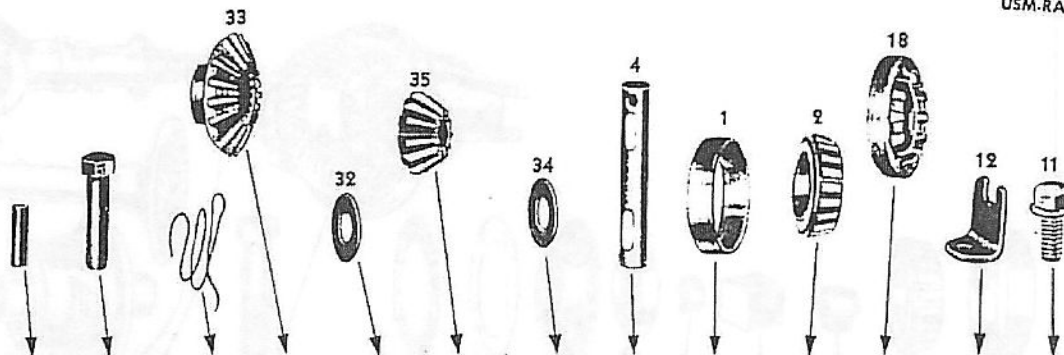
☆ Not Used ⚙ FOR CONTENTS OF SERVICE PACKAGES, SEE BILL OF MATERIAL SECTION.
: CURRENT NUMBER—FOR PREVIOUS NUMBER, SEE PARTS SUPERSEDEANCE LIST.

SNL G-657

REAR AXLE—GROUP 11

REAR AXLE DIFFERENTIAL CASE AND CARRIER PARTS—SUB-GROUP 1103

USM-RA-4



YEAR AND ENGINEERING SYMBOL	Differ- ential Case PIN	Differ- ential Case SCREW	Differ- ential Case LOCK- WIRE	Differ- ential Side GEAR	Differ- ential Side Gear Thrust WASH'R	Differ- ential PINION	Differ- ential Pinion Thrust WASH'R	Differ- ential Pinion SHAFT Long	Differ- ential Bearing CUP	Differ- ential Bearing CONE	Differ- ential Bearing Cone ADJ'R	Bearing Cone Adjuster LOCK or Lock PIN	Adjuster Lock SCREW and WASH'R
						A		A-B					
	As Req'd	8 Req'd	1 Req'd	2 Req'd	2 Req'd	2 Req'd	2 Req'd	1 Req'd	2 Req'd	2 Req'd	2 Req'd	2 Req'd	2 Req'd
1940—T202	1 Req'd 186507	☆	☆	855095	855096	855097	855098	855099	691241	855101	856852	856226	120228
1940—T203	☆	596815	568384	594173	596776	596774	596775	☆	563568	563567	☆	☆	☆
1941—T207	1 Req'd 186507	☆	☆	855095	855096	855097	855098	855099	691241	855101	856852	856226	952544
1941—T211	1 Req'd 186507	☆	☆	855095	855096	855097	855098	855099	691241	855101	856852	856226	952544
1941—T215	1 Req'd 186507	☆	☆	855095	855096	855097	855098	855099	691241	855101	856852	856226	952544
1941—T112	☆	☆	☆	867853	632587	867854	863479	663480	698403	698404	601864	308247	952544
1941—T118	☆	☆	☆	587536	567219	587535	567222	588785	587531	587530	595987	See Note 1 587533	☆
1942—T214 Up to Serial No. 81589501— See View, Page 237.	3 Req'd 142520	☆	☆	922434	922422	855097	855098	855099	691241	855101	856852	856226	952544
1942—T214 After Serial No. 81589501— See View, Page 235.	142520	☆	☆	922434	922422	855097	855098	855099	691241	855101	856852	856226	952544
1943—T223 FRONT—REAR AXLE	3 Req'd 144563	☆	☆	922434	922422	855097	855098	855099	926245	926244	926246	856226	952544
1943—T223 REAR—REAR AXLE	3 Req'd 144563	☆	☆	922434	922422	855097	855098	855099	926245	926244	926246	856226	952544

