

BRAKES GROUP

PAGE 245



FROM PAGE 245 THRU 270

INDEX OF ILLUSTRATIONS IN BRAKE GROUP

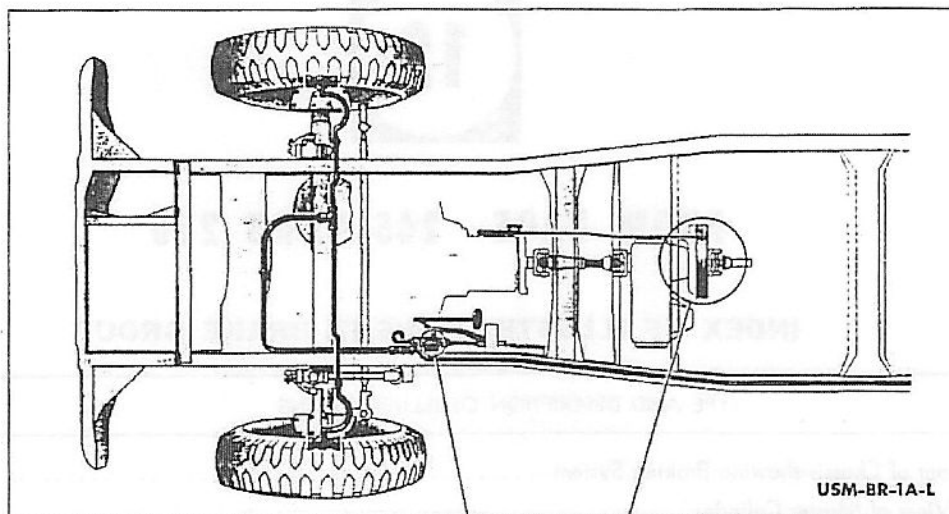
TYPE AND DESCRIPTION OF ILLUSTRATIONS	PAGE
View of Front of Chassis showing Braking System.....	246
Exploded View of Master Cylinder.....	246
Close Up View of Hand Brake Assembly.....	246
View of Rear of Chassis showing Braking System.....	247
Exploded View of Service Brakes.....	247
Exploded View of Wheel Cylinder.....	247
Top View of Model T223 Chassis—Showing Locations of Tubes, Tees, Clips, Brackets and Hose.....	268
Booster Brake.....	270

INDEX OF BRAKE SUB-GROUPS

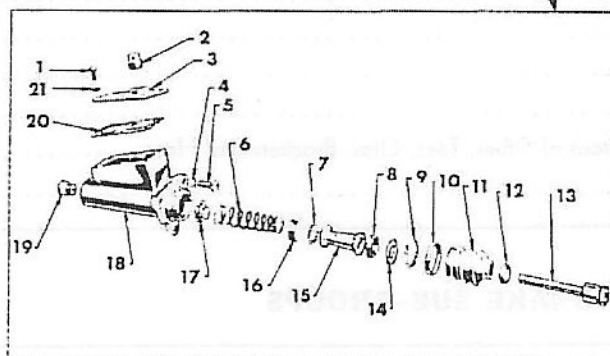
NO. SUB-GROUP	PARTS IN SUB-GROUP	PAGE
1201	Hand Brake Lever and Parts.....	248-249
	Hand Brake Drum and Parts.....	250-251
1202	Brake Shoe and Parts.....	251-252
1203	Brake Support and Parts.....	252-253
	Brake Anchor and Parts.....	253-254
	Brake Shoe Guide.....	255
1204	Brake Pedal.....	255-256-257
1205	Master Cylinder and Parts.....	257-258-259
1207	Wheel Cylinder and Parts.....	259-260-261-262
1209	Brake Lines, Pipes, Hoses, Tubes and Clips.....	263-264-265-266
		267
	Brake Tube Clips and Parts.....	269
1210	Booster Brake.....	275

BRAKES—GROUP 12

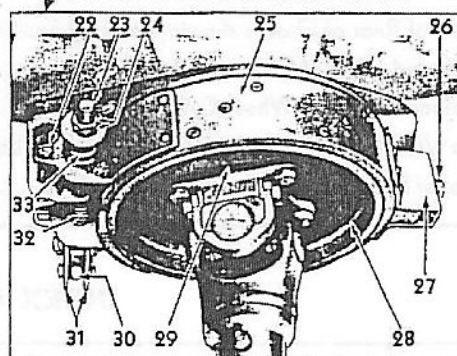
VIEW OF FRONT OF CHASSIS SHOWING BRAKING SYSTEM
 ALSO EXPLODED VIEW OF MASTER CYLINDER AND
 CLOSE-UP VIEW OF HAND BRAKE ASSEMBLY



EXPLODED VIEW OF MASTER CYLINDER



CLOSE UP VIEW OF HAND BRAKE



INDEX OF MASTER CYLINDER PARTS SUB-GROUP 1205

REF. NO.	PART NAME	PAGE NO.
1	Cover SCREW.....	257
2	Cover PLUG and Baffle Assembly.....	258
3	COVER.....	257
4	Mounting Screw LOCKWASHER.....	257
5	Mounting SCREW.....	257
6	Piston Return SPRING.....	258
7	Piston WASHER.....	258
8	Piston Secondary CUP.....	258
9	Piston Stop LOCKWIRE.....	258
10	Boot STRAP (Large).....	257
11	BOOT.....	257
12	Boot STRAP (Small).....	257
13	Piston PUSH ROD Assembly.....	258
14	Piston STOP.....	258
15	PISTON.....	258
16	Piston CUP.....	258
17	VALVE Assembly.....	258
18	Master Cylinder BODY.....	257
19	Outlet CONNECTOR or Nipple.....	257
20	Cover GASKET.....	257
21	Cover Screw GASKET.....	257

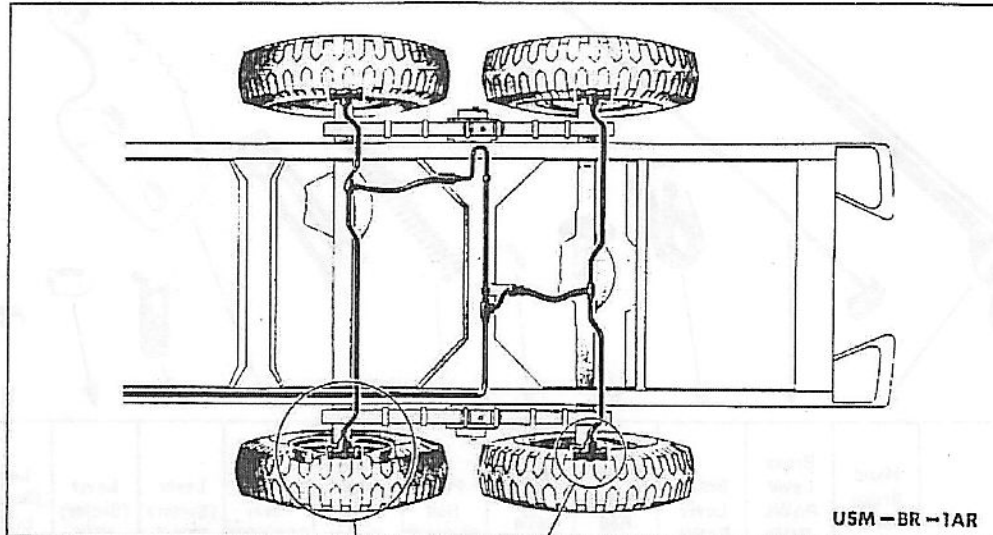
INDEX OF HAND BRAKE PARTS SUB-GROUP 1201

REF. NO.	PART NAME	PAGE NO.
22	Bracket Adjusting SCREW.....	251
23	Adjusting BOLT.....	251
24	Adjusting Bolt NUT.....	251
25	Band and LINING Assembly.....	251
26	Band Anchor Clip SCREW.....	250
27	Band Anchor CLIP.....	250
28	DRUM.....	250
29	Propeller Shaft Companion FLANGE.....	250
30	Brake ROD Assembly.....	249
31	Cam LEVER.....	249
32	Adjusting Bolt SPRING.....	251
33	Operating SPRING.....	251

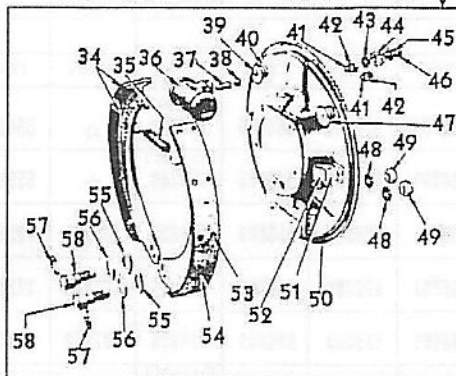
BRAKES—GROUP 12

PAGE 247

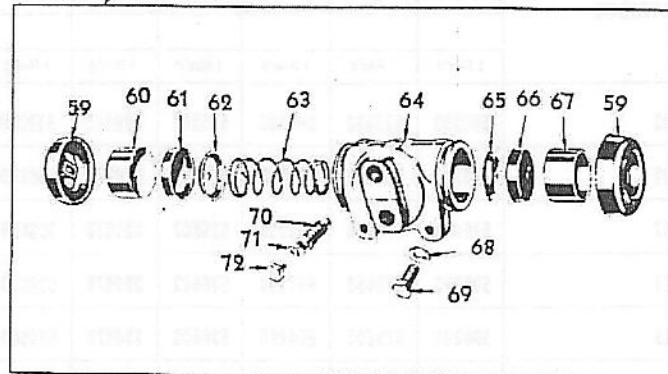
VIEW OF REAR OF CHASSIS SHOWING BRAKING SYSTEM ALSO EXPLODED VIEWS OF SERVICE BRAKES AND WHEEL CYLINDER



EXPLODED VIEW OF SERVICE BRAKE



EXPLODED VIEW OF WHEEL CYLINDER



INDEX OF SERVICE BRAKE PARTS

REF. NO.	PART NAME	PAGE NO.
34	Brake SHOE and LINING Assy.....	251
35	Brake SHOE Return SPRING.....	252
36	Wheel CYLINDER Assy.....	259-260
37	Wheel Cylinder Bleeder SCREW.....	259-260
38	Bleeder Screw Cap SCREW and WASHER.....	259-260
39	Shoe Adjusting PIN.....	254
40	Shoe Adjusting Cam SPRING.....	254
41	Wheel Cylinder Mounting SCREW.....	259-260
42	Mounting Screw LOCKWASHER.....	259-260
43	Wheel Cylinder Inlet Connection GASKET.....	259-260
44	Wheel Cylinder Inlet CONNECTION.....	259-260
45	Wheel Cylinder Inlet Connection Bolt GASKET.....	260-261
46	Wheel Cylinder Inlet Connection BOLT.....	260-261
47	Shoe Adjusting CAM.....	254
48	Shoe Anchor Bolt Nut LOCKWASHER.....	253
49	Shoe Anchor Bolt NUT.....	253
50	SUPPORT Assy.....	252
51	Shoe GUIDE.....	255
52	Shoe Guide SPRING.....	255
53	Shoe Lining RIVET.....	—
54	Shoe LINING.....	—
55	Shoe Anchor Bolt OIL WASHER.....	254
56	Shoe Anchor Bolt Oil Washer RETAINER.....	254
57	Shoe Anchor Bolt "C" WASHER.....	253
58	Shoe Anchor BOLT.....	253

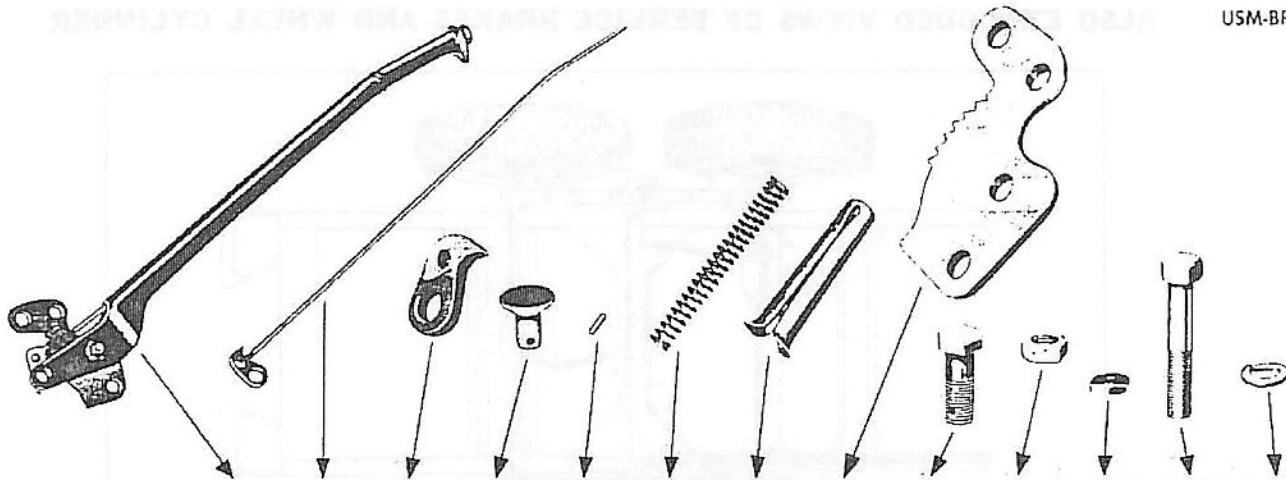
INDEX OF WHEEL CYLINDER PARTS

REF. NO.	PART NAME	PAGE NO.
59	BOOT.....	259-260
60	PISTON (Large) (Rear).....	261
61	Piston CUP (Large) (Rear).....	261
62	Piston Cup EXPANDER (Large) (Rear).....	262
63	Piston Cup SPRING.....	261-262
64	BODY.....	260
65	Piston Cup EXPANDER (Small) (Front).....	262
66	Piston CUP (Small) (Front).....	261
67	PISTON (Large) (Front).....	261
68	Mounting Screw LOCKWASHER.....	259-260
69	Mounting SCREW.....	259-260
70	Bleeder SCREW.....	259-260
71	Bleeder Screw Cap Screw LOCKWASHER.....	259-260
72	Bleeder Screw Cap SCREW.....	259-260

