

STEERING GROUP

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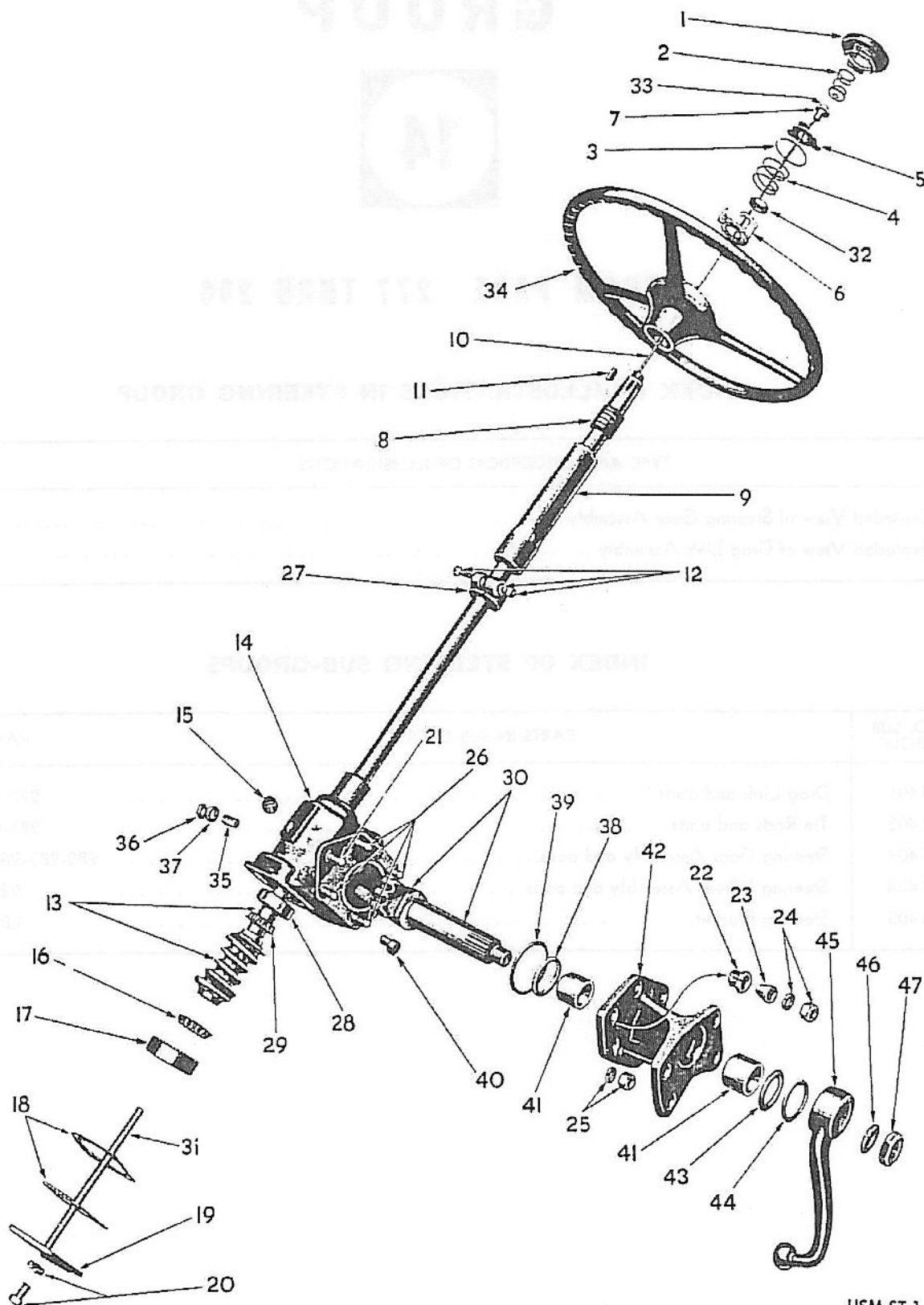
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STEERING—GROUP 14

EXPLODED VIEW OF STEERING GEAR ASSEMBLY—EACH PART IN ITS RELATIVE POSITION

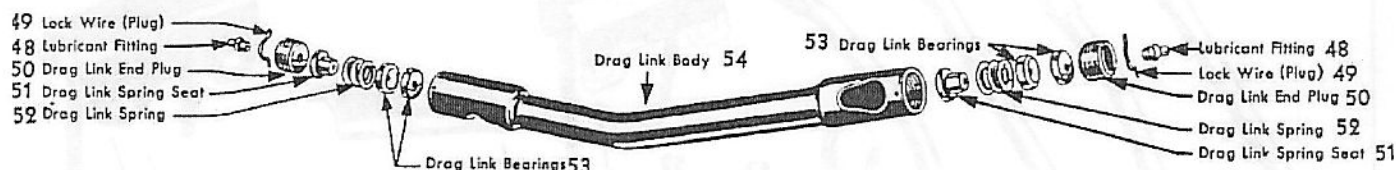


USM-ST-1

STEERING—GROUP 14

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DRAG LINK PARTS—SUB-GROUP 14