A

REAR AXLE DIFFERENTIAL PINION LOCK PIN

1 Req'd Part No. 103745
MODELS T202-T207-T211-T215-
T214 with Two-Pinion-Type Axle

1 Req'd Part No. 141210
Model T112

1 Req'd Part No. 141229
Model T118

3 Req'd Part No. 141211
Models T214 with Four-Pinion-Type Axle
T233 (for Front or Rear—Rear Axle)

Differential Case Parts Peculiar to
Model T203
8—596815 Diff. Case Screw
1—568384 Diff. Case Lockwire

REAR AXLE DIFFERENTIAL BEARING SHIMS

Specify:
As Req. 568387—.005" Shim
568388—.010" Shim
For Model T203 Only

NOTE 1

Also Specify:
2—103390 Cotter Pins

REAR AXLE DIFFERENTIAL PINION SPIDER

Specify: 1—599240 Spider
For Model T203 Only

B

☐ For Differential Pinion SHAFT (Short) and Pinion Shaft BLOCK on
Models T214 After Serial Number Shown Above and T223 Specify:

2 Req'd Part No. 927839 Pinion SHAFT (Short)

1 Req'd Part No. 927840 Pinion Shaft BLOCK
(For Front or Rear—Rear Axle)

DIFFERENTIAL GEARS REPAIR KIT

PKG. NO. 996420	PKG. NO. 996431	PKG. NO. 105770	PKG. NO. 105780
MODEL T214 (With Two- Pinion-Type Front Axle)	MODEL T214 (With Four- Pinion Type Front Axle)	MODEL T223 (With Axle Housing Cover)	MODEL T223 (With Welded Axle Housing Cover)

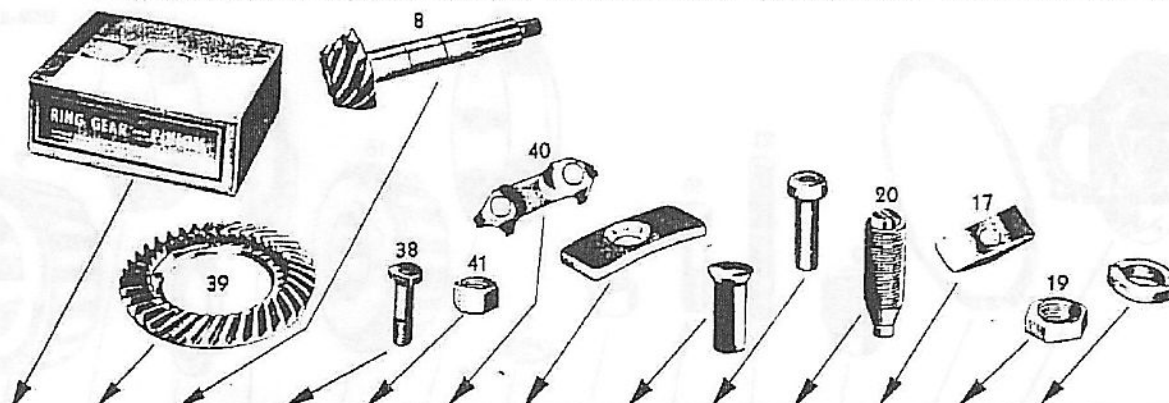
☆ Not Used

⚙ FOR CONTENTS OF SERVICE PACKAGES, SEE BILL OF MATERIAL SECTION.
: CURRENT NUMBER—FOR PREVIOUS NUMBER, SEE PARTS SUPERSEDEANCE LIST.