BRAKES—GROUP 12

HAND BRAKE LEVER AND PARTS—SUB-GROUP 1201

USM-BR-3



YEAR AND ENGINEERING SYMBOL	Hand Brake LEVER Assem'y	Brake Lever PAWL ROD Assem'y	Brake Lever PAWL	Lever Pawl Rod BUTT'N	Lever Pawl Rod (To Button) PIN	Pawl Rod SPRING	Pawl Rod To Spring CUP	Brake Lever SECTOR	Lever (Sector) BOLT	Lever (Sector) NUT	Lever (Sector) LOCK NUT	Lever SCREW (Sector To Trans- mission)	Lever LOCK- WASH'R (Sector To Trans- mission)
	1 Req'd	1 Req'd	1 Req'd	1 Req'd	1 Req'd	1 Req'd	1 Req'd	1 Req'd	1 Req'd	1 Req'd	1 Req'd	2 Req'd	2 Req'd
1940—T202	590393	579693	564298	536802	320878	536800	536801	579383	536805	See Note 1 125348	☆	556898	120382
1940—T203	590393	579693	564298	536802	320878	536800	536801	579383	536805	See Note 1 125348	☆	556898	120382
1941—T207	590393	579693	564298	536802	320878	536800	536801	579383	536805	124925	107823	122181	120382
1941—T211	590393	579693	564298	536802	320878	536800	536801	579383	536805	124925	107823	122181	120382
1941—T215	590393	579693	564298	536802	320878	536800	536801	579383	536805	124925	107823	122181	120382
1941—T112	590344	564296	564298	536802	320878	536800	536801	590346	536805	See Note 1 125348	☆	556898	120382
1941—T118	590393	579693	564298	536802	320878	536800	536801	579383	536805	See Note 1 125348	☆	556898	120382
1942—T214	921856	579693	564298	536802	320878	536800	536801	921858	536805	124925	107823	122181	120382
1943—T223	921856	579693	564298	536802	320878	536800	536801	921858	536805	124925	107823	122181	120382

NOTE 1

Also Specify: 1—103373 COTTER PIN for Locking Bolt Nut

☆ Not Used

HAND BRAKE PAWL ROD AND SECTOR PACKAGE

&&
PKG. NO. 996423
Models T-214—T-223

&& FOR CONTENTS OF SERVICE PACKAGES, SEE BILL OF MATERIAL SECTION.

: CURRENT NUMBER—FOR PREVIOUS NUMBER, SEE PARTS SUPERSEDECE LIST.

BRAKES—GROUP 12

PAGE 249

HAND BRAKE LEVER AND PARTS—SUB-GROUP 1201

USM-BR-4

Brake Spacer LINK	Spacer Link STUD	Spacer Link Cotter PIN	Spacer Link NUT	Spacer Link LOCK- WASH'R	Spacer Link Stud LOCK	Cam LEVER	Cam Lever Clavis PIN	Cam Lever Cotter PIN	BRAKE ROD Assem- bly	Brake Rod YOKE or Cable Yoke	Cable or Rod Yoke LOCK NUT	Brake Rod or Cable Front Clavis PIN	Brake Rod or Cable Rear Clavis PIN	Brake Rod or Cable Cotter PIN
1 Req'd	1 Req'd	1 Req'd	1 Req'd	1 Req'd	1 Req'd	2 Req'd	1 Req'd	1 Req'd	1 Req'd	1 Req'd	1 Req'd	1 Req'd	1 Req'd	2 Req'd
566595	566596	103373	☆	☆	☆	556908	657929	103396	579755	580734	120370	578648	556906	103373
566595	588986	103373	120369	120382	☆	556908	657929	103396	588983	580734	120370	578648	556906	103373
566595	566596	103373	☆	☆	☆	556908	657929	103396	579755	580734	120370	578648	556906	103373
566595	566596	103373	☆	☆	☆	556908	657929	103396	579755	580734	120370	578648	556906	103373
566595	566596	103373	☆	☆	☆	556908	657929	103396	579755	580734	120370	578648	556906	103373
NOTE 1	599292	☆	☆	☆	654232	652862	56708	103407	590038	580734	120370	578648	628067	103373
566595	566596	103373	☆	☆	☆	556908	657929	103396	579755	580734	120370	578648	556906	103373
921861	921862	103373	120369	138468	☆	556908	657929	103396	921860	580734	120370	578648	556906	103373
929365	588986	103373	120369	120382	☆	556908	657929	103396	☆	580734	120370	578648	556906	103373

NOTE 1

Specify for Model T112:
1—665464 Spacer LINK (Inner)
1—665465 Spacer LINK (Outer)



☆ Not Used

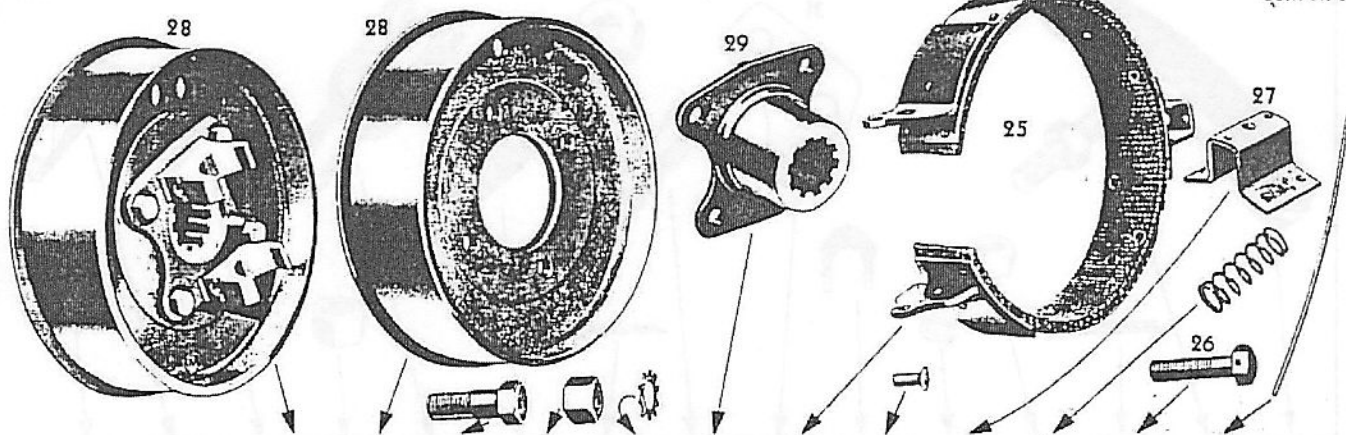
HAND BRAKE PARTS PECULIAR TO MODEL T223

- 1—926681 Hand Brake CABLE AND YOKE Assembly
- 3—927003 Hand Brake Cable to Frame CLIP
- 6—120368 Hand Brake Cable to Frame Clip NUT
- 6—120214 Hand Brake Cable to Frame Clip LOCKWASHER
- 1—927388 Hand Brake SUPPORT
- 1—927393 Hand Brake Support GASKET
- 5—103195 Hand Brake Support STUD
- 5—120382 Hand Brake Support Stud LOCKWASHER
- 5—120369 Hand Brake Support Stud NUT

BRAKES—GROUP 12

HAND BRAKE DRUM AND PARTS—SUB-GROUP 1201

USM-BR-5



YEAR AND ENGINEERING SYMBOL	Brake DRUM AND YOKE Assem'y	Brake DRUM (Only)	Brake Drum BOLT	Brake Drum NUT	Brake Drum LOCK- WASH'R	Brake Drum FLANGE	BRAKE BAND Assem'y (Includes Lining)	Brake Band to Support Bracket RIVET	Brake Band Anchor CLIP	Anchor Clip SPRING	Anchor Clip SCREW	Anchor Clip LOCK- WIRE	Brake Band LINING Set (with Rivets) ⌘
	1 Req'd	1 Req'd	4 Req'd	4 Req'd	4 Req'd	1 Req'd	1 Req'd	12 Req'd	1 Req'd	1 Req'd	1 Req'd	1 Req'd	1 Req'd
1940—T202	598929	567371	590140	125913	138489	See Group 0901	586888	921546	517284	517384	596694	556944	996437
1940—T203	NOT SERVICED	567371	590140	125913	138489	594092	586888	921546	517284	517384	596694	556944	996437
1941—T207 Up to Ser. No. 8666301	598929	567371	590140	125913	138489	See Group 0901	586888	921546	517284	517384	596694	556944	996437
1941—T207 After Ser. No. 8666301	NOT SERVICED	917065	918066	125913	138489	See Group 0901	586888	921546	517284	517384	596694	556944	996437
1941—T211	NOT SERVICED	917065	918066	125913	138489	See Group 0901	586888	104152	517284	517384	596694	556944	996437
1941—T215	NOT SERVICED	917065	918066	125913	138489	See Group 0901	586888	104152	517284	517384	596694	556944	996437
1941—T112	NOT SERVICED	665452	74664	115287	138489	See Group 0901	661305	☆	☆	661312	665454	14155	☆
1941—T118	NOT SERVICED	567371	590140	125913	138489	See Group 0901	586888	SEE NOTE 2	517284	517384	596694	556944	996437
1942—T214	SEE NOTE 1	567371	590140	125913	138489	See Group 0901	586888	921546	517284	517384	596694	556944	996437
1943—T223	598929	567371	590140	125913	138489	See Group 0901	586888	921546	517284	517384	596694	556944	996437

NOTE 2

For T118 Up to Serial No. 81334245
specify PART NO. 104152 RIVET
For T118 After Serial No. 81334245
specify PART NO. 921546 RIVET

NOTE 1

HAND BRAKE DRUM AND YOKE ASSEMBLY

Part No. 598929 Drum and Yoke Assy. was used up to, Part No. 917164 Drum and Yoke Assy.
was used after the following serial numbers on Model T214:

Weapon Carrier—Less Winch—Serial No. 81637634
Weapon Carrier—With Winch—Serial No. 81637527
(after parts also used on 81634147 thru 81637300)
Command—Less Winch—Serial No. 81634137
Command—With Radio—Serial No. 81634137
Command—With Winch—Serial No. 81634153
Ambulance—Serial No. 81634135
Carry-All—Serial No. 81634134
Telephone Maintenance—Serial No. 81637634
Emergency Repair—Serial No. 81637634

☆ Not Used

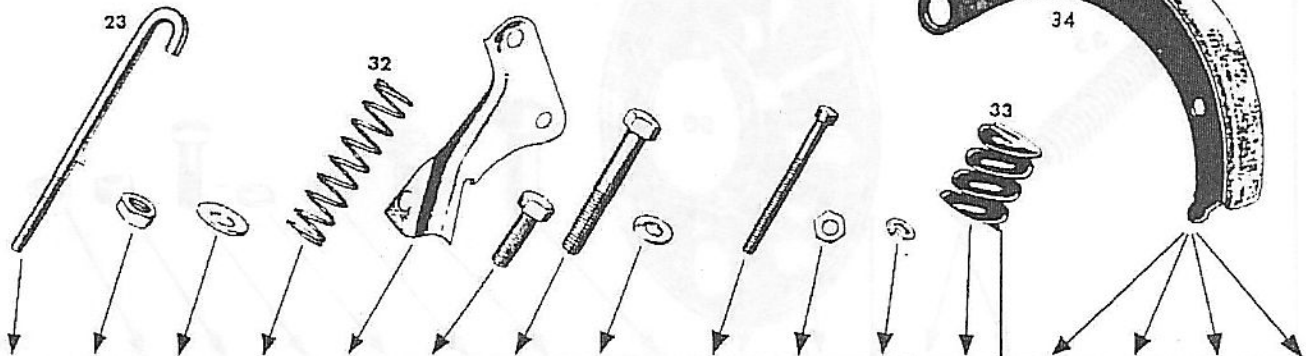
BRAKES—GROUP 12

PAGE 251

HAND BRAKE ADJUSTING PARTS—SUB-GROUP 1201

BRAKE SHOE AND PARTS— SUB-GROUP 1202

USM-BR-6



Brake Adjust- ing BOLT	Brake Adjust- ing NUT	Brake Adjust- ing WASH'R	Brake Adjust- ing Bolt SPRING	Brake Adjust- ing BRACK- ET	Brake Adjust- ing Bracket SCREW	Adjust- ing Bracket SCREW	Bracket LOCK- WASH'R	Bracket Adjust- ing SCREW	Adjust- ing NUT	Adjust- ing LOCK- WASH'R	Adjust- ing Operat- ing SPRING	SHOE AND LINING Ass'y (Front Wheel Front)	SHOE AND LINING Ass'y (Front Wheel Rear)	SHOE AND LINING Ass'y (Rear Wheel Front)	SHOE AND LINING Ass'y (Rear Wheel Rear)
1 Req'd	2 Req'd	1 Req'd	2 Req'd	1 Req'd	As Req'd	1 Req'd	2 Req'd	1 Req'd	2 Req'd	1 Req'd	1 Req'd	2 Req'd	2 Req'd	2 Req'd	2 Req'd
580048	124834	120395	566729	566991	2 Req'd 556898	☆	☆	566990	120375	120380	580050	677823	685011	677823	685011
580048	124834	120395	566729	566991	2 Req'd 556898	☆	☆	566990	120375	120380	580050	598502	598502	574240	574240
580048	124834	120395	566729	566991	1 Req'd 122126	122188	120382	566990	120375	120380	580050	677823	685011	677823	685011
580048	124834	120395	566729	566991	1 Req'd 122126	122188	120382	566990	120375	120380	580050	677823	685011	677823	685011
580048	124834	120395	566729	566991	1 Req'd 122126	122188	120382	566990	120375	120380	580050	:862070	919209	571276	571276
580048	124834	120395	566729	566991	1 Req'd 122126	122188	120382	566990	120375	120380	580050	:862070	919209	571276	571276
634661	1 Req'd 391182	☆	388302	☆	☆	☆	☆	☆	☆	☆	☆	673927	673927	673927	673928
580048	124834	120395	566729	566991	2 Req'd 556898	☆	120382	566990	120375	120380	580050	SEE NOTE 2	SEE NOTE 2	574240	574240
580048	124834	120395	566729	See Note 1	See Note 1	See Note 1	See Note 1	566990	120375	120380	580050	571276	571276	571276	571276
580048	124834	120395	566729	See Note 1	See Note 1	See Note 1	See Note 1	566990	120375	120380	580050	571276	571276	4 Req'd 571276	4 Req'd 571276

NOTE 1

For Models T214 and T223 Hand Brake Adjusting Bracket is listed as Transmission Mainshaft Rear Bearing Retainer (Bracket and Retainer is serviced as an Assembly)—PART NO. 567316—Group 0704.