USM-ST-1-A

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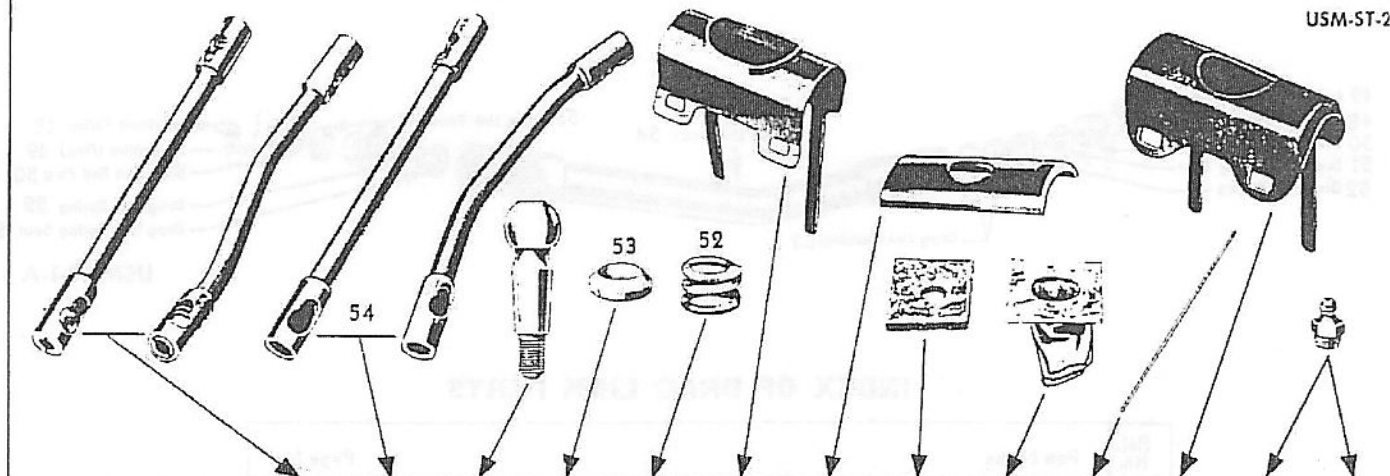
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STEERING—GROUP 14

STEERING DRAG LINK PARTS—SUB-GROUP 1401

USM-ST-2



YEAR AND ENGINEERING SYMBOL	DRAG LINK Assem- bly	Drag Link TUBE	Drag Link BALL	Drag Link Ball SOCKET or Bearing	Drag Link SPRING	Drag Link DUST COVER (Axle End)		Dust Cover PAD (Axle End)	STEERING GEAR END				Axle End LUBRI- CANT FIT- TING
						Outer	Inner		Ball DUST COVER	Ball Dust Cover WIRE	Dust Cover RE- TAINER	LUBRI- CANT FIT- TING	
	1 Req'd	1 Req'd	1 Req'd	4 Req'd	2 Req'd	1 Req'd	1 Req'd	1 Req'd	1 Req'd	1 Req'd	1 Req'd	1 Req'd	1 Req'd
1940—T202	598778	598779	☆	:562572	318748	612576	612577	612578	636926	636925	644264	145433	145433
1940—T203	589542	589543	☆	:562572	318748	612576	612577	612578	636926	636925	644264	109365	109352
1941—T207	598778	598779	☆	:562572	318748	612576	612577	612578	636926	636925	644264	145433	145433
1941—T211	598778	598779	☆	:562572	318748	612576	612577	612578	636926	636925	644264	145433	145433
1941—T215	598778	598779	☆	:562572	318748	612576	612577	612578	636926	636925	644264	145433	145433
1941—T112	589726	589727	919778	:562572	318748	612576	612577	612578	SEE NOTE 2	☆	☆	145433	145433
1941—T118	574500	574501	See Note 1 51354	:562572	318748	612576	612577	612578	636926	636925	644264	145433	145433
1942—T214	598778	598779	☆	:562572	318748	612576	612577	612578	636926	636925	644264	109365	145433
1943—T223	928947	928948	☆	928950	530560	928953	928952	928954	928956	14155	928955	145435	145435

NOTE 1

☆ Not Used

Also Specify

 1—125250—Ball NUT
 1—108636—Collar PIN

NOTE 2

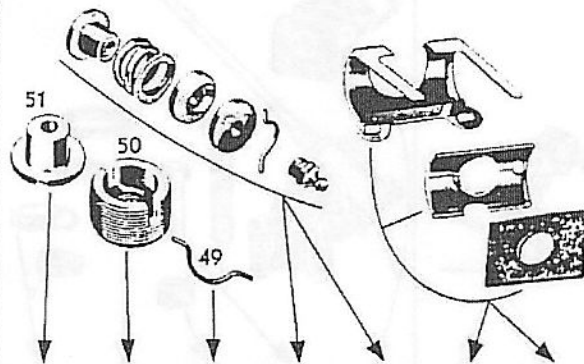
 Specify: 1—612579 Outer DUST COVER
 1—612580 Inner DUST COVER
 1—612581 Dust Cover PAD

: CURRENT NUMBER—FOR PREVIOUS NUMBER, SEE PARTS SUPERSEDECENCE LIST.