REAR AXLE—GROUP 11

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REAR AXLE DRIVE GEAR, PINION AND BEARINGS—SUB-GROUP 1104



USM-RA-5

Drive Gear and Pinion Matched Set	Drive Gear	Drive Pinion	Rear Axle Drive Gear Bolt	Drive Gear Bolt Nut	Drive Gear Bolt Lock	Drive Gear Thrust Block	Drive Gear Thrust Block Pin	Thrust Block Rivet	Thrust Screw	Thrust Screw Pad	Thrust Screw Check Nut	Thrust Screw Check Nut Lock-Wash'R	
A	B	B											
1 Req'd	1 Req'd	1 Req'd	12 Req'd	12 Req'd	6 Req'd	1 Req'd	1 Req'd	12 Req'd	1 Req'd	1 Req'd	1 Req'd	1 Req'd	
856128	856122	856123	663481	120369	601859	☆	☆	☆	856868	856870	856869	:131046	
594128	568391	568392	☆	☆	☆	568365	568527	568513	☆	☆	☆	☆	
856128	856122	856123	663481	120369	601859	☆	☆	☆	856868	856870	856869	:131046	
856128	856122	856123	663481	120369	601859	☆	☆	☆	856868	856870	856869	:131046	
856128	856122	856123	663481	120369	601859	☆	☆	☆	856868	856870	856869	:131046	
664392	663445	663446	10 Req'd 663481	120369	5 Req'd 663482	☆	☆	☆	☆	☆	☆	☆	
594707	594677	594680	567223	120370	587537	☆	☆	☆	587539	587538	124954	131143	
922847	922848	922849	663481	120369	601859	☆	☆	☆	856868	856870	856869	☆	
922847	922848	922849	663481	120369	601859	☆	☆	☆	856868	856870	856869	☆	
928159	928107	928109	663481	120369	601859	☆	☆	☆	856868	856870	856869	☆	
928159	928107	928109	663481	120369	601859	☆	☆	☆	856868	856870	856869	☆	

A	B	B			
Matched Set Part No.	Ratio	Drive Gear Part No.	No. Teeth	Drive Pinion Part No.	No. Teeth
594128	6.6 -1	568391	33	568392	5
594707	6.285-1	594677	44	594680	7
664392	4.1 -1	663445	41	663446	10
856128	4.89-1	856122	44	856123	9
922847	5.83-1	922848	35	922849	6
928159	5.83-1	928107	35	928109	6

AXLE RING GEAR, PINION AND LOCK REPAIR PACKAGE	
PKG. NO. 996421 Model T-214	PKG. NO. 1057769 Model T-223

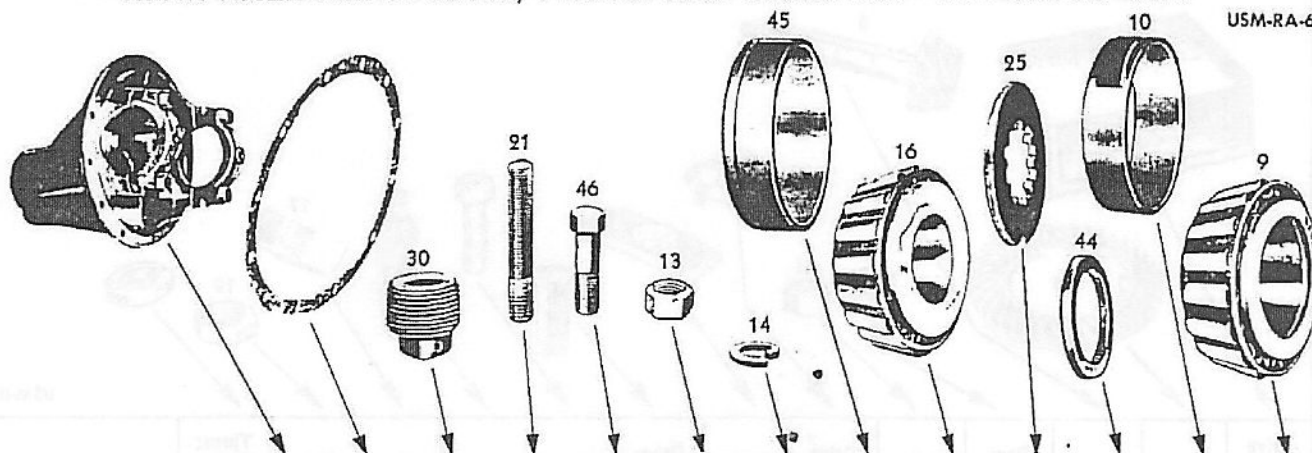
⌘ FOR CONTENTS OF SERVICE PACKAGES SEE BILL OF MATERIAL SECTION.

: CURRENT NUMBER—FOR PREVIOUS NUMBER SEE PARTS SUPERSEDEANCE LIST.