NOTE 2

For Model T118 Up to Serial No. 81334245 Specify PART NO. 571365 (Front)
Specify PART NO. 597698 (Rear)
For Model T118 After Serial No. 81334245 Specify PART NO. 571276 (Front and Rear)

BRAKE LINING SET (WITH RIVETS) (For Front or Rear Wheels)

PKG. NO. 996447
Models T214—T223
2 Pkgs. Req'd for Model T214
3 Pkgs. Req'd for Model T223

SERVICE BRAKE LINING SETS (WITH RIVETS) (Complete for all 4 Wheels)

PKG. NO. 947606 Model T112	PKG. NO. 947612 Models T202—T207	PKG. NO. 947616 Model T118 up to Serial No. 81334245
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☆ Not Used

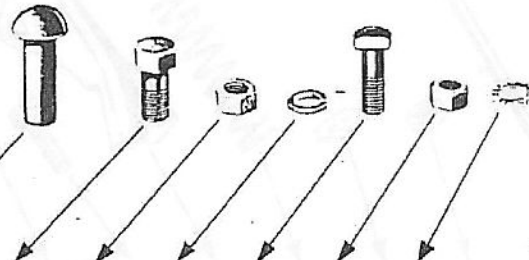
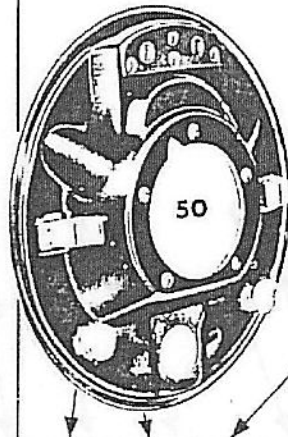
⌘ FOR CONTENTS OF SERVICE PACKAGES, SEE BILL OF MATERIAL SECTION.

SNL G-657

BRAKES—GROUP 12

BRAKE SHOE AND PARTS—
SUB-GROUP 1202

BRAKE SUPPORT AND PARTS—SUB-GROUP 1203



USM-BR-7

YEAR AND ENGINEERING SYMBOL	Return SPRING (Front Wheel)	Return SPRING (Rear Wheel)	Brake SUP- PORT Assem'y (Front Wheel)	Brake SUP- PORT Assem'y (Rear Wheel)	Support To Rear Axle Housing RIVET	Support To Rear Axle Housing BOLT	Support To Rear Axle Housing NUT	Support To Rear Axle Housing LOCK- WASH'R	Support To Steering Knuckle SCREW	Support To Steering Knuckle NUT	Support To Steering Knuckle LOCK- WASH'R	
	2 Req'd	2 Req'd	2 Req'd	2 Req'd	10 Req'd	10 Req'd	10 Req'd	10 Req'd	As Req'd	8 Req'd	As Req'd	
1940—T202	677446	677446	598633	677830	☆	854472	860671	:120382	☆	☆	☆	
1940—T203	536213	536213	598400	598382	12 Req'd 108684	☆	☆	☆	☆	☆	☆	
1941—T207	677446	677446	916292	916292	110437	☆	☆	☆	☆	☆	☆	
1941—T211	677446	303615	916292	919006	916823	☆	☆	☆	☆	☆	☆	
1941—T215	677446	303615	916292	919006	916823	☆	☆	☆	☆	☆	☆	
1941—T112	301477	301477	574015	663952	☆	854472	860671	:120382	4 Req'd 123382	☆	4 Req'd 120382	
1941—T118	303615	536213	574442	574402	12 Req'd 104131	☆	☆	☆	8 Req'd 375285	120370	8 Req'd 136857	
1942—T214	303615	303615	924648	924648	104131	☆	☆	☆	☆	☆	☆	
1943—T223	303615	4 Req'd 303615	924648	4 Req'd 924648	20 Req'd 104131	☆	☆	☆	☆	☆	☆	

☆ Not Used

BRAKE SHOE ADJUSTER REPAIR PACK-
AGE PART NO. 996424

⚙⚙

FOR THE FOLLOWING MODELS

T211-T215 (Rear Wheel Only)

T118 (Front Wheel Only)

T214-T223 (Front and Rear Wheels)

⚙⚙ FOR CONTENTS OF SERVICE PACKAGES, SEE BILL OF MATERIAL SECTION.

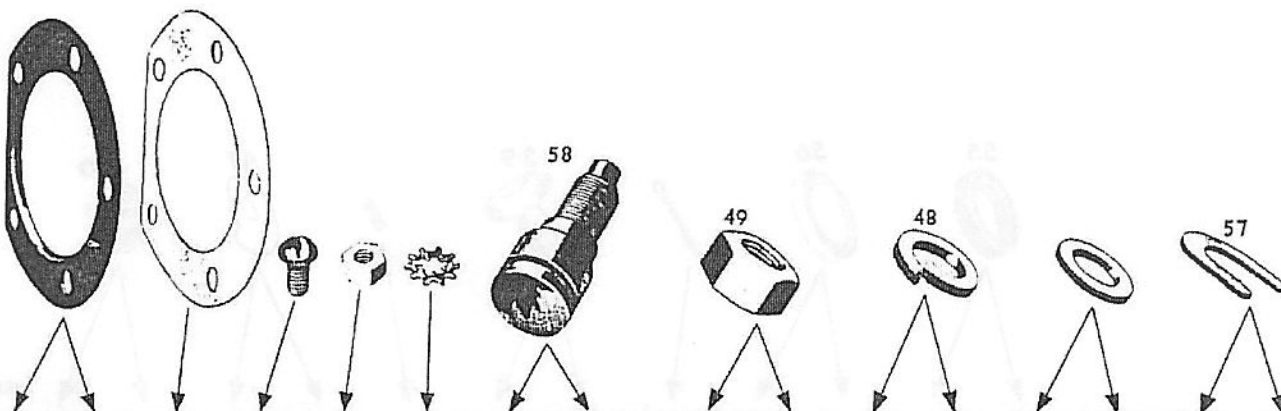
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BRAKES—GROUP 12

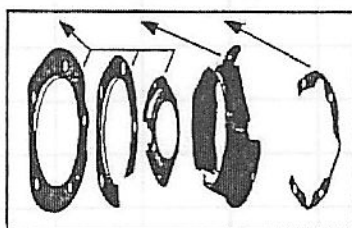
PAGE 253

BRAKE SUPPORT AND PARTS—SUB-GROUP 1203

USM-BR-8



Oil Slinger Gasket (Front Wheel)	Oil Slinger Gasket (Rear Wheel)	Oil Slinger Bolt (Front Wheel)	Oil Slinger Bolt (Rear Wheel)	Oil Slinger Nut (Front Wheel)	Oil Slinger Nut (Rear Wheel)	Brake Shoe Anchor Bolt (Front Wheel)	Brake Shoe Anchor Bolt (Rear Wheel)	Brake Shoe Anchor Nut (Front Wheel)	Brake Shoe Anchor Nut (Rear Wheel)	Anchor Lock-Washer (Front Wheel)	Anchor Bolt Nut Lock-Washer (Rear Wheel)	Anchor Bolt Spacer (Front Wheel)	Anchor Bolt Spacer (Rear Wheel)	Anchor Bolt C-Washer (Front Wheel)	Anchor Bolt C-Washer (Rear Wheel)
2 Req'd	2 Req'd	2 Req'd	8 Req'd	8 Req'd	8 Req'd	4 Req'd	4 Req'd	4 Req'd	4 Req'd	4 Req'd	4 Req'd	4 Req'd	4 Req'd	4 Req'd	4 Req'd
598859	☆	☆	☆	☆	☆	622111	622111	124634	124634	120898	120898	622121	☆	308246	308246
568485	SEE NOTE 1	☆	☆	☆	☆	571434	571434	124645	124645	138506	138506	☆	☆	536244	536244
916293	915929	915930	123461	120367	120380	914919	914919	124634	124634	138498	138498	622121	☆	308246	308246
916293	915929	915930	123461	120367	120380	914919	537899	124634	121358	138498	121574	622121	☆	308246	77607
916293	915929	915930	123461	120367	120380	914919	537899	124634	121358	138498	121574	622121	☆	308246	77607
653503	☆	☆	SEE NOTE 2	☆	☆	SEE NOTE 4	619316	125250	120371	120384	120384	621877	621877	619317	619317
553716	☆	43220	4 Req'd 120628	4 Req'd 120375	4 Req'd 121753	537899	571434	121358	124645	121574	138506	☆	☆	77607	536244
See Note 3 924600	See Note 3 924600	See Note 3 926718	☆	☆	☆	537899	537899	121358	121358	121574	121574	☆	☆	77607	77607
924600	4 Req'd 924600	☆	☆	☆	☆	537899	537899	121358	121358	121574	121574	☆	☆	77607	77607



NOTE 1

Service in Hub and Brake Drum Assy. Group 1302 Rear Wheel Brake Oil Slinger is Riveted in Brake Drum.

NOTE 2

Specify 8—118140 Oil Slinger RIVET.

☆ Not Used

NOTE 3

Used up to 81574907 except 81569191 through 81570000

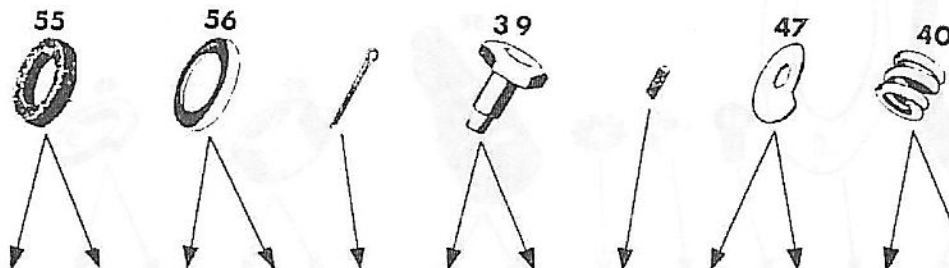
NOTE 4

Specify 2—637766 Anchor BOLT (Long)
2—637765 Anchor BOLT (Long)
For Model T112 Only

SNL G-657

BRAKES—GROUP 12

BRAKE SHOE ANCHOR ADJUSTER PARTS—SUB-GROUP 1203



USM-BR-9

YEAR AND ENGINEERING SYMBOL	Anchor Bolt Oil WASH'R (Front Wheel)	Anchor Bolt Oil WASH'R (Rear Wheel)	Anchor Bolt Oil Washer RE- TAINER (Front Wheel)	Anchor Bolt Oil Washer RE- TAINER (Rear Wheel)	Anchor Bolt Cotter PIN	Adjust'g PIN (Less Cam) (Front Wheel)	Adjust'g PIN (Less Cam) (Rear Wheel)	Adjust'g Pin WICK	Adjust'g Pin CAM (Front Wheel)	Adjust'g Pin CAM (Rear Wheel)	Adjust'g Cam SPRING (Front Wheel)	Adjust'g Cam SPRING (Rear Wheel)	
	4 Req'd	4 Req'd	4 Req'd	4 Req'd	4 Req'd	4 Req'd	4 Req'd	8 Req'd	4 Req'd	4 Req'd	4 Req'd	4 Req'd	
1940—T202	:859054	:859054	:597129	:597129	☆	619318	619318	621377	392695	392695	619319	619319	
1940—T203	536237	536237	536238	536238	☆	619318	619318	621377	571437	571437	77535	77535	
1941—T207	:859054	☆	:597129	:597129	☆	619318	619318	621377	392695	392695	619319	619319	
1941—T211	:859054	314279	:597129	314278	☆	619318	564455	621377	392695	392695	619319	77535	
1941—T215	:859054	314279	:597129	314278	☆	619318	564455	621377	392695	392695	619319	77535	
1941—T112	567771	567771	619309	619309	108636	619318	619318	621377	392695	392695	619319	619319	
1941—T118	314279	536237	314278	536238	☆	564455	619318	☆	392695	571347	77535	77535	
1942—T214	314279	314279	314278	314278	☆	564455	564455	☆	392695	392695	77535	77535	
1943—T223	314279	8 Req'd 314279	314278	8 Req'd 314278	☆	564455	8 Req'd 564455	☆	392695	8 Req'd 392695	77535	8 Req'd 77535	

☆ Not Used

: CURRENT NUMBER—FOR PREVIOUS NUMBER, SEE PARTS SUPERSEDECE LIST.