STEERING—GROUP 14

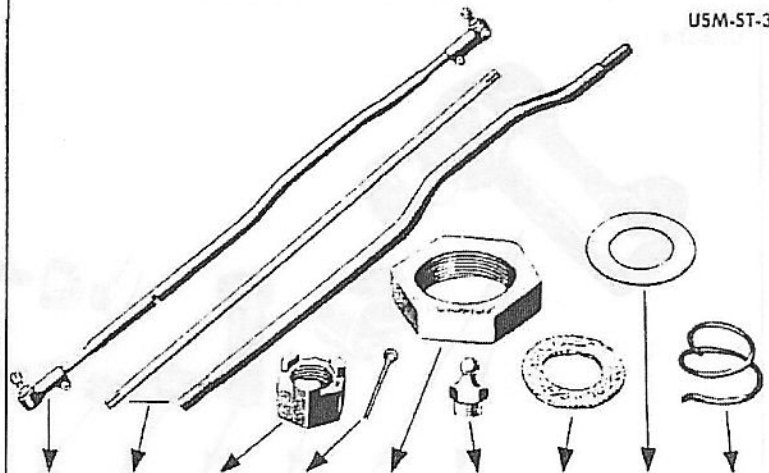
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STEERING DRAG LINK PARTS—SUB-GROUP 1401



STEERING TIE ROD PARTS—SUB-GROUP 1402

U5M-ST-3



Drag Link End BUMPER or Seat	Drag Link End PLUG	End Plug LOCK-WIRE	DRAG LINK PARTS SERVICE PACKAGE		DUST COVER SERVICE PACKAGE		TIE ROD Assembly	TIE ROD	Tie Rod End Ball NUT	Ball Nut Cotter PIN	Tie Rod End Lock NUT	LUBRICANT FITTING	Tie Rod End DUST COVER	Dust Cover WASH'R	Dust Cover SPRING
			Axle End	Steering Gear End	Axle End	Steering Gear End									
2 Req'd	2 Req'd	2 Req'd	1 Req'd	1 Req'd	1 Req'd	1 Req'd	1 Req'd	1 Req'd	2 Req'd	2 Req'd	1 Req'd	2 Req'd	2 Req'd	4 Req'd	2 Req'd
562571	516219	318759	980510	980510	980513	980515	SEE NOTE 2	912061	125250	108636	☆	145433	912059	912060	556603
562571	516219	318759	980510	980510	980513	980515	568486	568486	☆	☆	See Note 3 589480	145435	☆	☆	☆
562571	516219	318759	980510	980510	980513	980515	920737	915095	125250	108636	☆	145433	912059	912060	556603
562571	516219	318759	980510	980510	980513	980515	920737	915095	125250	108636	☆	145433	912059	912060	556603
562571	516219	318759	980510	980510	980513	980515	920737	920738	125250	108636	☆	145433	912059	912060	556603
562571	516219	318759	980510	980510	980513	980514	SEE NOTE 2	596715	128178	108636	☆	145433	676372	☆	☆
562571	516219	318759	980510	980510	980513	980515	SEE NOTE 2	602211	125250	108636	☆	145433	651462	651463	319564
562571	516219	318759	980510	980510	980513	980515	SEE NOTE 2	927002	570995	119209	☆	145433	597788	597789	571021
530558	530899	SEE NOTE 1	1057757	1057757	1057755	1057756	SEE NOTE 2	927002	570995	119209	☆	145433	597788	597789	571021

NOTE 1

2—103403 Drag Link End Plug Cotter Pins
Used on Model T223

NOTE 2

Order by Description and Model

NOTE 3

FOR MODEL T203 ALSO ORDER
2—568570 Steering Tie Rod End PIN
2—568529 Steering Tie Rod End Pin NUT
2—119209 Steering Tie Rod End Pin Nut COTTER PIN