REAR AXLE—GROUP 11

REAR AXLE DRIVE GEAR, PINION AND BEARINGS—SUB-GROUP 1104

USM-RA-6



YEAR AND ENGINEERING SYMBOL	Drive Pinion CAR- RIER AND CAP Assem'y	Pinion Carrier GASKET	Pinion Carrier PLUG	Pinion Carrier STUD	Pinion Carrier SCREW	Pinion Carrier Stud or Bolt NUT	Pinion Carrier Stud or Bolt LOCK- WASH'R	Drive Pinion Front Bearing CUP	Drive Pinion Front Bearing CONE	Drive Pinion Front Bearing WASH'R	Drive Pinion Front Bearing OIL SLING'R	Drive Pinion Rear Bearing CUP	Drive Pinion Rear Bearing CONE
	1 Req'd	1 Req'd	1 Req'd	12 Req'd	As Req'd	12 Req'd	12 Req'd	1 Req'd	1 Req'd	1 Req'd	1 Req'd	1 Req'd	1 Req'd
1940—T202	856847	308248	666853	☆	855678	120369	:120382	619395	856859	856871	☆	688474	856861
1940—T203	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆
1941—T207 Up to Serial No. 866391	856847	308248	666853	916374	☆	120369	:120382	619395	856859	856871	866847	688474	856861
1941—T207 After Serial No. 866391	856847	952554	666853	916374	☆	120369	:120382	619395	856859	856871	866847	688474	856861
1941—T211	856847	952554	666853	622462	☆	120369	:120382	619395	856859	856871	866847	688474	856861
1941—T215	856847	952554	666853	622462	☆	120369	:120382	619395	856859	856871	866847	688474	856861
1941—T112	663472	952552	☆	☆	7 Req'd 50443 See Note 2	☆	11 Req'd :120382	698413	698414	☆	☆	698413	698415
1941—T118	594685	563618	☆	☆	122293	☆	120383	SEE NOTE 3	SEE NOTE 3	587548	☆	587551	588887
1942—T214	856847	952554	666853	622462	☆	120369	:120382	619395	856859	856871	866847	688474	856861
1943—T223 FRONT-REAR AXLE	926239	929877	103875	929855	SEE NOTE 1	929857	120383	☆	SEE NOTE 1	856871	☆	563572	926264
1943—T223 REAR-REAR AXLE	926239	929877	103875	929855	SEE NOTE 1	929857	120383	☆	SEE NOTE 1	856871	☆	563572	926264

NOTE 2

Also Specify:
4—121615 Screws

NOTE 3

Serviced in REAR AXLE DRIVE PINION FRONT BEARING ASSEMBLY

Specify the following parts:
1—587545 Bearing Assembly
1—587557 Bearing Retainer Nut
1—102883 Bearing Retainer Lockscrew

REAR AXLE DRIVE PINION FRONT BEARING SHIMS

As Req'd—688739—.010" Shim
As Req'd—303856—.0125" Shim
As Req'd—303857—.015" Shim
As Req'd—688741—.018" Shim
For Model T112 Only

REAR AXLE DRIVE PINION REAR BEARING WASHER

As Req'd—665237—.088" Washer
As Req'd—670109—.090" Washer
As Req'd—670110—.092" Washer
As Req'd—670111—.094" Washer
For Model T112 Only

NOTE 1

FOR MODEL T223 SPECIFY THE FOLLOWING: (For Front or Rear—Rear Axle)

1—926261 BEARING ASSY.—Drive Pinion Front
1—587557 NUT—Drive Pinion Front Bearing Retainer
1—103883 SCREW—Drive Pinion Front Bearing Retainer Lock

DRIVE PINION BEARING SPACER PACKAGE

PKG. NO. 996422
Models T-202—T-207—T-211—T-215
T-214—T-223

☆ Not Used

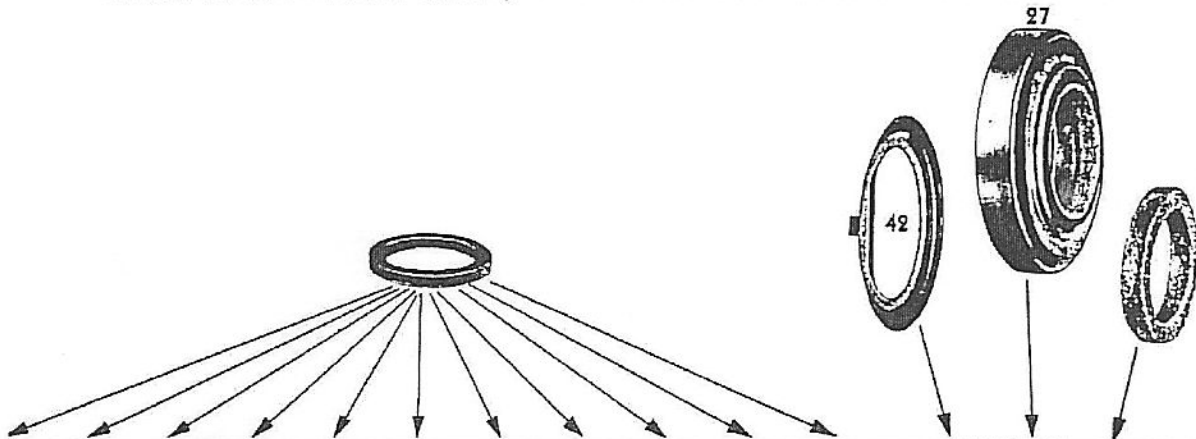
44 FOR CONTENTS OF SERVICE PACKAGES, SEE BILL OF MATERIAL SECTION.