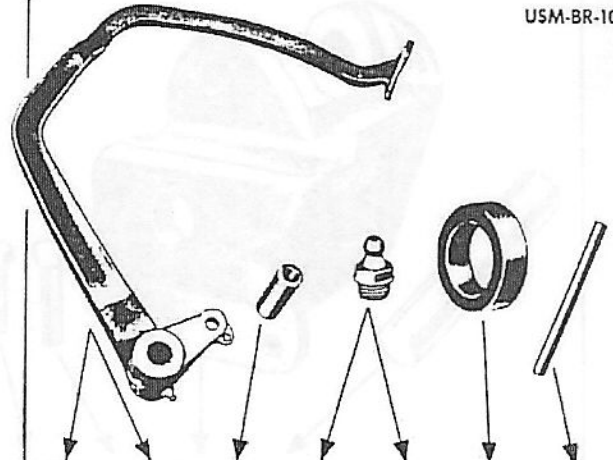
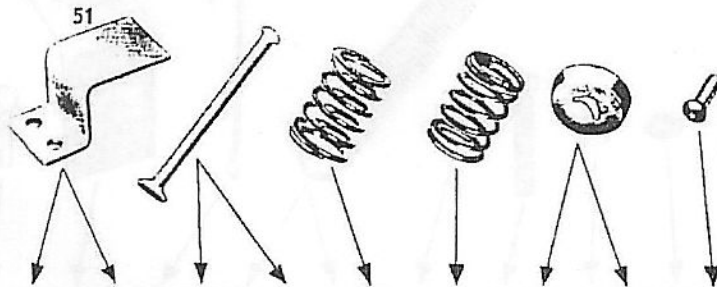
BRAKES—GROUP 12

PAGE 255

FRONT AND REAR WHEEL BRAKE SHOE GUIDE—SUB-GROUP 1203

BRAKE PEDAL—SUB-GROUP 1204

USM-BR-10



GUIDE (Front Wheel)	GUIDE (Rear Wheel)	Guide ROD (Front Wheel)	Guide ROD (Rear Wheel)	Guide Rod SPRING (Front Wheel)	Guide Rod SPRING (Rear Wheel)	Guide Rod Spring RETAINER		Guide RIVET	Brake PEDAL Assem- bly (Less Winch)	Brake PEDAL Assem- bly (With Winch)	Pedal BUSH- ING	Lubri- cant FIT- TING (Less Winch)	Lubri- cant FIT- TING (With Winch)	Pedal SPACER	Pedal Shaft PIN
						Front Wheel	Rear Wheel								
4 Req'd	4 Req'd	4 Req'd	4 Req'd	4 Req'd	4 Req'd	As Req'd	4 Req'd	16 Req'd	1 Req'd	1 Req'd	1 Req'd	1 Req'd	1 Req'd	1 Req'd	1 Req'd
☆	☆	622119	622119	600071	600071	600072	600072	☆	588869	☆	580902	145433	☆	☆	☆
571435	571435	571436	571436	600071	600071	600072	600072	110791	588869	598486	580902	145433	145433	☆	☆
☆	☆	622119	622119	600071	600071	600072	600072	☆	588869	598486	580902	145433	145434	☆	☆
☆	303613	622119	☆	600071	303614	600072	☆	10 Req'd :110800	588869	☆	580902	145433	☆	☆	☆
☆	303613	622119	☆	600071	303614	600072	☆	10 Req'd :110800	588869	598486	580902	145433	145434	☆	☆
☆	☆	622119	622119	600071	600071	600072	600072	☆	588869	☆	580902	145433	☆	589514	☆
303613	571435	☆	571436	303614	600071	☆	600072	110791	595436	☆	923625	145436	☆	☆	☆
303613	303613	☆	☆	303614	303614	☆	☆	110791	921689	921689	921691	145433	145433	☆	112040
303613	8 Req'd 303613	☆	☆	303614	8 Req'd 303614	☆	☆	24 Req'd 110791	921689	921689	921691	145433	145433	☆	112040

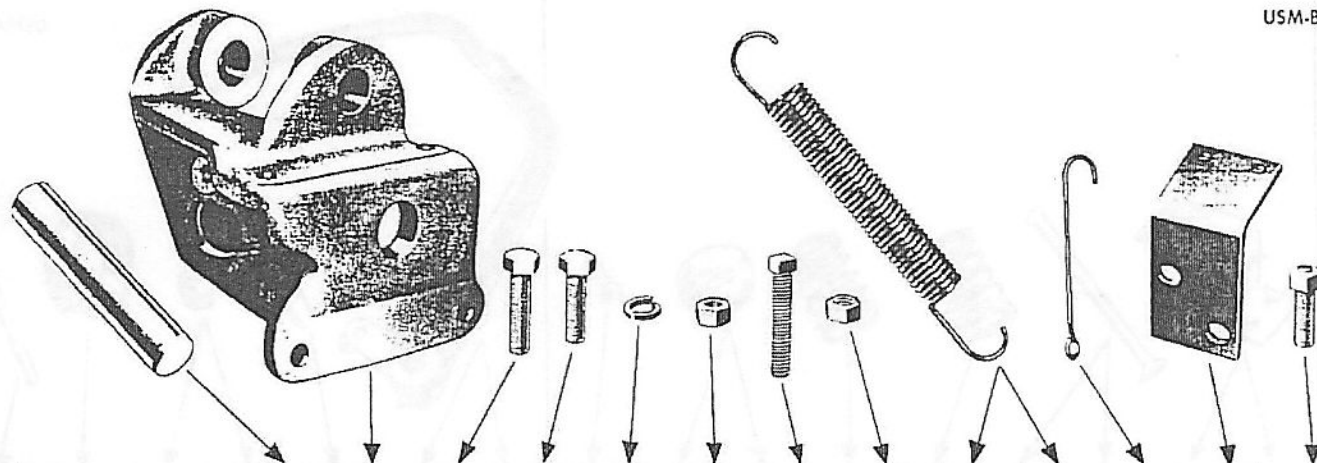
☆ Not Used

: CURRENT NUMBER—FOR PREVIOUS NUMBER, SEE PARTS SUPERSEDEENCE LIST.

SNL G-657

BRAKES—GROUP 12**BRAKE PEDAL—SUB-GROUP 1204**

USM-BR-11



YEAR AND ENGINEERING SYMBOL	Brake Pedal SHAFT	Brake Pedal BRA'KT	Bracket BOLT (To Frame) (Long)	Bracket BOLT (To Frame) (Short)	Bracket LOCK- WASH'R (To Frame)	Bracket To Frame Bolt NUT	Brake Pedal Stop SCREW	Pedal Stop Screw NUT	Pull- Back SPRING (Less Winch)	Pull- Back SPRING (With Winch)	Pull- Back SPRING EXTEN- SION	Pull- Back Spring Rein- force'mnt BRA'KT	Pull- Back Spring Bracket To Frame BOLT
	1 Req'd	1 Req'd	1 Req'd	3 Req'd	4 Req'd	4 Req'd	1 Req'd	1 Req'd	1 Req'd	1 Req'd	1 Req'd	1 Req'd	1 Req'd
1940—T202							☆	☆	563753	☆	☆	☆	☆
1940—T203							☆	☆	563753	598489	☆	☆	☆
1941—T207							☆	☆	563753	598489	☆	☆	☆
1941—T211							☆	☆	563753	☆	☆	☆	☆
1941—T215							☆	☆	563753	598489	☆	☆	☆
1941—T112							☆	☆	563753	☆	☆	561351	2 Req'd 122119
Up to Serial No. 61334245 1941—T118							☆	☆	573550	☆	☆	☆	☆
After Serial No. 61334245 1941—T118							☆	☆	573550	☆	☆	☆	☆
1942—T214	921836	921692	120677	121615	120382	120369	102459	120377	563753	563753	924160	See Note 1 921838	See Note 1 120647
1943—T223	921836	921692	120677	121615	120382	120369	102459	120377	563753	563753	924160	☆	☆

☆ Not Used

NOTE 1

Ambulance,
Emergency Repair,
Chassis, and Telephone
Maintenance and
Installation only.

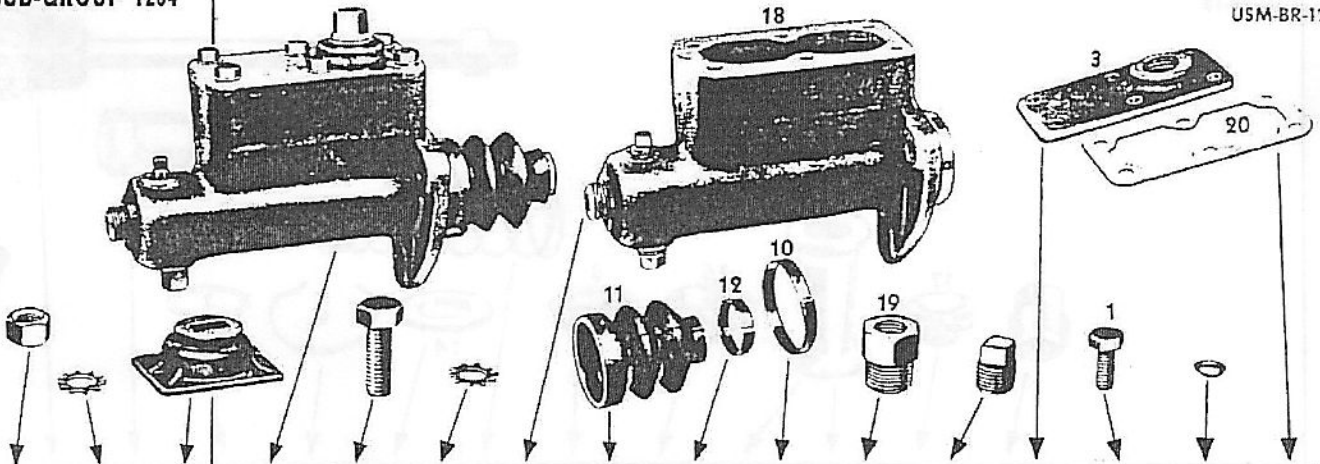
BRAKES—GROUP 12

PAGE 257

BRAKE PEDAL— SUB-GROUP 1204

BRAKE MASTER CYLINDER AND PARTS—SUB-GROUP 1205

USM-BR-12



Pull Back Spring Bracket (To Frame) NUT	Pull Back Spring Bracket (toFr'me) LOCK-WASH'R	Pedal Draft PAD	MAST'R CYL-INDER Ass'y	Cylinder Mount-ing BOLT	Cylinder Mount-ing LOCK-WASH'R	Master CYL-INDER BODY (Or Cyl-inder)	Master Cylinder BOOT	Boot STRAP (Small)	Boot STRAP (Large)	Outlet NIPPLE	Drain PLUG	COVER	Cover SCREW	Cover Screw GASKET	Cover To Body GASKET
1 Req'd	1 Req'd	1 Req'd	1 Req'd	3 Req'd	3 Req'd	1 Req'd	1 Req'd	1 Req'd	1 Req'd	1 Req'd	1 Req'd	1 Req'd	6 Req'd	6 Req'd	1 Req'd
☆	☆	899473	See Note 2 695696	120233	138489	620341	79373	79363	79361	391441	:143933	622864	121900	51019	622865
☆	☆	899473	See Note 2 695696	120233	138489	620341	79373	79363	79361	391441	:143933	622864	121900	51019	622865
☆	☆	899473	See Note 2 695696	120233	138489	620341	79373	79363	79361	391441	:143933	622864	121900	51019	622865
☆	☆	899473	See Note 2 695696	120233	138489	620341	79373	79363	79361	391441	:143933	622864	121900	51019	622865
☆	☆	899473	See Note 2 695696	120233	138489	620341	79373	79363	79361	391441	:143933	622864	121900	51019	622865
☆	2 Req'd 120382	899473	See Note 2 695696	120233	138489	620341	79373	79363	79361	391441	:143933	622864	121900	51019	622865
☆	☆	899473	See Note 2 696383	120233	138489	571786	571861	79363	571862	391441	:143933	622864	121900	51019	622865
☆	☆	899473	See Note 2 695696	120233	138489	620341	79373	79363	79361	391441	:143933	622864	121900	51019	622865
See Note 1 120369	See Note 1 178551	☆	See Note 2 920817	120233	138489	920936	79373	79363	79361	391441	☆	622864	120854	51019	309395
☆	☆	☆	See Note 2 920817	120233	138489	920936	79373	79363	79361	391441	☆	622864	120854	51019	309395

NOTE 1

Ambulance, Emergency Repair Chassis, and Telephone Maintenance and Installation only.

☆ Not Used

: CURRENT NUMBER—FOR PREVIOUS NUMBER, SEE PARTS SUPERSEDEANCE LIST.