☆ Not Used

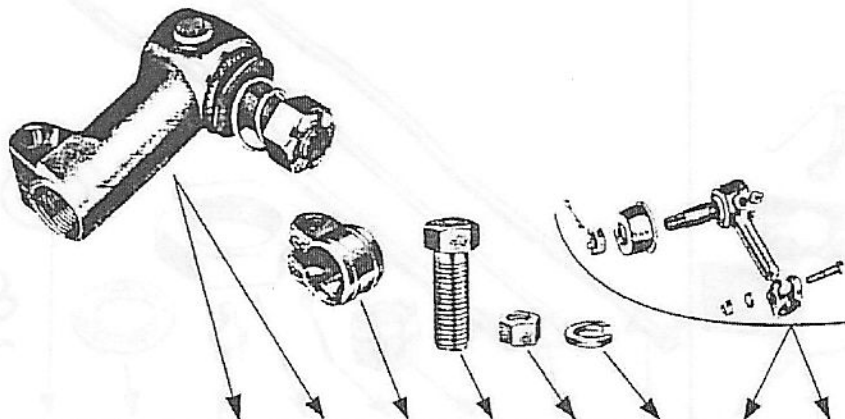
⌘ FOR CONTENTS OF SERVICE PACKAGES, SEE BILL OF MATERIAL SECTION.
: CURRENT NUMBER—FOR PREVIOUS NUMBER, SEE PARTS SUPERSEDEENCE LIST.

SNL G-657

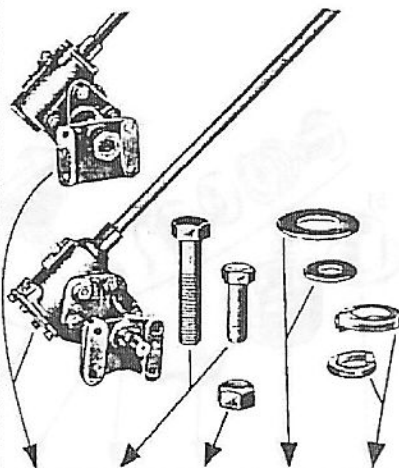
STEERING—GROUP 14

STEERING TIE ROD PARTS—SUB-GROUP 1402

USM-ST-4



STEERING GEAR—SUB-GROUP 1403



YEAR AND ENGINEERING SYMBOL	TIE ROD END Assem- bly (Right Side)	TIE ROD END Assem- bly (Left Side)	End CLAMP	End Clamp BOLT	End Clamp NUT	Tie Rod End Clamp Bolt LOCK- WASH'R	TIE ROD END PACK- AGE (Right Hand Thread)	TIE ROD END PACK- AGE (Left Hand Thread)	STEER- ING GEAR Assem- bly (Partial)	Steering Gear (To Frame) BOLT	Steering Gear (To Frame) NUT	Steering Gear (To Frame) PLAIN WASH'R	Steering Gear (To Frame) LOCK- WASH'R
							⚙	⚙					
	1 Req'd	1 Req'd	2 Req'd	2 Req'd	2 Req'd	2 Req'd	1 Req'd	1 Req'd	1 Req'd	4 Req'd	4 Req'd	4 Req'd	4 Req'd
1940—T202	912050	912051	☆	120677	120369	120382	NOT SERVICED	NOT SERVICED	579789	55009	120369	76818	120382
1940—T203	568488	589477	☆	4 Req'd 124174	4 Req'd 120371	4 Req'd 120384	NOT SERVICED	NOT SERVICED	582667	55009	120369	76818	120382
1941—T207	912050	915097	☆	120677	120369	120382	NOT SERVICED	NOT SERVICED	915674	584537	125653	494153	120384
1941—T211	912050	915097	☆	120677	120369	120382	NOT SERVICED	NOT SERVICED	915674	584537	125653	494153	120384
1941—T215	912050	915097	☆	120677	120369	120382	NOT SERVICED	NOT SERVICED	915674	584537	125653	494153	120384
1941—T112	058372	858373	666246	666248	120368	120214	951302	951303	579789	55009	120369	76818	120382
1941—T118	SEE NOTE 1	SEE NOTE 1	☆	120919	120370	120383	951306	951307	579853	55009	120369	76818	120382
1942—T214	597782	924163	☆	571018	120370	120383	951315	996398	924252	122738	☆	131016	121574
1943—T223	597782	924163	☆	571018	120370	120383	951315	996398	924252	122738	☆	131016	121574

☆ Not Used

NOTE 1

Tie Rod Ends—Right and Left
Served in Tie Rod End Service Packages

⚙ FOR CONTENTS OF SERVICE PACKAGES, SEE BILL OF MATERIAL SECTION.