: CURRENT NUMBER—FOR PREVIOUS NUMBER, SEE PARTS SUPERSEDECE LIST.

REAR AXLE—GROUP 11

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REAR AXLE DRIVE GEAR, PINION AND BEARINGS—SUB-GROUP 1104



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Rear Axle Drive Pinion Bearing SPACER	Rear Axle Drive Pinion Bearing SPACER										Rear Axle Drive Pinion Bearing Oil BAFFLE	Rear Axle Drive Pinion Bearing OIL SEAL Assem'y Complete	Rear Axle Drive Pinion Bearing Oil Seal WASH'R
	.1750"	.1770"	.1790"	.1810"	.1830"	.1850"	.1870"	.1890"	.1910"	.1930"			
1 Req'd	As Req'd	As Req'd	As Req'd	As Req'd	As Req'd	As Req'd	As Req'd	As Req'd	As Req'd	As Req'd	1 Req'd	1 Req'd	1 Req'd
☆	☆	☆	857488	857489	857490	857491	857492	863477	863478	863479	865671	856864	663604
☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆
☆	☆	☆	857488	857489	857490	857491	857492	863477	863478	863479	865671	856864	663604
☆	☆	☆	857488	857489	857490	857491	857492	863477	863478	863479	865671	856864	663604
☆	☆	☆	857488	857489	857490	857491	857492	863477	863478	863479	865671	856864	663604
☆	☆	☆	857488	857489	857490	857491	857492	863477	863478	863479	865671	856864	663604
663403	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	663602	663604
☆	588896	588897	588898	588899	587552	587553	587554	587555	587556	☆	☆	587541	☆
☆	☆	☆	857488	857489	857490	857491	857492	863477	863478	863479	865671	856864	663604
☆	☆	☆	857488	857489	857490	857491	857492	863477	863478	863479	☆	928114	☆
☆	☆	☆	857488	857489	857490	857491	857492	863477	863478	863479	☆	928114	☆

Additional Parts Used on Model T203 Only

Rear Axle Drive Pinion Inner BEARING Assem'y	Rear Axle Drive Pinion Inner BEARING RACE	Rear Axle Drive Pinion Inner BEARING LOCK	Rear Axle Drive Pinion Inner BEARING RE-TAINER	Rear Axle Drive Pinion Outer BEARING CAGE Assem'y (Includes Bearing Cups)	Rear Axle Drive Pinion Outer BEARING CAGE SCREW	Rear Axle Drive Pinion Outer BEARING CAGE LOCK-WASH'R	Rear Axle Drive Pinion Outer BEARING CUP	Rear Axle Drive Pinion Outer BEARING CONE	Rear Axle Drive Pinion Outer BEARING SHIM	Rear Axle Drive Pinion Outer BEARING Seal Retainer CORK	Rear Axle Drive Pinion Outer BEARING Adjustment NUT	Rear Axle Drive Pinion Outer BEARING Adjustment Nut LOCK-WASH'R	Rear Axle Drive Pinion Outer BEARING OIL SEAL and COVER Assem'y	Rear Axle Drive Pinion Outer BEARING OIL SEAL Only
1 Req'd	1 Req'd	1 Req'd	1 Req'd	1 Req'd	6 Req'd	6 Req'd	2 Req'd	2 Req'd	As Req'd	1 Req'd	1 Req'd	1 Req'd	1 Req'd	1 Req'd
589316	568394	568395	568374	568397	120895	120898	537819	56203	568528	568399	568515	568398	568514	568403

☆ Not Used

SNL G-657