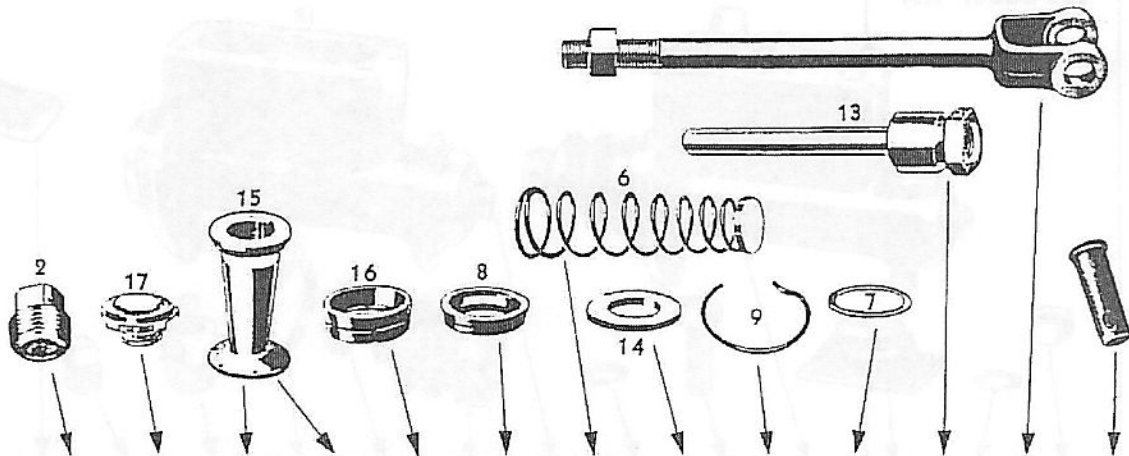
NOTE 2

MASTER CYLINDER ASSEMBLIES
No. 695696-696383 are less Push Rod
No. 920817 includes Push Rod

BRAKES—GROUP 12

BRAKE MASTER CYLINDER—SUB-GROUP 1205

USM-BR-13



YEAR AND ENGINEERING SYMBOL	Cover PLUG AND BAFFLE Assem'y	VALVE Assem'y	Master Cylinder PISTON (Std.)	Master Cylinder PISTON (.010" Oversize)	Piston CUP (Solid Center)	Piston CUP (Open Center)	Piston Return SPRING Assem'y	Piston STOP	Piston Stop LOCK- WIRE	Piston SHIM or WASH'R	Piston PUSH ROD Assem'y	Piston PUSH ROD END	Piston Push Rod End PIN
													A
	1 Req'd	1 Req'd	1 Req'd	1 Req'd	1 Req'd	1 Req'd	1 Req'd	1 Req'd	1 Req'd	1 Req'd	1 Req'd	1 Req'd	1 Req'd
1940—T202	620342	645930	665541	673529	77043	316851	79374	79364	79376	616359	79372	588872	138085
1940—T203	620342	645930	665541	673529	77043	316851	79374	79364	79376	616359	79372	588872	138085
1941—T207	620342	645930	665541	673529	77043	316851	79374	79364	79376	616359	79372	588872	138085
1941—T211	620342	645930	665541	673529	77043	316851	79374	79364	79376	616359	79372	588872	138085
1941—T215	620342	645930	665541	673529	77043	316851	79374	79364	79376	616359	79372	588872	138085
1941—T112	620342	645930	665541	673529	77043	316851	79374	79364	79376	616359	79372	588872	138085
1941—T118 Up to Serial No. 61334245	620342	521825	580254	581493	537257	521814	521822	571855	571856	571854	571857	571860	570393
1941—T118 After Serial No. 61334245	620342	645930	665541	673529	77043	316851	79374	79364	79376	616359	79372	594853	570393
1942—T214	620342	645930	665541	673529	77043	316851	79374	79364	79376	616359	921006	921008	657929
1943—T223	620342	645930	665541	673529	77043	316851	79374	79364	79376	616359	921006	921008	657929

A

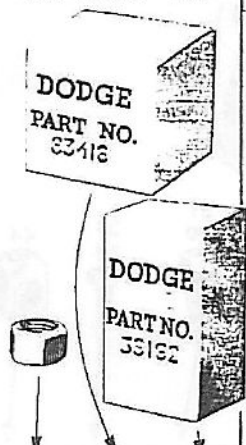
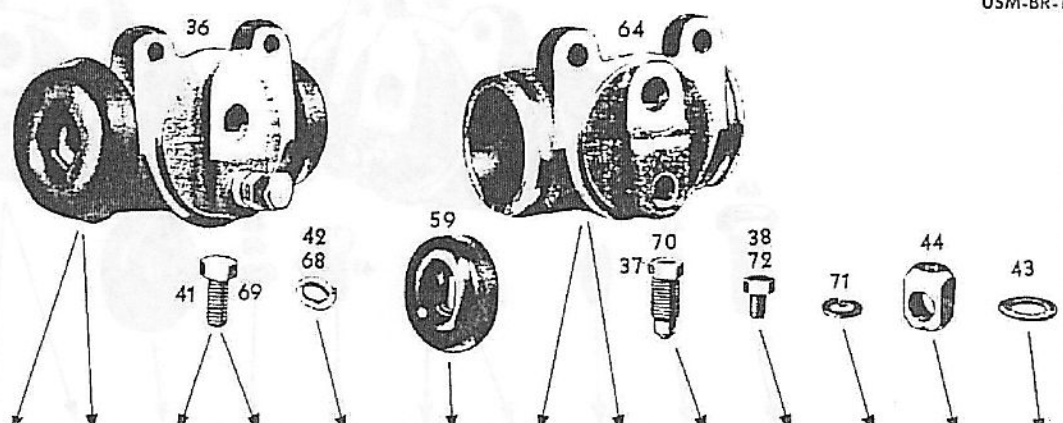
Specify 1—103373 Cotter Pin for all models except T214 and T223.

1—108630 Cotter Pin for Model T214.

1—119209 Cotter Pin for Model T223.

BRAKES—GROUP 12

PAGE 259

MASTER CYLINDER SUB-GROUP 1205			FRONT WHEEL CYLINDER AND INTERNAL PARTS—SUB-GROUP 1207													
																
Piston Push Rod Check NUT	MAST'R CYL- INDER SERV- ICE P'K'GE (With Piston) ⚙⚙	MAST'R CYL- INDER SERV- ICE P'K'GE (Loose Piston) ⚙⚙	Front WHEEL CYL- INDER Assembly (Right)	Front WHEEL CYL- INDER Assembly (Left)	Cylinder Mount- ing SCREW (Front)	Cylinder Mount- ing SCREW (Rear)	Mount- ing Screw LOCK- WASH'R	Front Wheel Cylinder BOOT	Front Wheel Cylinder BODY (Right)	Front Wheel Cylinder BODY (Left)	Wheel Cylinder Bleeder SCREW	Bleeder Cap SCREW	Bleeder Cap Screw LOCK- WASH'R	F.W. Cylinder Inlet CON- NECT'N	Inlet Conne- ction GASKET	
1 Req'd	1 Req'd	1 Req'd	1 Req'd	1 Req'd	2 Req'd	2 Req'd	4 Req'd	4 Req'd	1 Req'd	1 Req'd	2 Req'd	2 Req'd	2 Req'd	2 Req'd	2 Req'd	
124929	800001	939796	635545	635546	634552	120228	120214	77529	622112	622113	77671	123316	120380	668836	857309	
124929	800001	939796	571934	571935	120228	120228	120214	571428	622114	622115	77671	123316	120380	☆	☆	
124929	800001	939796	635545	635546	634552	120228	120214	77529	622112	622113	77671	123316	120380	668836	857309	
124929	800001	939796	635545	635546	634552	120228	120214	77529	622112	622113	77671	123316	120380	668836	857309	
124929	800001	939796	635545	635546	634552	120228	120214	77529	622112	622113	77671	123316	120380	668836	857309	
124929	800001	939796	579590	579591	120228	120228	120214	623499	579592	579593	77671	123316	120380	☆	☆	
124934	947600	939798	571934	571935	120228	120228	120214	571787	622114	622115	77671	123316	120380	☆	☆	
124929	800001	939796	571934	571935	120228	120228	120214	571787	622114	622115	77671	123316	120380	☆	☆	
120371	800001	939796	924206	924207	120228	120228	120214	571428	924642	924643	77671	123316	120380	924644	692166	
120371	800001	939796	924206	924207	120228	120228	120214	571428	924642	924643	77671	123316	120380	924644	692166	

☆ Not Used

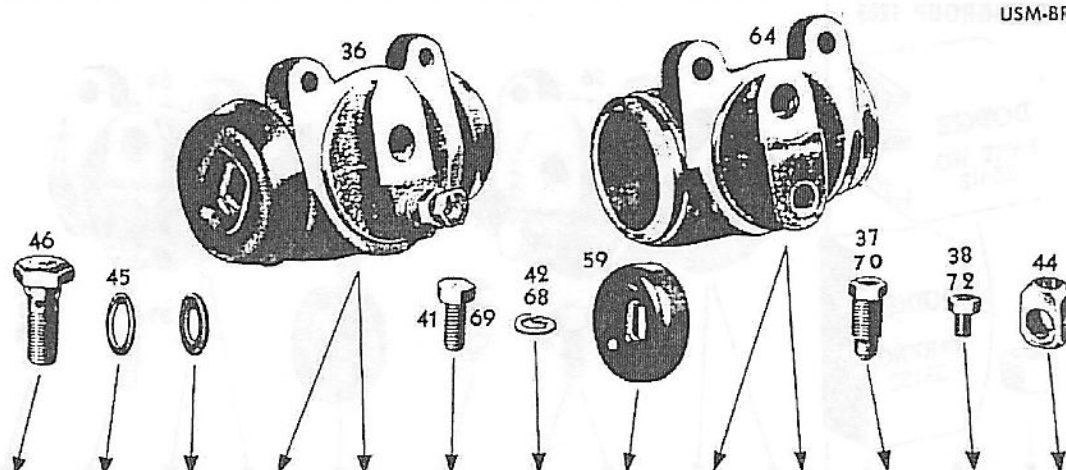
⚙⚙ FOR CONTENTS OF SERVICE PACKAGES, SEE BILL OF MATERIAL SECTION.

SNL G-657

BRAKES—GROUP 12

FRONT AND REAR WHEEL CYLINDER AND INTERNAL PARTS—SUB-GROUP 1207

USM-BR-15



YEAR AND ENGINEERING SYMBOL	F. W. Inlet Con- nection BOLT	F. W. Inlet Con- nection Bolt GASKET	F. W. Cylinder Bracket Hose GASKET	R. W. CYL- INDER Assem'y (Right)	R. W. CYL- INDER Assem'y (Left)	R. W. Cylinder Mount'g SCREW	R. W. Mount'g Screw LOCK- WASH'R	Rear Wheel Cylinder BOOT	Rear Wheel Cylinder BODY (Right)	Rear Wheel Cylinder BODY (Left)	Cylinder Bleeder SCREW	Bleeder Screw Cap SCREW	R. W. Cylinder Inlet CON- NECT'N
												A	
	2 Req'd	2 Req'd	2 Req'd	1 Req'd	1 Req'd	4 Req'd	4 Req'd	4 Req'd	1 Req'd	1 Req'd	2 Req'd	2 Req'd	2 Req'd
1940—T202	79193	692166	692166	579590	579591	120228	120214	623499	579592	579593	77671	123316	306292
1940—T203	☆	☆	☆	571420	571421	122126	120382	571428	625299	625300	77671	123316	548843
1941—T207	79193	692166	692166	579590	579591	120228	120214	623499	579592	579593	77671	123316	306292
1941—T211	79193	692166	692166	Note 1 571934	Note 1 571935	120228	120214	571428	622114	622115	77671	123316	306292
1941—T215	79193	692166	692166	Note 1 571934	Note 1 571935	120228	120214	571428	622114	622115	77671	123316	306292
1941—T112	☆	692166	692166	579590	579591	120228	120214	623499	579592	579593	77671	123316	306292
1941—T118	☆	☆	☆	571420	571421	122145	120382	571787	625299	625300	77671	123316	548843
1942—T214	79193	857309	☆	924206	924207	120228	120214	571428	924642	924643	77671	123316	306292
1943—T223	79193	857309	☆	2 Req'd 924206	2 Req'd 924207	8 Req'd 120228	8 Req'd 120214	8 Req'd 571428	2 Req'd 924642	2 Req'd 924643	4 Req'd 77671	4 Req'd 123316	4 Req'd 306292

☆ Not Used

NOTE 1

On Models T211 and T215 specify
2—573133 SPACER

A

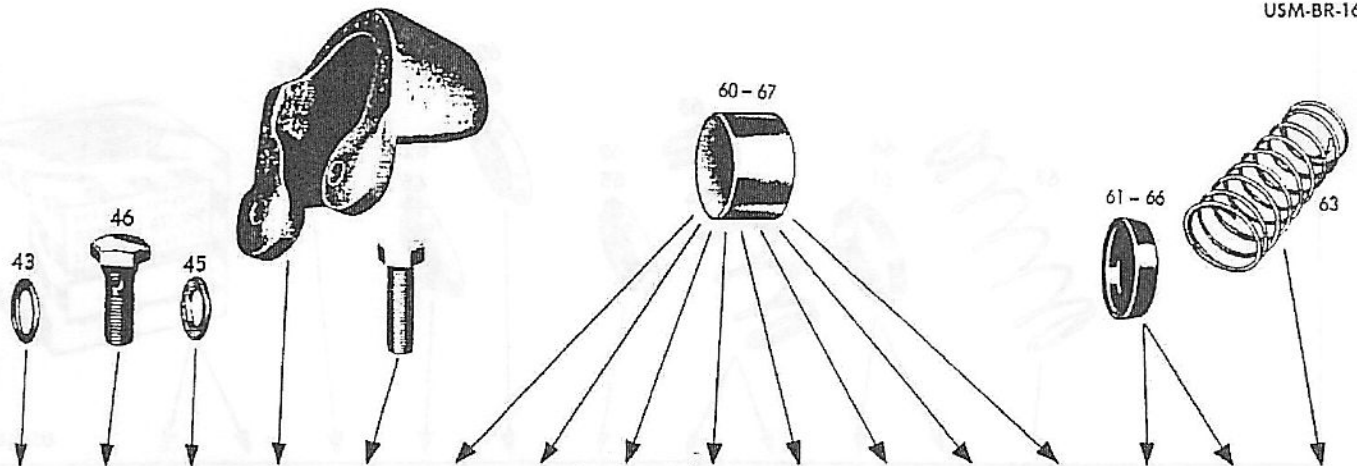
Also specify:
2—120380 LOCKWASHER
All Models except T223
4—120380 LOCKWASHER
Model T223