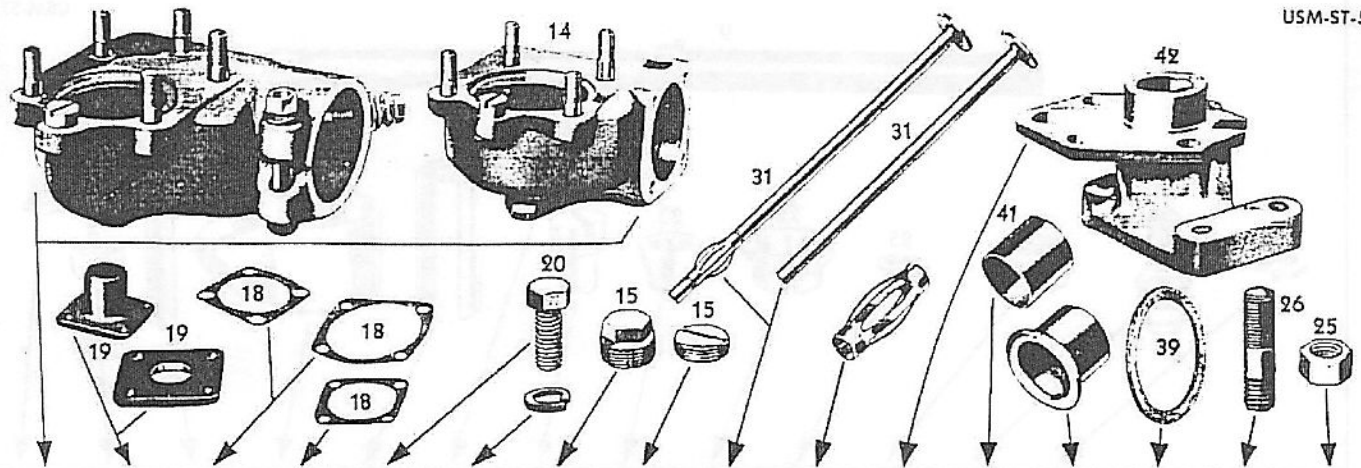
: CURRENT NUMBER—FOR PREVIOUS NUMBER, SEE PARTS SUPERSEDEANCE LIST.

STEERING—GROUP 14

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STEERING GEAR PARTS—SUB-GROUP 1403

USM-ST-5



Steering Gear HOUSING Assembly	Steering Gear Housing CAP	Housing Cap SHIM (.005)	Housing Cap SHIM (.010)	Housing Cap SCREW	Housing Cap LOCKWASHER	Housing Oil Filler PLUG (Except Radio Jobs)	Housing Oil Filler PLUG (Radio Jobs)	Housing Grease Retainer TUBE	Housing Grease Tube SI-LENCER	Housing BRACKET Assembly (With Bushing)	Housing Bracket BUSHING (Outer)	Housing Bracket BUSHING (Inner)	Housing Bracket GASKET	Housing Bracket STUD	Housing Bracket NUT
	A														
1 Req'd	1 Req'd	As Req'd	As Req'd	4 Req'd	4 Req'd	1 Req'd	1 Req'd	1 Req'd	1 Req'd	1 Req'd	1 Req'd	1 Req'd	1 Req'd	3 Req'd	3 Req'd
567172	567124	618308	618307	120228	120214	386718	386718	618317	☆	579791	582880	582880	567118	544956	42244
See Note 1 568876	☆	☆	☆	☆	☆	386718	☆	568896	632802	568891	387480	387481	386704	4 Req'd 103217	4 Req'd 120370
596841	395838	391360	387105	120228	120214	386718	584483	568896	395024	915675	567149	567149	386704	544956	42244
596841	395838	391360	387105	120228	120214	386718	584483	568896	395024	915675	567149	567149	386704	544956	42244
596841	395838	391360	387105	120228	120214	386718	584483	568896	395024	915675	567149	567149	386704	544956	42244
567172	567124	618308	618307	120228	120214	386718	☆	618317	☆	579791	582880	582880	567118	544956	42244
596841	395838	391360	387105	120228	120214	386718	☆	920562	395024	579854	567149	567149	386704	544956	42244
924253	924258	924259	☆	122126	120382	386718	386718	918358	☆	924255	924257	924257	386704	4 Req'd 103217	4 Req'd 120370
924253	924258	924259	☆	122126	120382	386718	386718	918358	☆	924255	924257	924257	386704	4 Req'd 577358	4 Req'd 120370

NOTE 1

☆ Not Used

Model T203 Used Also
 1—568693 Housing NUT ASSEMBLY
 With Following Parts
 1— 78765 Nut Assembly SCREW
 1— 75556 Nut Assembly Screw NUT
 1—120898 Nut Assembly Screw LOCKWASHER
 Also Uses: 1— 76418—Gear Housing Clamp BOLT
 1—120370—Gear Housing Clamp Bolt NUT
 1—120383—Gear Housing Clamp Bolt Nut LOCKWASHER