BRAKES—GROUP 12

PAGE 261

FRONT AND REAR WHEEL CYLINDER AND INTERNAL PARTS—SUB-GROUP 1207

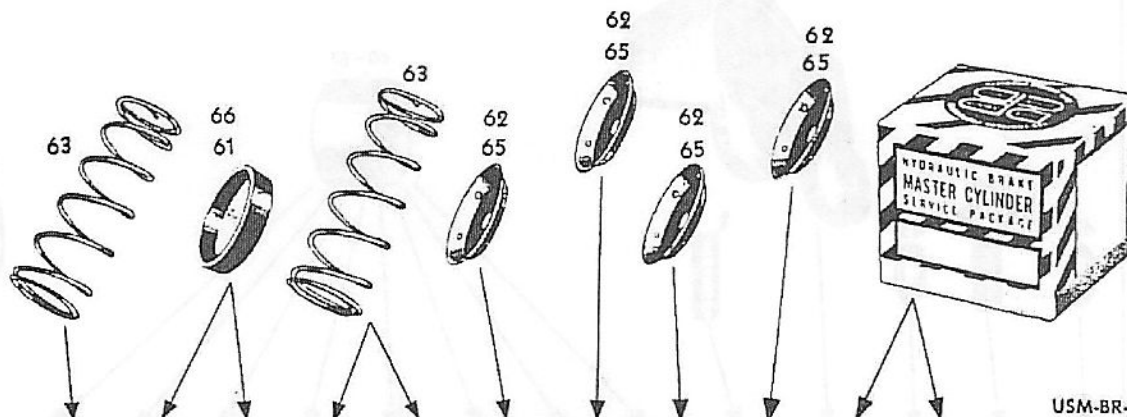
USM-BR-16



R. W. Cylinder Inlet Connection GASKET	R. W. Cylinder Inlet Connection BOLT	Inlet Connection Bolt GASKET	Rear Wheel Cylinder PRO-TECTOR	Cylinder Protector Mounting SCREW	Front Wheel PISTON (Std.) (Front)	Front Wheel PISTON (Std.) (Rear)	Front Wheel PISTON Oversize .010\" (Front)	Front Wheel PISTON Oversize .010\" (Rear)	Rear Wheel PISTON (Std.) (Front)	Rear Wheel Piston (Std.) (Rear)	Rear Wheel PISTON Oversize .010\" (Front)	Rear Wheel PISTON Oversize .010\" (Rear)	Front Wheel Piston CUP (Front)	Front Wheel Piston CUP (Rear)	F. W. Piston Cup SPRING (Use Without Exp'der)
2 Req'd	2 Req'd	2 Req'd	2 Req'd	4 Req'd	2 Req'd	2 Req'd	2 Req'd	2 Req'd	2 Req'd	2 Req'd	2 Req'd	2 Req'd	2 Req'd	2 Req'd	2 Req'd
692166	79193	857309	584620	122027	668895	668898	668897	668900	668898	668901	668900	668903	600142	77526	622122
692166	79193	857309	571658	122145	582157	581197	NOT SERVICED	NOT SERVICED	581199	581200	NOT SERVICED	NOT SERVICED	77526	77838	622122
692166	79193	857309	584620	122027	668895	668898	668897	668900	668898	668901	668900	668903	600142	77526	622122
692166	79193	857309	584620	122027	668895	668898	668897	668900	582157	581197	NOT SERVICED	NOT SERVICED	600142	77526	622122
692166	79193	857309	584620	122027	668895	668898	668897	668900	582157	581197	NOT SERVICED	NOT SERVICED	600142	77526	622122
692166	79193	857309	584620	122027	668898	668901	668900	668903	668898	668901	668900	668903	77526	77838	622223
692166	79193	857309	571658	122145	582157	581197	NOT SERVICED	NOT SERVICED	581199	581200	NOT SERVICED	NOT SERVICED	77526	77838	622223
692166	79193	857309	584620	122027	582157	581197	926975	926977	582157	581197	926975	926977	77526	77838	622223
4 Req'd 692166	4 Req'd 79193	4 Req'd 857309	4 Req'd 584620	8 Req'd 122027	582157	581197	926975	926977	4 Req'd 582157	4 Req'd 581197	4 Req'd 926975	4 Req'd 926977	77526	77838	622223

BRAKES—GROUP 12

FRONT AND REAR WHEEL CYLINDER AND INTERNAL PARTS—SUB-GROUP 1207



USM-BR-17

YEAR AND ENGINEERING SYMBOL	F. W. Piston Cup SPRING (Use With Expander)	R. W. Piston CUP (Front)	R. W. Piston CUP (Rear)	R. W. Piston Cup SPRING (Use Without Exp'ndr)	R. W. Piston Cup SPRING (Use With Exp'ndr)	F. W. Piston Cup EX- PAND'R (Front)	F. W. Piston Cup EX- PAND'R (Rear)	R. W. Piston Cup EX- PAND'R (Front)	R. W. Piston Cup EX- PAND'R (Rear)	F. W. CYL- INDER SERV- ICE PACK- AGE	R. W. CYL- INDER SERV- ICE PACK- AGE	
										⌘⌘	⌘⌘	
	2 Req'd	2 Req'd	2 Req'd	2 Req'd	2 Req'd	2 Req'd	2 Req'd	2 Req'd	2 Req'd	2 Req'd	2 Req'd	
1940—T202	634635	77526	77838	622223	634634	634636	634637	634637	634638	830232	947622	
1940—T203	634635	77838	510390	622223	634632	634637	634638	634638	634640	947626	947627	
1941—T207	634635	77526	77838	622223	634632	634636	634637	634637	634638	830232	830231	
1941—T211 Up to Eng. No. 42001	634635	77526	77838	622223	634634	634636	634637	634637	634638	830232	947623	
1941—T211 After Eng. No. 42001	634635	77526	77838	622223	634634	634636	634637	634637	634638	830232	947623	
1941—T215	634635	77526	77838	622223	634634	634636	634637	634637	634638	830232	947623	
1941—T112	634634	77526	77838	622223	634634	634637	634638	634637	634638	830231	830231	
1941—T118	634634	77838	510390	625392	634632	634637	634638	634638	634640	947626	947627	
1942—T214	634634	77526	77838	622223	634634	634637	634638	634637	634638	947623	947623	
1943—T223	634634	4 Req'd 77526	4 Req'd 77838	4 Req'd 622223	4 Req'd 634634	634637	634638	4 Req'd 634637	4 Req'd 634638	947623	947623	

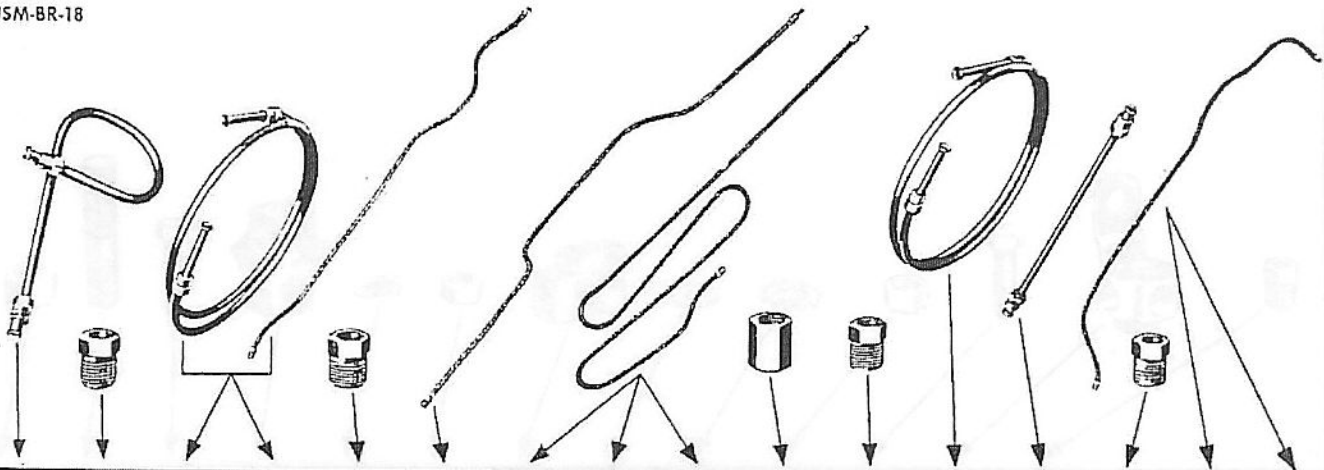
⌘⌘ FOR CONTENTS OF SERVICE PACKAGES, SEE BILL OF MATERIAL SECTION.

BRAKES—GROUP 12

PAGE 263

BRAKE LINES, PIPES AND HOSES, TUBES AND CLIPS—SUB-GROUP 1209

USM-BR-18



Master Cyl. to Frame Tee TUBE Assembly	Master Cyl. to Frame Tee Tube NUT	Frame Tee to Front Hose Connection TUBE Assembly		Hose Connection Tube NUT	Frame Tee to Rear Hose Connection TUBE Assy.				Rear Hose Connection Tube UNION	Rear Hose Connection Tube NUT	Tee on Front Axle to Wheel Cylinder TUBE ASSEMBLY		Front Axle to Wheel Cylinder Tube NUT	Tee on Rear Axle to Wheel Cylinder TUBE ASSEMBLY	
		Right	Left		Front	All Exc. Amb'l'ce-Cl. Cab No Body	Carry All	Ambulance-Cl. Cab No Body			Right	Left		Right	Left
1 Req'd	2 Req'd	1 Req'd	1 Req'd	4 Req'd	1 Req'd	1 Req'd	1 Req'd	1 Req'd	1 Req'd	4 Req'd	1 Req'd	1 Req'd	4 Req'd	1 Req'd	1 Req'd
861836	137398	861617	861594	137397	☆	861630	861630	☆	137413	137397	☆	☆	☆	861620	861607
861833	137398	861622	861603	137397	☆	588976	☆	588976	137413	137397	☆	☆	☆	598450	SEE NOTE 2
861836	137398	861734	861594	137397	☆	861747	861747	861748	137413	137397	☆	☆	☆	861620	861607
861836	137398	861734	861594	137397	☆	861747	☆	861748	137413	137397	☆	☆	☆	861620	861608
861836	137398	861734	861594	137397	☆	861747	861747	861748	137413	137397	☆	☆	☆	861620	861608
861836	137398	861734	861594	137397	☆	861747	861747	861748	137413	137397	☆	☆	☆	861620	861608
861836	137398	861734	861594	137397	☆	861630	861630	☆	137413	137397	☆	☆	☆	861619	861608
861833	137398	861621	861603	137397	☆	SEE NOTE 1	☆	☆	137413	137397	☆	☆	☆	595039	SEE NOTE 2
921830	137398	921857	☆	137397	922776	922777	925583	925584	137413	137397	924238	924239	137397	924240	924241
921830	137398	921857	☆	2 Req'd 137397	922776	926366	☆	☆	190152	137397	924238	924239	137397	Front 926370	Front 926371

NOTE 1

For T-118 Up to Serial No. 81334245 specify
1—Rear Frame Tee to Rear Hose Connection TUBE ASSEMBLY
—PART NO. 861635
For T-118 After Serial No. 81334245 specify
1—Rear Frame Tee to Rear Hose Connection TUBE ASSEMBLY
—PART NO. 861638

NOTE 2

598450 and 595039 consists of Right and Left Tube Assembly

SPECIAL NOTE RE—PARTS FOR MODELS T214 & T223

Many Brake Tubes—Clips—Tees and attaching parts for models T214 and T223 are included in this columnar arrangement only to show parts interchangeability.

When specifying Tubes—Clips—Tees and Attaching Parts, for
Model T214 see page 269
Model T223 see page 268

☆ Not Used

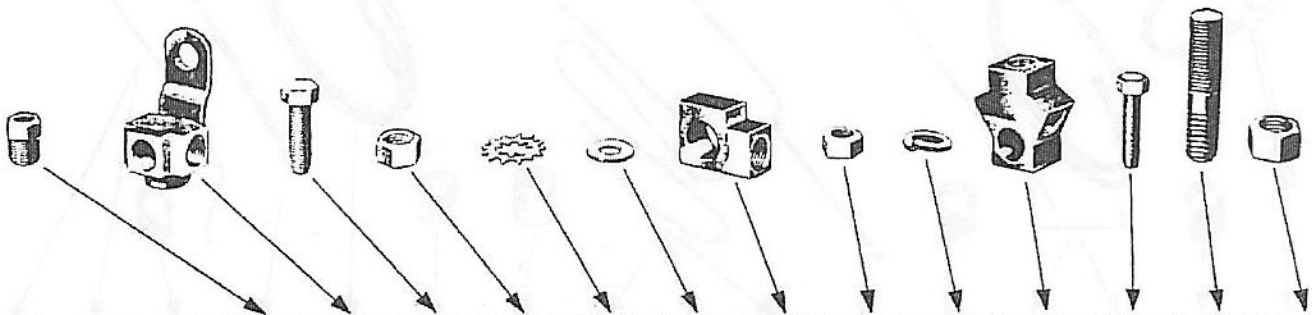
: CURRENT NUMBER—FOR PREVIOUS NUMBER, SEE PARTS SUPERSEDECE LIST.

SNL G-657

BRAKES—GROUP 12

HYDRAULIC BRAKE LINES, PIPES AND HOSES, TUBES AND CLIPS—SUB-GROUP 1209

USM-BR-19



YEAR AND ENGINEERING SYMBOL	Rear Axle to Wheel Cylinder Tube NUT	Brake TUBE TEE on Left Side- member	Brake Tube TEE BOLT	Brake Tube TEE Bolt NUT	Brake Tube TEE LOCK- WASH'R	Brake Tube TEE Plain- WASH'R	Brake TUBE TEE on Front Axle	Brake Tube TEE NUT	Brake Tube TEE LOCK- WASH'R	Brake TUBE TEE on Rear Axle	Brake Tube TEE BOLT	Brake Tube TEE STUD	Brake Tube TEE Stud NUT
	4 Req'd	1 Req'd	1 Req'd	1 Req'd	1 Req'd	1 Req'd	1 Req'd	1 Req'd	1 Req'd	1 Req'd	1 Req'd	1 Req'd	1 Req'd
1940—T202	1 Req'd 137397	306291	121900	120375	120380	120392	☆	☆	☆	660367	855694	☆	☆
1940—T203	☆	306291	121900	120375	120380	120392	☆	☆	☆	☆	122119	☆	☆
1941—T207	2 Req'd 137397	306291	121900	120375	120380	120392	☆	☆	☆	660367	123567	☆	☆
1941—T211	2 Req'd 137397	306291	121900	120375	120380	120392	☆	☆	☆	660367	123567	☆	☆
1941—T215	137397	306291	121900	120375	120380	120392	☆	☆	☆	660367	123567	☆	☆
1941—T112	137397	306291	121900	120375	120380	☆	☆	☆	☆	660367	855694	☆	☆
1941—T118	☆	306291	123461	120367	120380	☆	☆	☆	☆	☆	123461	☆	☆
1942—T214	137397	921828	121661	120368	178532	☆	926201	120369	120382	925524	☆	103218	120370
1943—T223	137397	Front 921828	Front 121661	Front 120368	Front 178532	☆	926201	929857	120383	2 Req'd 925524	☆	☆	☆

SPECIAL NOTE RE—PARTS FOR MODELS T214 & T223

Many Brake Tubes—Clips—Tees and attaching parts for models T214 and T223 are included in this columnar arrangement only to show parts interchangeability.