A

Special Housing Cap Shim—.003
 Used on Model T214 and T223
 Part No. 927696—Shim

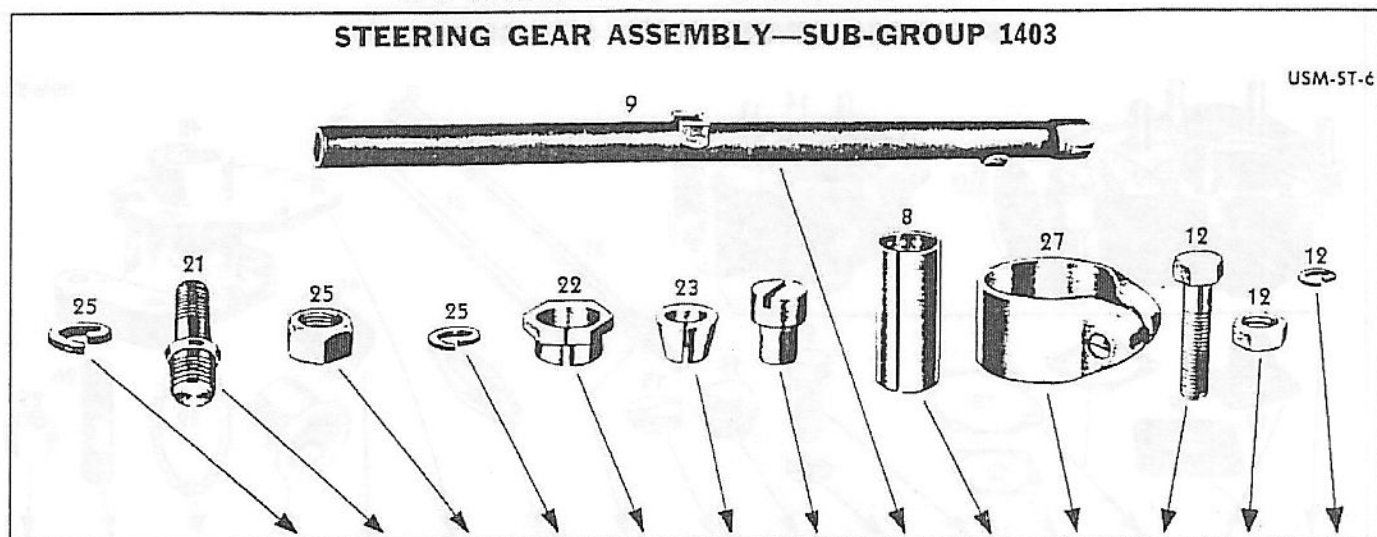
: CURRENT NUMBER—FOR PREVIOUS NUMBER, SEE PARTS SUPERSEDEANCE LIST.

SNL G-657

STEERING—GROUP 14

STEERING GEAR ASSEMBLY—SUB-GROUP 1403

USM-ST-6



YEAR AND ENGINEERING SYMBOL	Steering Gear Housing Bracket LOCK- WASH'R	Housing Bracket Adjust'g STUD	Housing Bracket Adjust'g Stud NUT	Bracket Adjust'g Stud NUT LOCK- WASH'R	Housing Bracket Eccentric Adjust SLEEVE	Adjust Sleeve LOCK RING	Adjust Sleeve RIVET	Steering COL'MN JACKET Assem'ly (With Bushings)	Steering Column Jacket BUSHING	Jacket CLAMP	Jacket Clamp BOLT	Jacket Clamp NUT	Jacket Clamp LOCK- WASH'R
	3 Req'd	1 Req'd	1 Req'd	1 Req'd	1 Req'd	1 Req'd	1 Req'd	1 Req'd	1 Req'd	1 Req'd	1 Req'd	1 Req'd	1 Req'd
1940—T202	395004	386706	42244	120382	42241	42242	41635	653188	622355	386699	121783	120368	120214
1940—T203	4 Req'd 76028	44169	120370	120383	75635	75636	78766	568903	568878	386699	121783	120368	120214
1941—T207	395004	386706	42244	120382	42241	42242	41635	640098	395800	386699	121783	120368	120214
1941—T211	395004	386706	42244	120382	42241	42242	41635	640098	395800	386699	121783	120368	120214
1941—T215	395004	386706	42244	120382	42241	42242	41635	SEE NOTE 1	395800	386699	121783	120368	120214
1941—T112	395004	386706	42244	120382	42241	42242	41635	590214	622355	386699	121783	120368	120214
1941—T118	395004	386706	42244	120382	42241	42242	41635	640098	395800	386699	121783	120368	120214
1942—T214	4 Req'd 76028	44169	120370	120382	75635	75636	78766	924264	925882	44176	121783	120368	120214
1943—T223	4 Req'd 76028	44169	120370	120383	75635	75636	78766	924264	925882	44176	121783	120368	120214

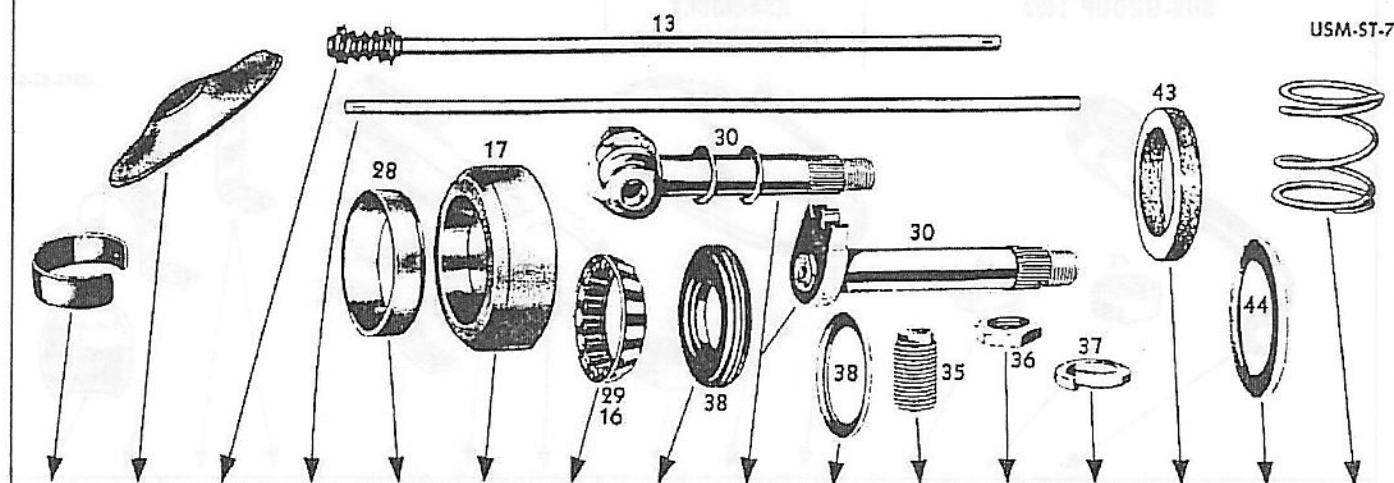
NOTE 1

Model T215 Except Radio Panel Specify Part No. 920742 Jacket Assembly—
For Radio Panel Specify Part No. 925126 Jacket Assembly.

STEERING—GROUP 14

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STEERING GEAR ASSEMBLY—SUB-GROUP 1403



Jacket Oil Hole Cover	Jacket COLLAR (At Toe Board)	Steering TUBE AND WORM Assembly	TUBE (Only)	Upper Bearing CUP	Lower Bearing CUP	Bearing CAGE AND ROLLER Assembly	Thrust WASH'R Assembly	Steering Gear SHAFT	Shaft Thrust WASH'R	Shaft Adjusting SCREW	Shaft Adjusting NUT	Shaft Adjusting LOCK-WASH'R	Shaft OIL SEAL	Oil Seal RE-TAINER	Oil Seal SPRING
1 Req'd	1 Req'd	1 Req'd	1 Req'd	1 Req'd	1 Req'd	2 Req'd	1 Req'd	1 Req'd	1 Req'd	1 Req'd	1 Req'd	1 Req'd	1 Req'd	1 Req'd	1 Req'd
386701	590435	579795	579796	579279	618311	669077	☆	578789	567115	387110	75556	120898	395842	612419	391430
386701	590435	582670	582671	386642	386642	386645	☆	568900	☆	387110	75556	120898	568898	568899	☆
386701	590435	579859	579860	386716	376751	376749	386703	567150	386637	387110	75556	120898	564331	564332	564329
386701	590435	579859	579860	386716	376751	376749	386703	567150	386637	387110	75556	120898	564331	564332	564329
386701	590435	579859	579860	386716	376751	376749	386703	567150	386637	387110	75556	120898	564331	564332	564329
386701	590435	579795	579796	579279	618311	669077	☆	578789	567115	387110	75556	120898	395842	612419	391430
386701	590435	579859	579860	386716	376751	376749	386703	567150	386637	387110	75556	120898	564331	564332	564329
☆	☆	921727	921728	386642	924262	386645	☆	921729	924263	387110	75556	120898	568898	568899	☆
☆	☆	921727	921728	386642	924262	386645	☆	921729	924263	387110	75556	120898	568898	568899	☆

STEERING GEAR SHAFT OIL SEAL, GASKET REPAIR PACKAGE

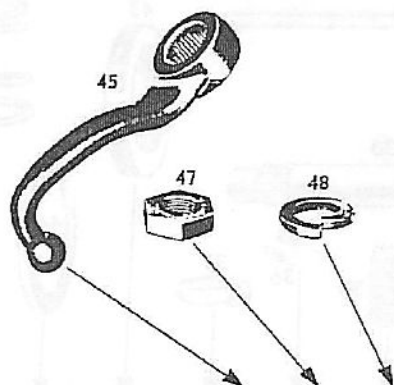
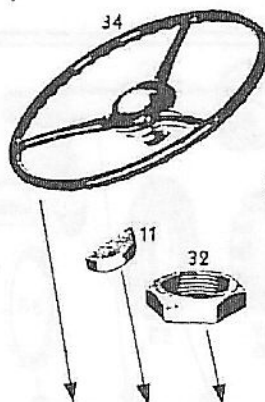
Package No. 996425
Models T214-T223