When specifying Tubes—Clips—Tees and Attaching Parts, for
Model T214 see page 269
Model T223 see page 268

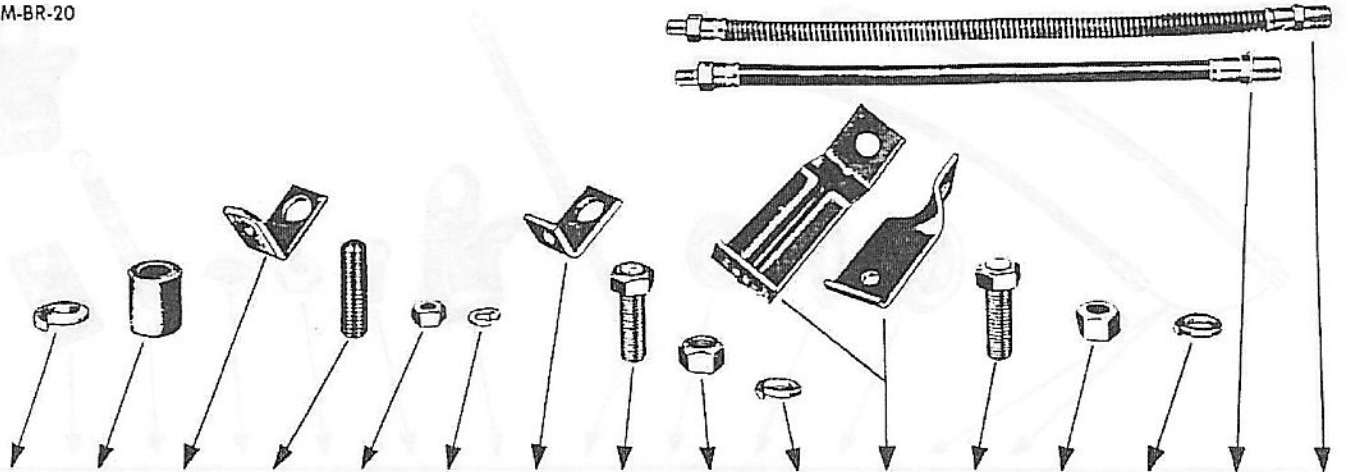
☆ Not Used

BRAKES—GROUP 12

PAGE 265

HYDRAULIC BRAKE LINES, PIPES AND HOSES, TUBES AND CLIPS—SUB-GROUP 1209

USM-BR-20



Brake Tube Tee Stud or Bolt LOCK-WASH'R	Brake Tube Tee SPACER	Brake Tube to Hose BRA'KT (To Front Wheel Hose)	Brake Tube Hose Bracket STUD	Brake Tube Hose Bracket STUD NUT	Brake Tube to Hose Bracket Stud Nut LOCK-WASH'R	Brake Tube to Hose BRA'KT (Frame to Front Axle Hose)	Brake Tube to Hose Bracket BOLT	Brake Tube to Hose Bracket Bolt NUT	Brake Tube to Hose Bracket Bolt Nut LOCK-WASH'R	Brake Tube to Hose BRA'KT (Rear)	Brake Tube to Hose Bracket BOLT (Rear)	Brake Tube to Hose Bracket Bolt NUT (Rear)	Brake Tube to Hose Bracket Bolt Nut LOCK-WASH'R (Rear)	Brake HOSE ASSEMBLY to Front Wheels	Brake HOSE ASSEMBLY Frame to Front Axle
1 Req'd	1 Req'd	2 Req'd	2 Req'd	2 Req'd	2 Req'd	1 Req'd	1 Req'd	1 Req'd	1 Req'd	1 Req'd	2 Req'd	2 Req'd	2 Req'd	2 Req'd	1 Req'd
☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	598893	120647	120369	120382	599879	☆
☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	DO NOT SERVICE	☆	☆	☆	598677	☆
120380	☆	☆	☆	☆	☆	☆	☆	☆	☆	598893	120647	120369	120382	599879	☆
120380	☆	☆	☆	☆	☆	☆	☆	☆	☆	598893	120647	120369	120382	599879	☆
136857	☆	☆	☆	☆	☆	☆	☆	☆	☆	598893	120647	120369	120382	599879	☆
☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	590349	120741	120368	120214	:922799	☆
120382	574259	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	:922799	☆
120383	☆	921949	103193	120369	120382	920687	120647	120369	120382	920687	1 Req'd 120647	1 Req'd 120369	1 Req'd 120382	:926559	926559
☆	☆	921949	149510	120369	120382	920687	120647	120369	120382	920687	1 Req'd 120647	1 Req'd 120369	1 Req'd 120382	926559	926559

SPECIAL NOTE RE—PARTS FOR MODELS T214 & T223

Many Brake Tubes—Clips—Tees and attaching parts for models T214 and T223 are included in this columnar arrangement only to show parts interchangeability.

When specifying Tubes—Clips—Tees and Attaching Parts, for
Model T214 see page 269
Model T223 see page 268

☆ Not Used

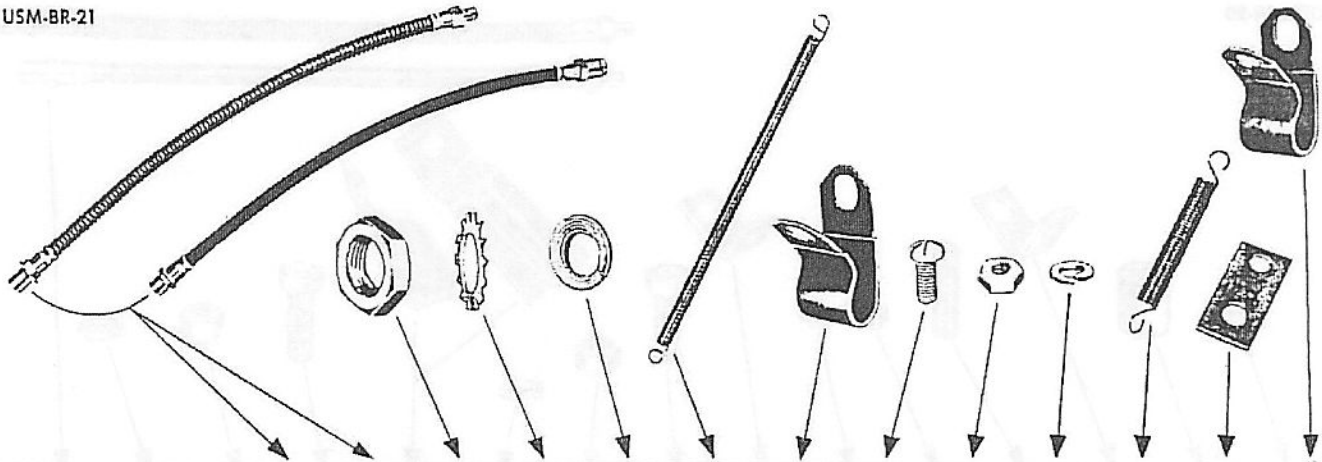
: CURRENT NUMBER—FOR PREVIOUS NUMBER, SEE PARTS SUPERSEDECE LIST.

SNL G-657

BRAKES—GROUP 12

HYDRAULIC BRAKE LINES, PIPES AND HOSES, TUBES AND CLIPS—SUB-GROUP 1209

USM-BR-21



YEAR AND ENGINEERING SYMBOL	Brake HOSE ASSEMBLY to Rear Axle (Except Ambul.)	Brake HOSE ASSEMBLY to Rear Axle (Ambul.)	Brake Hose Union NUT to Tube Con- nection	Brake Hose Union Nut LOCK- WASH'R to Tube Con- nection	Brake Hose To Front Wheel Cylinder GASKET	Brake Hose SPRING	Brake Hose Spring CLIP	Brake Hose Spring Clip BOLT	Brake Hose Spring Clip Bolt NUT	Brake Hose Spring Clip Bolt- LOCK- WASH'R	Front Hose to Steering Knuckle SPRING	Front Hose to Steering Knuckle CLIP Knuckle End	Front Hose to Steering Knuckle CLIP Hose End
	1 Req'd	1 Req'd	3 Req'd	3 Req'd	2 Req'd	2 Req'd	2 Req'd	4 Req'd	4 Req'd	4 Req'd	2 Req'd	2 Req'd	2 Req'd
1940—T202	:922799	☆	600970	138502	☆	☆	☆	☆	☆	☆	☆	☆	☆
1940—T203	:922799	598677	600970	138502	692166	☆	☆	☆	☆	☆	☆	☆	☆
1941—T207	:922799	599879	600970	138502	☆	915363	674292	121742	121743	121744	917340	917341	674292
1941—T211	:922799	599879	600970	138502	☆	915363	674292	121742	121743	121744	917340	917341	674292
1941—T215	:922799	599879	600970	138502	☆	915363	674292	121742	121743	121744	917340	917341	674292
1941—T112	:922799	☆	600970	138502	☆	☆	☆	☆	☆	☆	☆	☆	☆
1941—T118	323812	☆	600970	138502	692166	☆	☆	☆	☆	☆	☆	☆	☆
1942—T214	See Note 1 922799	See Note 2 922420	4 Req'd 600970	4 Req'd 138502	☆	☆	☆	☆	☆	☆	☆	☆	☆
1943—T223	2 Req'd 922799	☆	5 Req'd 600970	5 Req'd 138502	☆	☆	☆	☆	☆	☆	☆	☆	☆

NOTE 1

Also except Emergency Repair Chassis and Telephone Maintenance and Installation.

NOTE 2

Also used on Emergency Repair Chassis and Telephone Maintenance and Installation.

☆ Not Used

† CURRENT NUMBER—FOR PREVIOUS NUMBER, SEE PARTS SUPERSEDECE LIST

SNL G-657

SPECIAL NOTE RE—PARTS FOR MODELS T214 & T223

Many Brake Tubes—Clips—Tees and attaching parts for models T214 and T223 are included in this columnar arrangement only to show parts interchangeability.

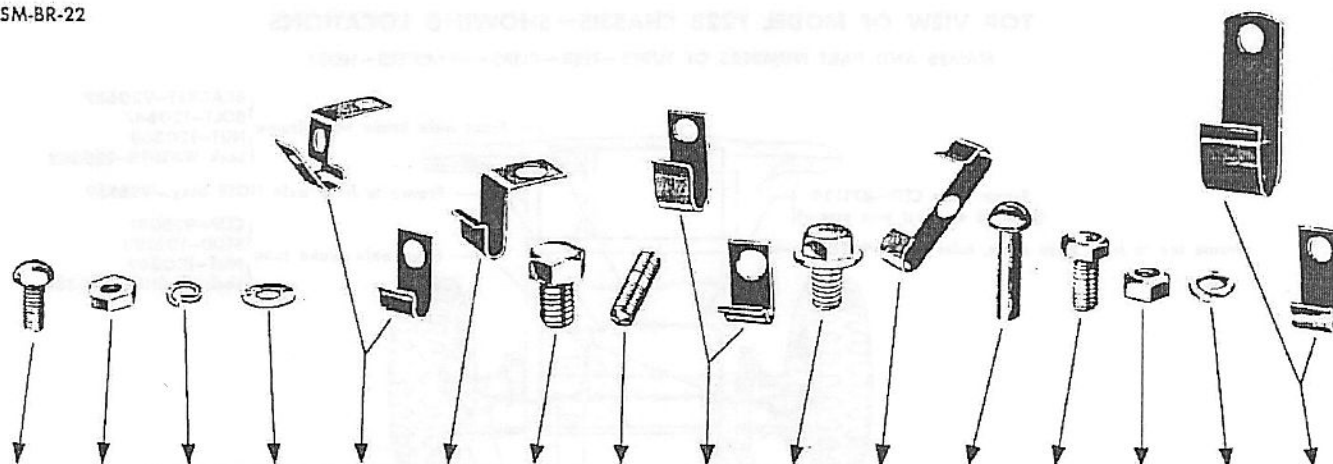
When specifying Tubes—Clips—Tees and Attaching Parts, for
Model T214 see page 269
Model T223 see page 268

BRAKES—GROUP 12

PAGE 267

HYDRAULIC BRAKE LINES, PIPES AND HOSES, TUBES AND CLIPS—SUB-GROUP 1209

USM-BR-22



Front Hose to Steering Knuckle Clip BOLT	Front Hose Clip Bolt NUT	Front Hose Clip Bolt LOCK- WASH'R	Front Hose Clip Bolt Plain WASH'R	Rear Wheel Cylinder Tube CLIP	Rear Wheel Cylinder Tube CLIP	Rear Wheel Cylinder Tube Clip SCREW	Rear Wheel Cylinder Tube Clip STUD	Brake Tube CLIP (on Front Cross- member)	Brake Tube- Clip SCREW	Brake Tube CLIP (on Left Side member)	Brake Tube Clip RIVET	Brake Tube Clip BOLT	Brake Tube Clip Bolt NUT	Brake Tube Clip Bolt LOCK- WASH'R	Brake Tube CLIP (on Rear Sod Pan)
4 Req'd	4 Req'd	4 Req'd	6 Req'd	4 Req'd	1 Req'd	As Req'd	4 Req'd	1 Req'd	1 Req'd	As Req'd	As Req'd	1 Req'd	1 Req'd	1 Req'd	As Req'd
☆	☆	☆	☆	3 Req'd :684158	☆	3 Req'd :187058	☆	☆	☆	1 Req'd 581524	☆	:123461	120367	:120380	2 Req'd 56382
☆	☆	☆	☆	☆	☆	☆	☆	313808	617049	2 Req'd :51421	2 Req'd 104085	☆	☆	☆	1 Req'd 581524
121742	121743	121744	120391	:684158	☆	3 Req'd :187058	☆	:51421	617049	SEE NOTE 1	1 Req'd 104085	:123461	120367	:120380	See Note 2 512530
121742	121743	121744	120391	:684158	☆	4 Req'd :187058	☆	:51421	617049	SEE NOTE 1	1 Req'd 104085	:123461	120367	:120380	See Note 2 512530
121742	121743	121744	120391	:684158	642328	4 Req'd :187058	☆	581524	617049	1 Req'd 56382	:104085	☆	☆	☆	385518
☆	☆	☆	☆	1 Req'd :684158	608473	2 Req'd :187058	☆	:51421	617049	4 Req'd :51421	4 Req'd 104085	☆	☆	☆	56382
☆	☆	☆	☆	1 Req'd 574260	☆	1 Req'd 121852	☆	:51421	617049	4 Req'd :51421	4 Req'd 104085	120706	120375	120380	1 Req'd 581524
☆	☆	☆	☆	925081	☆	☆	SEE BELOW	313808	☆	6 Req'd :51421	:104085	☆	☆	☆	1 Req'd 925560
☆	☆	☆	☆	7 Req'd 925081	☆	☆	7 Req'd 149510	☆	☆	☆	☆	☆	☆	☆	☆

SPECIAL NOTE RE—PARTS FOR MODELS T214 & T223

Many Brake Tubes—Clips—Tees and attaching parts for models T214 and T223 are included in this columnar arrangement only to show parts interchangeability.