☆ Not Used

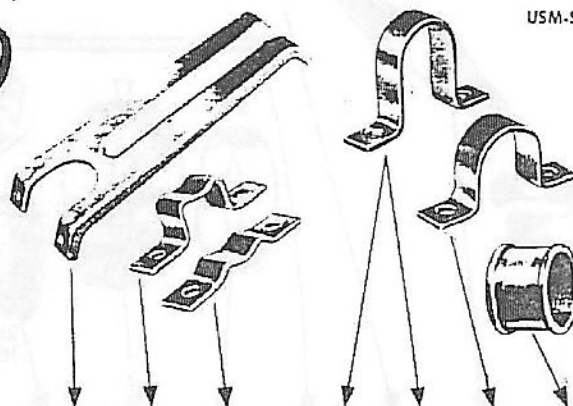
⌘ FOR CONTENTS OF SERVICE PACKAGES, SEE BILL OF MATERIAL SECTION.

SNL G-657

STEERING—GROUP 14

STEERING GEAR ASSEMBLY
SUB-GROUP 1403STEERING WHEEL
ASSEMBLY
SUB-GROUP 1404

STEERING BRACKETS—SUB-GROUP 1405



USM-ST-8

YEAR AND ENGINEERING SYMBOL	Steering Gear ARM	Arm NUT	Arm LOCK- WASH'R	Steering WHEEL Assem- bly	Steering Wheel KEY	Steering Wheel NUT	Steering Post BRACKET	Bracket (To Instru- ment Panel) SPACER (Except Ambu- lance)	Bracket (To Instru- ment Panel) SPACER (Ambu- lance)	CLAMP (To Instru- ment Panel) (Except Ambu- lance and Carry-All)	Bracket CLAMP (To Instru- ment Panel) (Carry-All)	Bracket CLAMP (To Instru- ment Panel) (Ambu- lance)	Bracket INSU- LATOR (To Clamp)
							A				B		
	1 Req'd	1 Req'd	1 Req'd	1 Req'd	1 Req'd	1 Req'd	1 Req'd	1 Req'd	1 Req'd	1 Req'd	1 Req'd	1 Req'd	1 Req'd
1940—T202	590060	52833	52855	573954	106751	600970	785978	873941	☆	873936	873936	☆	705360
1940—T203	594106	52833	52855	592221	106751	565784	785978	873941	873941	873936	☆	873936	705360
1941—T207	915677	52833	52855	587782	106751	564330	785978	873941	873942	873936	873936	873937	705360
1941—T211 Up to Eng. No. 42001	915677	52833	52855	920084	106751	564330	785978	873941	873942	873936	873936	873937	705360
1941—T211 After Eng. No. 42001	915677	52833	52855	920084	106751	564330	785978	873941	873942	873936	☆	873937	705360
1941—T215	915677	52833	52855	920084	106751	564330	785978	873941	873942	873936	873936	873937	705360
1941—T112	589748	52833	52855	573954	106751	600970	785978	873941	☆	873936	873936	☆	705360
1941—T118	590484	52833	52855	587782	106751	564330	785978	873941	☆	873936	☆	☆	705360
1942—T214	921723	52833	52855	921730	106751	565784	966461	☆	☆	SEE NOTE 1	950713	950713	950707
1943—T223	928951	52833	52855	921730	106751	565784	966461	☆	☆	SEE NOTE 1	950713	950713	950707

A

☆ Not Used

STEERING POST BRACKET ATTACHING PARTS

Specify: 2—122119 Screw
2—134556 Nut
2—56990 Plainwasher
2—120382 Lockwasher
Used on All Models
Except T214-T223

Specify: 2—122119 Screw
2—134556 Nut
2—178566 Plainwasher
2—178551 Lockwasher
3—698157 Clip (Wiring)
For Models T214-T223

B

STEERING POST BRACKET CLAMP ATTACHING PARTS

Specify: 2—120233 Bolt
2—134556 Nut
2—120394 Plainwasher
2—120382 Lockwasher
Used on All Models
Except T214-T223

Specify: 2—122145 Bolt
2—134556 Nut
2—178551 Lockwasher
Used on Models T214-T223

NOTE 1

T-214 All Except Ambulance and Carry-All—T223 All
Specify: 1—950704 Steering Post Bracket Inner Clamp
1—950706 Steering Post Bracket Outer Clamp