When specifying Tubes—Clips—Tees and Attaching Parts, for
Model T214 see page 269
Model T223 see page 268

NOTE 1

Specify 1— 56382 Brake Tube CLIP
1—:51421 Brake Tube CLIP

NOTE 2

For Reconnaissance and Express with Winch specify
1—56382 CLIP (Left Side Only)

☆ Not Used

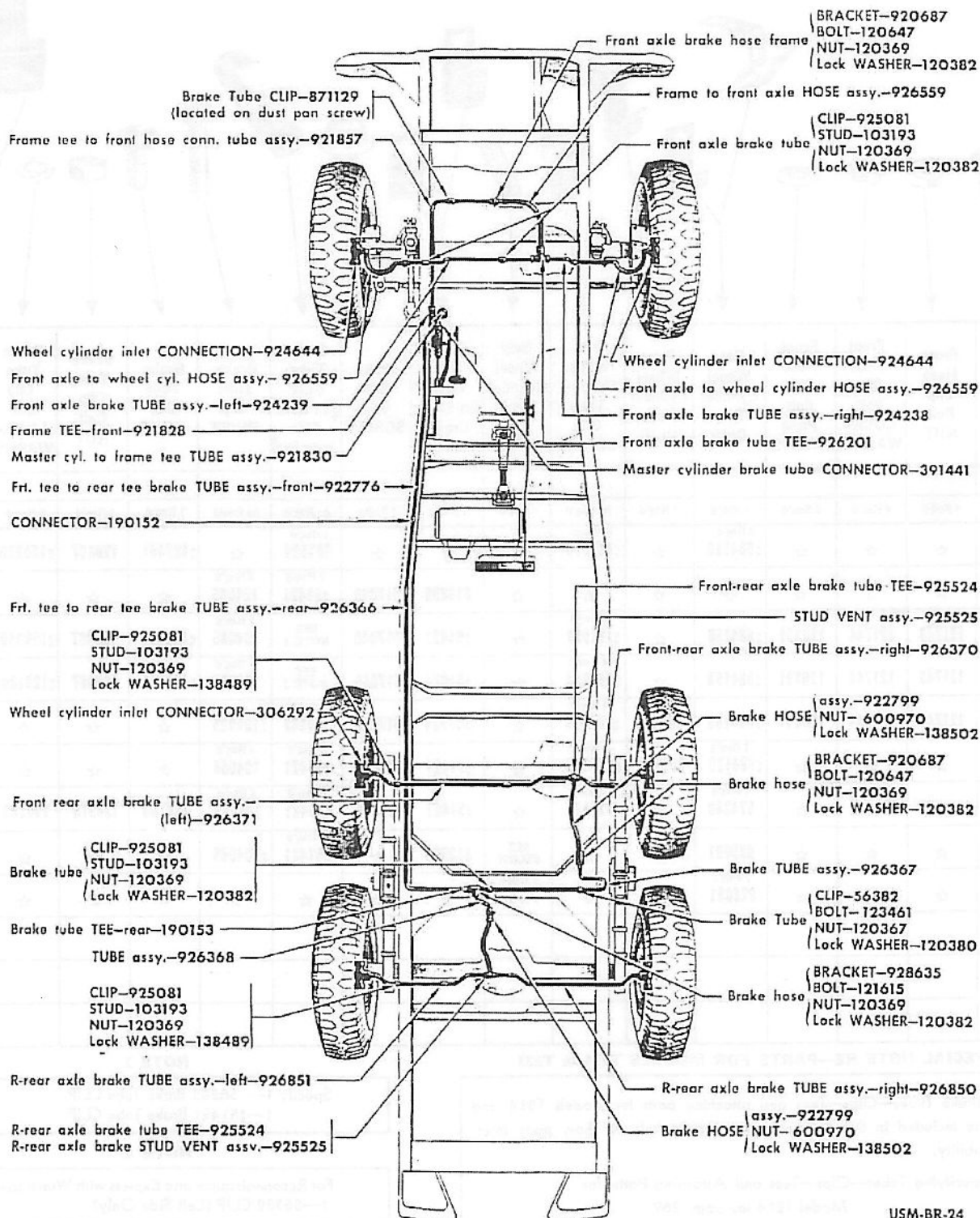
: CURRENT NUMBER—FOR PREVIOUS NUMBER, SEE PARTS SUPERSEDECE LIST.

SNL G-657

BRAKES—GROUP 12

TOP VIEW OF MODEL T223 CHASSIS—SHOWING LOCATIONS

NAMES AND PART NUMBERS OF TUBES-TEES-CLIPS-BRACKETS-HOSE



BRAKES—GROUP 12

PAGE 269

BRAKE TUBE CLIPS AND PARTS—SUB-GROUP 1209 TO WHEEL CYLINDER TUBE FOR MODEL T214

Up to Serial No. 81560969, also on 81549340
thru 81550000

After Serial No. 81560969 except 81549340
thru 81550000

2—925081 Clip
2—103150 Stud
2—120367 Nut
2—120380 Lockwasher

2—149510 Stud
2—120369 Nut
2—120382 Lockwasher

CLIP PARTS ON BRAKE TEE ON REAR AXLE TO WHEEL CYLINDER TUBE—MODEL T214

Up to Serial No. 81560483, also on 81548935
thru 81550000

After Serial No. 81560483 except 81548935
thru 81550000

4—103150 Stud
4—120367 Nut
4—120380 Lockwasher

4—149510 Stud
4—120369 Nut
4—120382 Lockwasher

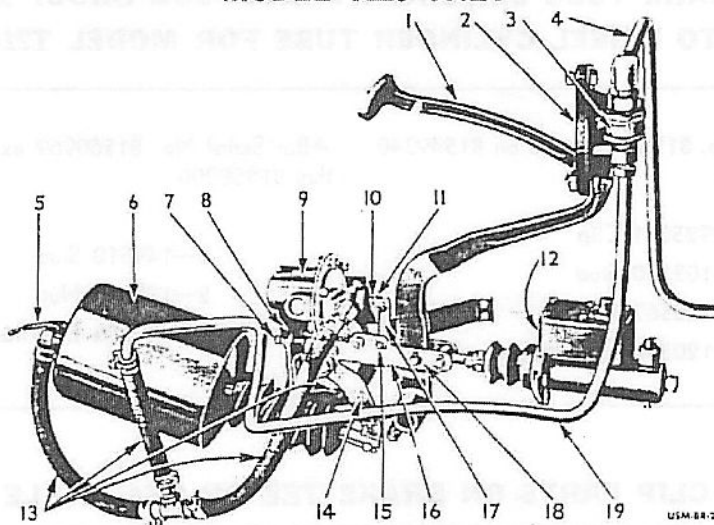
BRAKE TUBE CLIPS AND PARTS—MODEL T214

1—56382 Clip (on left side member)
1—925080 Clip (on left side member)
1—925081 Clip (on frame side member)
1—123450 Bolt
1—120367 Nut
1—120380 Lockwasher
2—925081 Clip (on fuel tank crossmember)
2—123461 Bolt
2—120367 Nut
2—120380 Lockwasher
2—644073 Clip (on dust pan screw)
1—51421 Clip (on frame side member)

BRAKES—GROUP 12

BOOSTER BRAKE—SUB-GROUP 1210

MODEL T118 ONLY



BOOSTER BRAKE USED ON T118 UP TO SERIAL NO. 81334245—SUB-GROUP 1210

INDEX

REF. NO.	PART NO.	PART NAME	REF. NO.	PART NO.	PART NAME
1	1-580146	BRAKE PEDAL	2	120368	Check Valve (Mounting Bracket to Dash Bolt) NUT
6	6-578598	Operating CYLINDER Assembly	2	120214	Check Valve (Mounting Bracket to Dash Bolt Nut) LOCKWASHER
8	1-576461	Operating Cylinder BRACKET Assembly (Front)	2	120387	Check Valve (Mounting Bracket to Dash Bolt Nut) PLAIN WASHER
6	121615	Operating Cylinder (Bracket to Frame) BOLT	1	599885	Supply TANK
6	120369	Operating Cylinder (Bracket to Frame Bolt) NUT	1	103868	Supply Tank PLUG
6	120382	Operating Cylinder (Bracket to Frame Bolt Nut) L. WASHER	4	599881	Supply Tank BRACKET
5	1-588382	Operating Cylinder Support SPRING	4	121615	Supply Tank (Bracket to Frame) BOLT
	1-572005	Operating Cylinder PIVOT	4	120369	Supply Tank (Bracket to Frame Bolt) NUT
	1-121358	Operating Cylinder (Pivot) NUT	4	120382	Supply Tank (Bracket to Frame Bolt Nut) LOCKWASHER
	1-121574	Operating Cylinder (Pivot Nut) LOCKWASHER	2	173047	Supply Tank (Clamp) BOLT
	1-124944	Operating Cylinder (Pivot) Check NUT	2	120369	Supply Tank (Clamp) Bolt NUT
	1-79394	Operating Cylinder (Pivot) PIN	2	120382	Supply Tank (Clamp) Bolt Nut LOCKWASHER
	1-120394	Operating Cylinder (Pivot Pin) WASHER	1	572506	Supply Tank HOSE (To Operating Cylinder)
14	1-576459	Cylinder Operating LEVER Assembly	1	578450	Supply Tank TEE (At Operating Cylinder)
	1-123852	Cylinder (Operating Lever) BOLT	1	585285	Supply Tank ELBOW (At Supply Tank)
	1-120370	Cylinder (Operating Lever Bolt) NUT	1	120145	Supply Tank ELBOW (At Operating Cylinder)
	1-120383	Cylinder (Operating Lever Bolt Nut) LOCKWASHER	2	592891	Supply Tank Hose CLAMP
	1-576472	Cylinder (Operating Lever) SPACER	2	561133	Supply Tank Hose CLIP
	1-628067	Cylinder (Operating Lever to Cylinder) PIN	2	133046	Supply Tank Hose (Clip) BOLT
	1-596693	Cylinder (Operating Lever to Link) PIN	2	131395	Supply Tank Hose (Clip Bolt) NUT
7	1-102446	Cylinder (Operating Lever) Stop SCREW	2	121753	Supply Tank Hose (Clip Bolt Nut) LOCKWASHER
	1-120376	Cylinder (Operating Lever Stop Screw) NUT	1	921547	Manifold to Check Valve TUBE Assembly
9	1-593706	Control VALVE ASSEMBLY (Includes Link)	2	137401	Manifold to Check Valve Tube NUT
	2-123785	Control (Valve to Operating Link) BOLT	1	586805	Manifold to Check Valve Tube ELBOW
	2-120368	Control (Valve to Operating Link Bolt) NUT	1	137425	Manifold to Check Valve Tube ELBOW
	2-120214	Control (Valve to Operating Link Bolt Nut) LOCKWASHER	1	597664	Check Valve to Tee TUBE Assembly
17	1-593710	Control Valve Operating LEVER Assembly	1	137401	Check Valve to Tee Tube NUT
15	1-593713	Control Valve (Operating Lever) PIN	1	671153	Check Valve to Tee Tube NIPPLE
	1-103373	Control Valve (Operating Lever Pin) COTTER PIN	1	572506	HOSE (Control Valve to Cylinder) (Specify 13")
	1-570401	Control Valve (Operating Lever) LINK	1	572506	HOSE (Tee Tube to Control Valve) (Specify 11")
	1-570397	Control Valve PISTON PIN	1	572506	HOSE (Tee Tube to Cylinder) (Specify 13")
	1-593626	Control Valve Piston ROD	1	572506	HOSE (Tee Tube to Supply Tank) (Specify 6")
11	1-570396	Control Valve (Piston Rod) YOKE	1	572506	HOSE (Check Valve to Supply Tank) (Specify 6")
10	1-120614	Control Valve (Piston Rod Yoke) NUT	3	573893	Hose ELBOW
	1-138479	Control Valve (Piston Rod Yoke Nut) LOCKWASHER	1	120281	Hose TEE
	1-570397	Control Valve (Piston Rod) Yoke PIN	3	573249	Hose NIPPLE
16	1-593708	Control Valve Support Operating LINK (Right)	8	592891	Hose CLAMP
	1-593709	Control Valve Support Operating LINK (Left)	1	580106	TUBE (Manifold to Check Valve)
	1-570393	Control Valve Support Operating Link to Pedal PIN	12	1696383	Brake MASTER CYLINDER Assembly
3	1-589347	Check VALVE ASSEMBLY	13	1-572506	HOSE
2	1-572967	Check Valve Mounting BRACKET Assembly			
	2-121661	Check Valve (Mounting Bracket to Dash) BOLT			